

#20 - Direct Drive Solar Powered Arcjet Thruster

SPONSOR – NASA, MARSHALL SPACE FLIGHT CENTER, HUNTSVILLE AL

ADVISORS – DR. GUO, DR. KWAN, DR. ANDREI

SENIOR DESIGN COORDINATORS – DR. AMIN, DR. FRANK



Team Members

Date – 12/3/13

Chris Brolin - ME

Cory Gainus - ME

Gerard Melanson - ECE

Tara Newton - ME

Griffin Valentich - ME

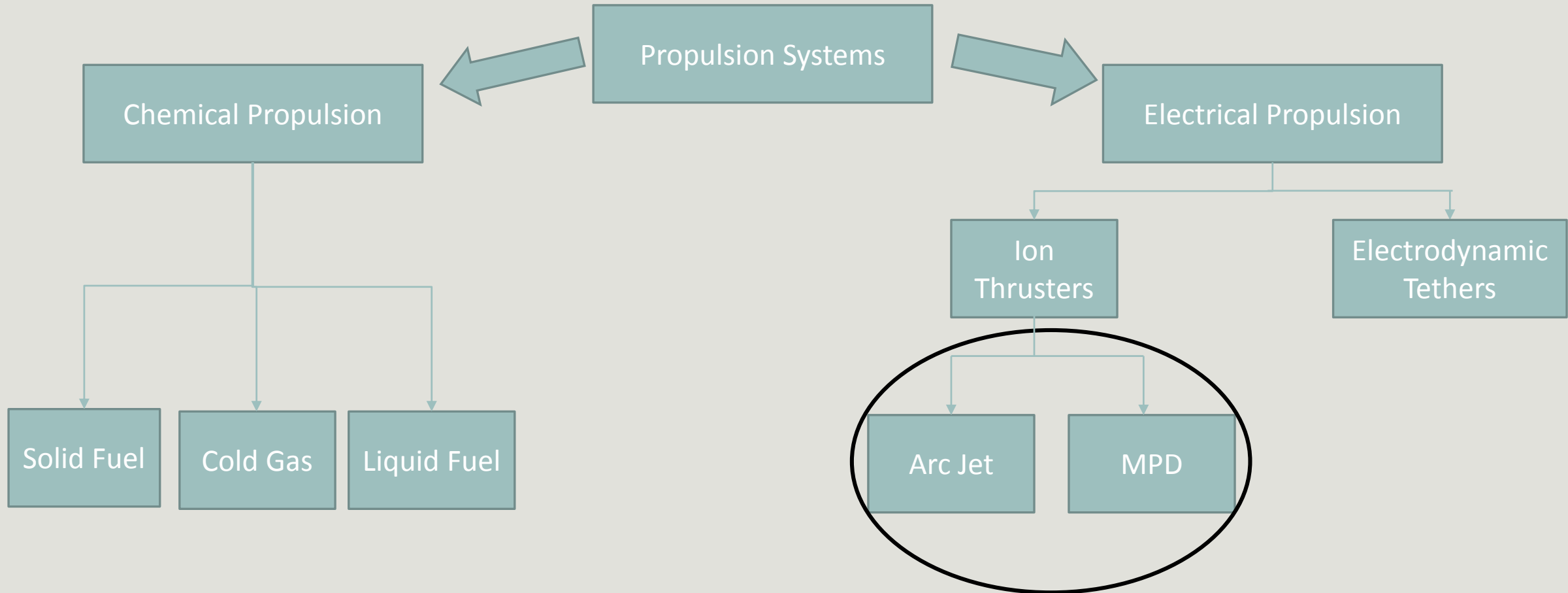
Shane Warner - ECE

Griffin Valentich

Agenda

- Background
- Sponsor Requirements/Objectives
- Final Design
 - Mechanical
 - Electrical
- Potential Challenges / Safety
- Procurement
- Future Plans for Spring 2014

Background



Background

- Electrical Propulsion Systems
 - High specific impulse – low thrust
 - Electro-thermal thruster– arcjet
 - Produce thrust by heating gas propellant (Ar) and expelling through C-D Nozzle
 - Electromagnetic thruster – MPD
 - Accelerates particles with applied magnetic force
- Purpose of Electric Propulsion Systems
 - Station keeping – lower overall lifetime costs
 - Satellite altitude and attitude adjustment
- Power Processing Unit (PPU)
 - Expensive and complex
 - Largest prohibitive component to electronic propulsion systems
 - Converts input power to correct current and voltage

