

ABS Alaskan, Inc. introduces ...

The Nautilus

Hydro Turbine



- **Produces over 3kW of power**
- **Operates efficiently on low head (4-18ft)**
- **High quality design with expected life of 50 years**

The Nautilus is a Francis-style turbine capable of tremendous power output in a compact design. It will power your home and shop for generations on as little as four feet of head. Water is channeled to the turbine via a 'Penstock', or large diameter pipe. The Nautilus is unique in that it uses both a 'closed' water diversion system prior to the turbine (providing substantial 'pressure head'), while also using a 'Draft Tube' from the turbine to the tail water (producing 'suction head').

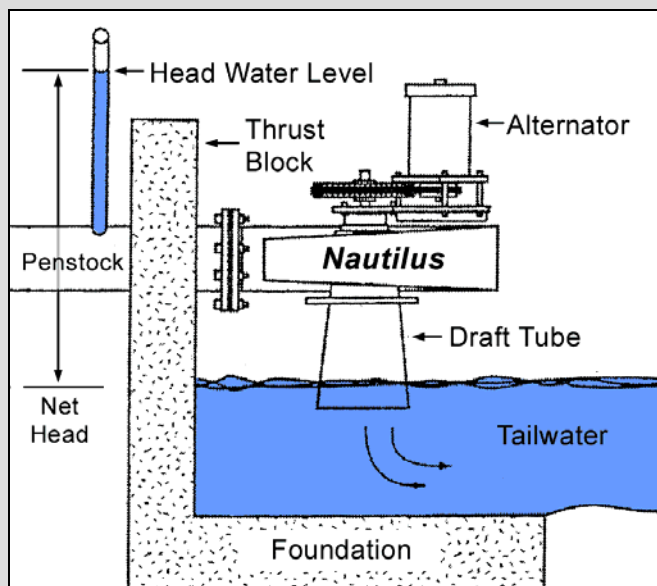


The Nautilus Turbine in action

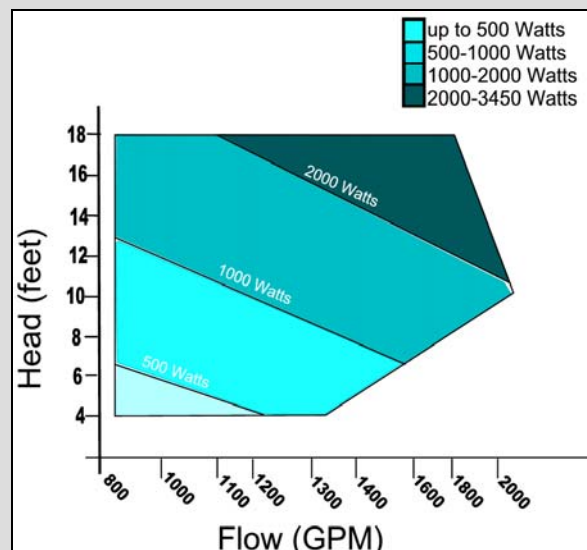
The Nautilus has an expected life of over 50 years. All components are made of laser-cut stainless steel to insure smooth water surfaces that will never rust. Massive taper roller bearings and carbon/ceramic face seals will last 7-10 years between refits.

The Nautilus can be disassembled and easily transported into the most remote areas as no single component weighs over 95 lbs. (44 kg.). The total assembled weight (without the alternator) is under 230 lbs. (105 kg.).

The Nautilus turbine is available with either an 8 inch (203 mm) or a 10 inch (254 mm) stainless steel runner. Using the 8" runner (shown in graph), 1800 GPM and 18 ft (5.5 m) of head will produce almost 3500 watts of power. With the 10" runner, 2100 GPM and 10 ft (3 m) of head will produce over 2200 watts of power.



Basic components of a Nautilus hydro system



Optimal Nautilus Power Output
With 8 inch runner option
(graph is in logarithmic scale)

Technical Specifications

Nautilus Turbine

Runner Type - Francis

Specific Speed - 46

Runaway Speed - 1.4 * optimum RPM

Number of Blades - 9

Runner Sizes Available - 8 inches (203 mm) and 10 inch (254 mm)

Runner Materials - 303 and 304 Stainless Steel

Runner Construction - Fabricated

Runner Weight - 10 inch - 25 lbs - 11.3 kg

Scroll Case - Trapezoidal Section

Scroll Material - 304 Stainless Steel

Inlet Size - 10 inch ID - 254 mm - Standard IPS - 10 inch Flange

Number of Guide Vanes - One - Adjustable Scroll Nose Vane

Scroll and Throat Assembly Weight - 115 lbs (52 kg)