Paschen's Law

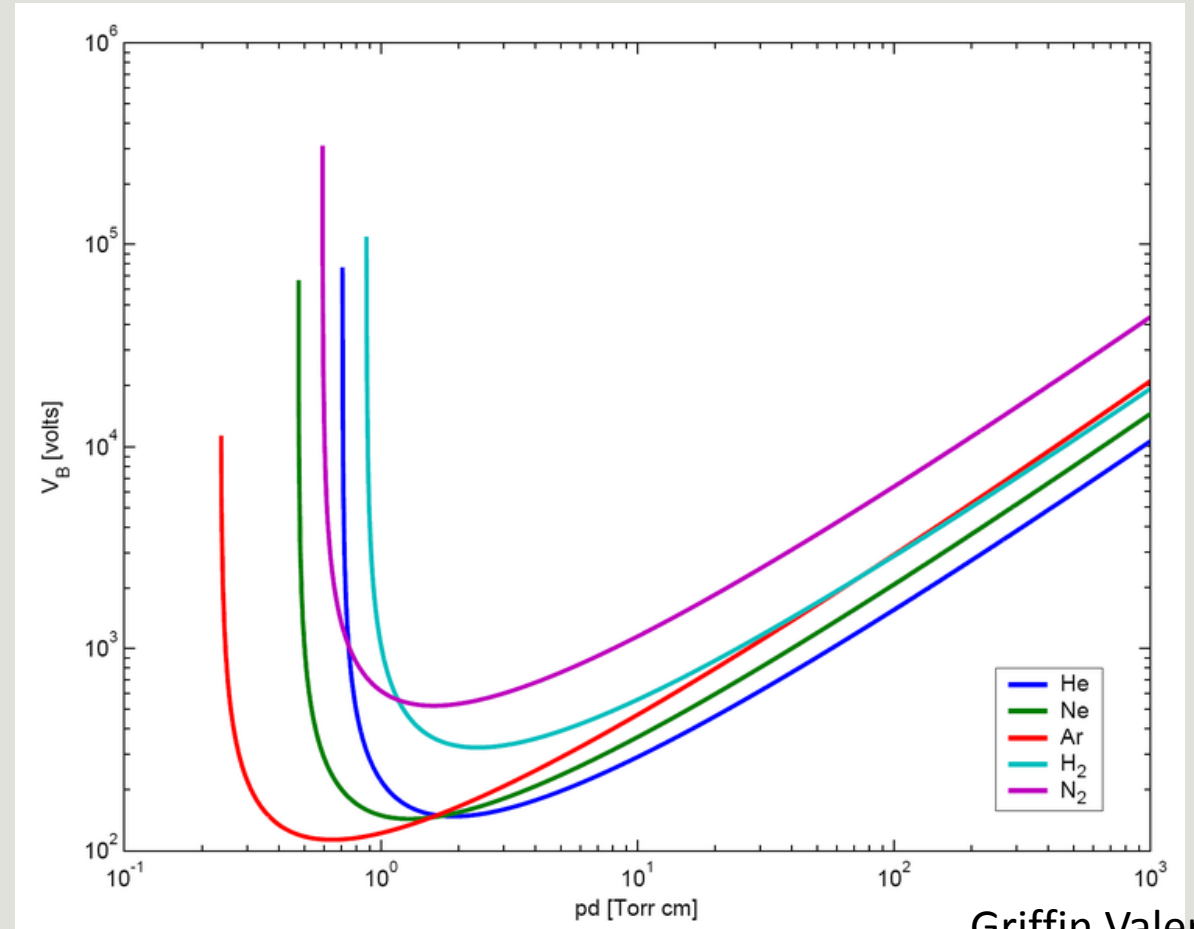
- Relates the product of pressure and distance between anode and cathode to the voltage necessary to initiate breakdown

$$V_{Breakdown} = f(P * d)$$

- Argon had lowest breakdown voltage

$$\sim 137 V$$

- Good starting point, but values will be different due to complex geometry



Sponsor Requirements / Objectives

- **Eliminate the PPU**

- Enable thruster to operate in Direct-Drive Mode
- Obtain power directly from solar panels

- **Design, manufacture, and test an arcjet thruster**

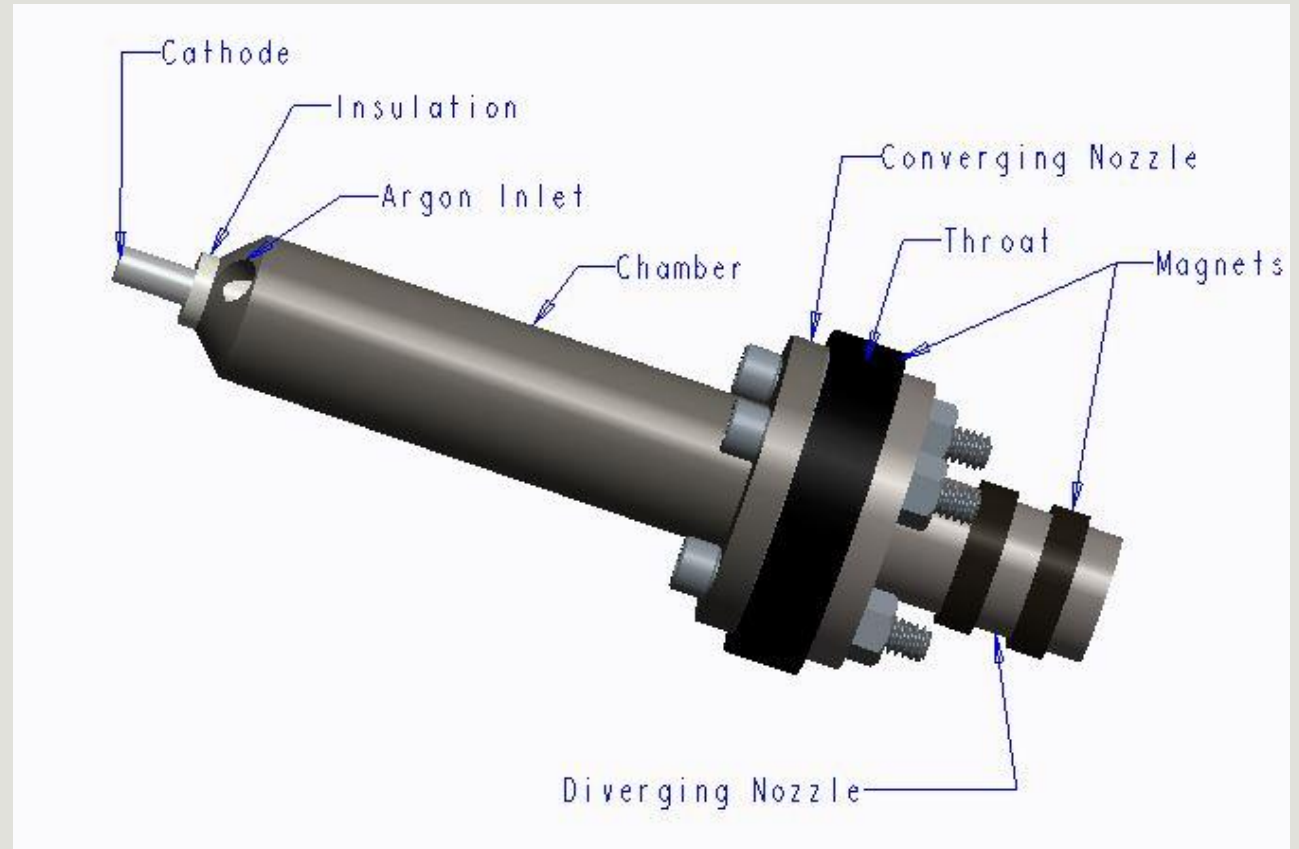
- Utilize permanent magnets to confine high temperature plasma
- Independently control propellant flow
- Design mounting apparatus for thruster inside vacuum chamber
- Measure thrust produced

- **Quantify the range of operating conditions over which thruster is effective at operating continuously**