Regulation - Optional Butterfly Valve

Draft Tube - 7.5° Inclusive - 15° Total Straight Cone 15 inches long - 380 mm

Draft Tube Clearance Required - 22 inches (558 mm)

Bearings - Tapered Roller

Lubrication - Light Oil

Seal - Carbon Faced Ceramic with Stainless Steel Construction

Shutdown - Optional Automatic

Total Weight Without Generator - 230 lbs (105 kg)

Efficiency - Estimated 77%

Head Range and Output:

Power Tables — 10" Nautilus: 4' thru 10' Head													
NET HEAD	4'	4.5'	5'	5.5'	6'	6.5'	7'	7.5'	8'	8.5'	9'	9.5'	10'
WATTS	550	674	790	910	1037	1169	1307	1450	1600	1750	1900	2066	2230
KWH / Mo*	396	485	568	655	746	891	941	1044	1152	1260	1368	1487	1650
GPM	1337	1396	1495	1568	1638	1705	1769	1831	1891	1950	2006	2061	2115
HP	1	1.193	1.39	1.61	1.83	2.07	2.31	2.56	2.82	3.09	3.37	3.66	3.95
RPM	370	392	414	434	453	472	489	507	523	540	555	570	585
CFS	2.98	3.16	3.33	3.49	3.65	3.8	3.94	4.08	4.21	4.34	4.47	4.59	4.71
CFM	178.8	186.64	199.9	209.6	219	228	236.5	245	252.8	260.6	268	275.5	283
L / S	84.4	88.07	94.3	98.9	103.3	107.5	111.6	115.5	119.3	123	126.5	130	133.4
NET H / M	1.219	1.37	1.52	1.676	1.82	1.98	2.13	2.28	2.43	2.59	2.74	2.89	3.05

Power Tables — 8" Nautilus: 4' thru 11' Head															
NET HEAD	4'	4.5'	5'	5.5'	6'	6.5'	7'	7.5'	8'	8.5'	9'	9.5'	10'	10.5'	11'
WATTS	361	431	505	627	664	748	837	928	1022	1120	1220	1322	1428	1537	1648
KWH / Mo*	260	310	363.6	451	478	538	602	668	735	806	878	952	1028	1106	1186
GPM	856	908	957	1004	1048	1091	1132	1172	1210	1248	1284	1319	1344	1387	1420
HP	.64	.76	.89	1.11	1.17	1.32	1.48	1.64	1.81	1.98	2.16	2.34	2.52	2.72	2.92
RPM	462	490	516	542	566	589	611	633	653	673	693	712	730	748	766
CFS	1.90	2.02	2.132	2.24	2.33	2.43	2.52	2.61	2.69	2.78	2.86	2.93	3.01	3.09	3.16
CFM	144.4	121	128	134	140	146	151	157	162	167	172	176	181	185	189
L/S	54	57.2	60.3	63.3	66	68.8	71.4	73.9	76.3	78.7	81	83.2	84.7	87.5	89.5
NET H / M	1.21	1.37	1.52	1.67	1.82	1.98	2.13	2.28	2.438	2.59	2.74	2.89	3.05	3.2	3.35

Power Tables — 8" Nautilus: 11.5' thru 18' Head														
NET HEAD	11.5'	12'	12.5'	13'	13.5'	14'	14.5'	15'	15.5'	16'	16.5'	17'	17.5'	18'
WATTS	1761	1878	2000	2120	2250	2366	2500	2625	2757	2891	3027	3166	3307	3449
KWH / Mo*	1340	1352	1440	1526	1620	1700	1800	1890	1985	2081	2180	2280	2381	2483
GPM	1451	1482	1513	1543	1572	1601	1630	1657	1685	1712	1738	1765	1790	1815
HP	3.12	3.33	3.54	3.75	3.97	4.19	4.41	4.64	4.88	5.12	5.36	5.6	5.85	6.2
RPM	783	800	817	833	849	864	880	895	909	924	938	952	966	980
CFS	3.23	3.3	3.37	3.44	3.5	3.57	3.63	3.69	3.75	3.81	3.87	3.93	3.98	4.04
CFM	194	198	202	206	210	214	218	221	225	229	232	236	239	242
L / S	91.5	93.4	95.4	97.3	99.1	101	102.8	104.5	106.3	108	109.6	111.3	112.9	114.5
NET H / M	3.5	3.65	3.81	3.96	4.11	4.26	4.42	4.57	4.72	4.87	5.02	5.18	5.33	5.48

Power tables indicate 75% turbine efficiency, 5% mechanical power transmission losses, 80% alternator efficiency.

* Monthly output estimates assume appropriate intake design and cleaning.

NOTE: Add 20% to the output specified in the table above when calculating wire sizes and specifying electrical components connected to turbine output.