Thruster Design

Characteristics

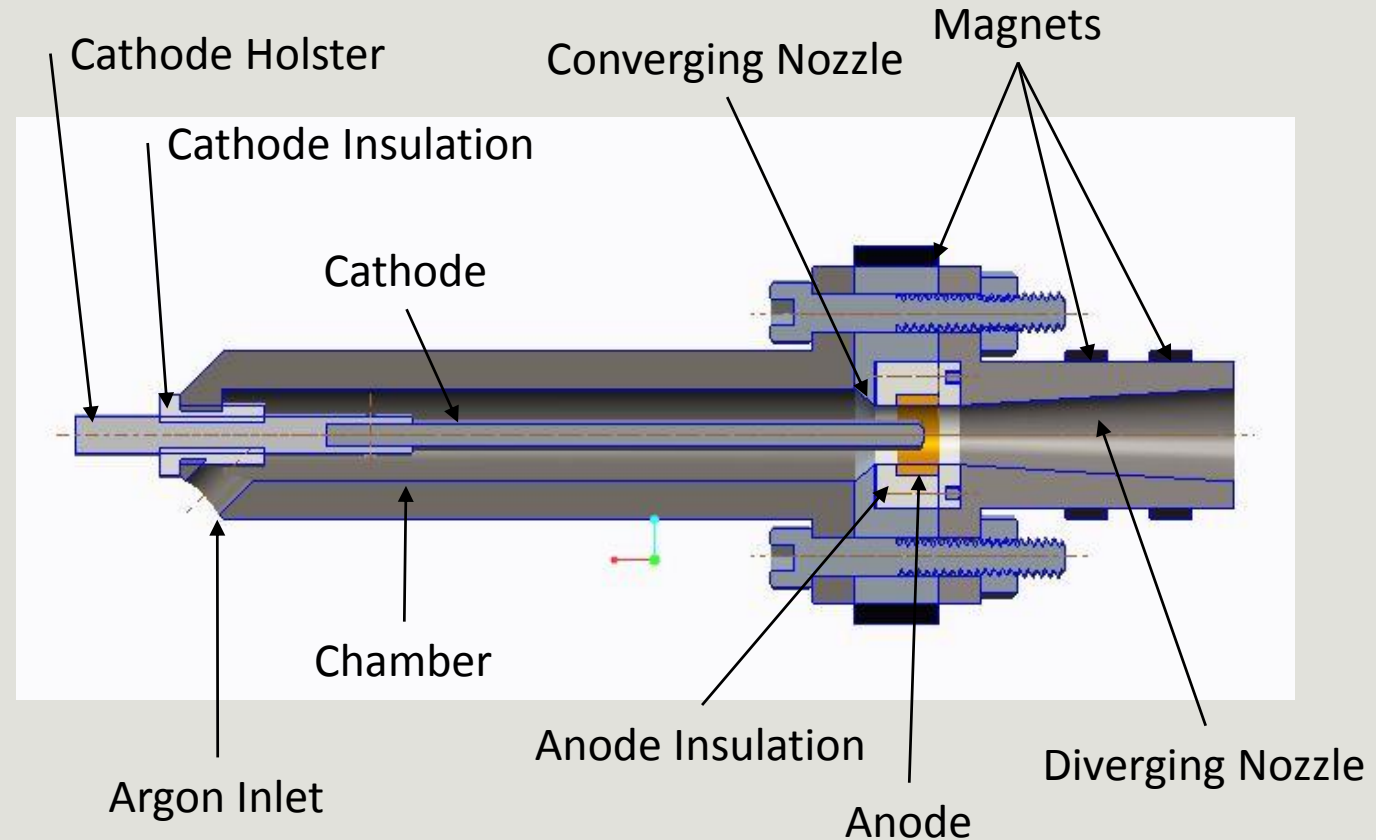
- 3 part nozzle construction
 - Easier machinability
 - Designed for Mach 2 - $A/A^* = 1.531$
- Magnets evenly spaced over nozzle
 - Strongest field at throat of nozzle to protect nozzle walls
- Stagnation Pressure - 550 Pa
- Static Pressure at throat – 267 Pa
 - Pressures from Bernoulli's Eq with const. mass flow rate
- Anode/Cathode Spacing – 0.15"
- Product of pressure and distance gives breakdown voltage of 137 V
 - well within circuit's capabilities



Thruster Design

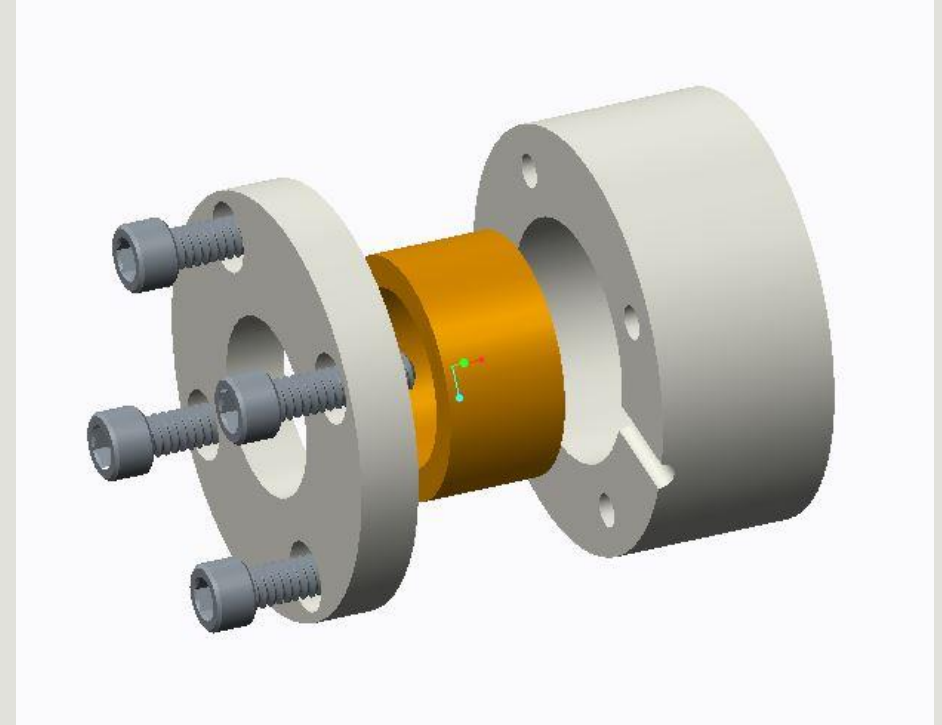
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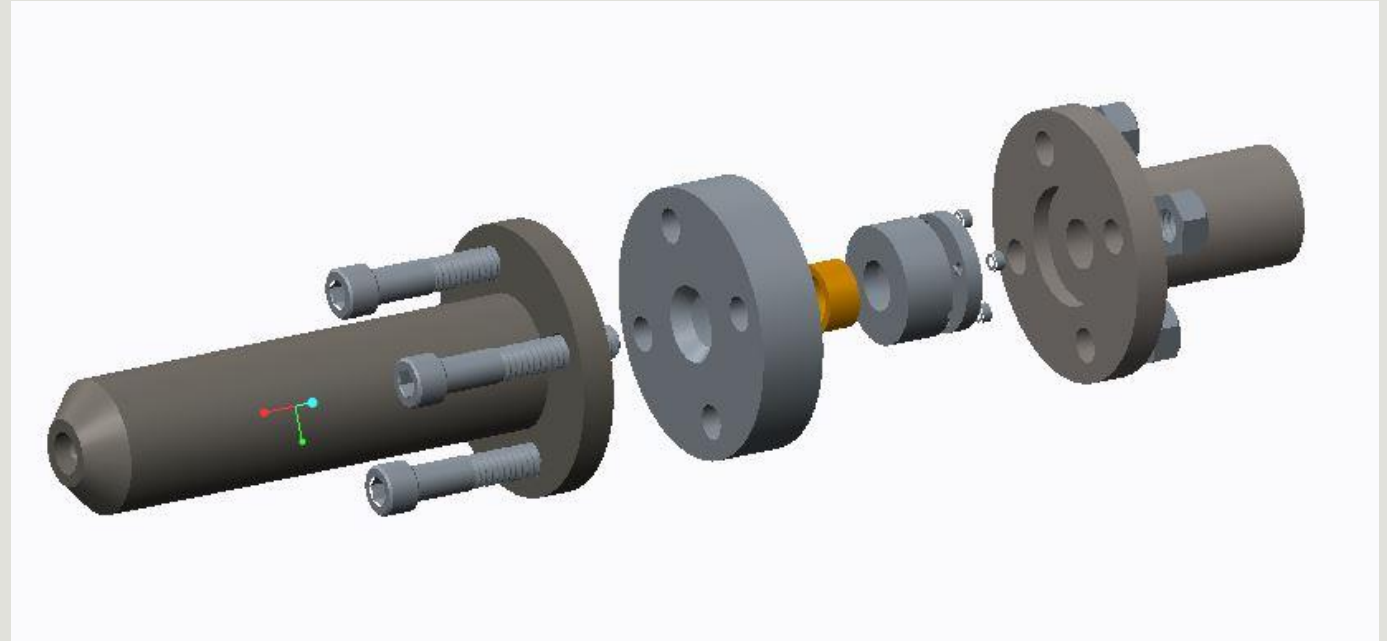
Machining Considerations

- Anode Assembly
 - Allows anode to be insulated yet easily accessible



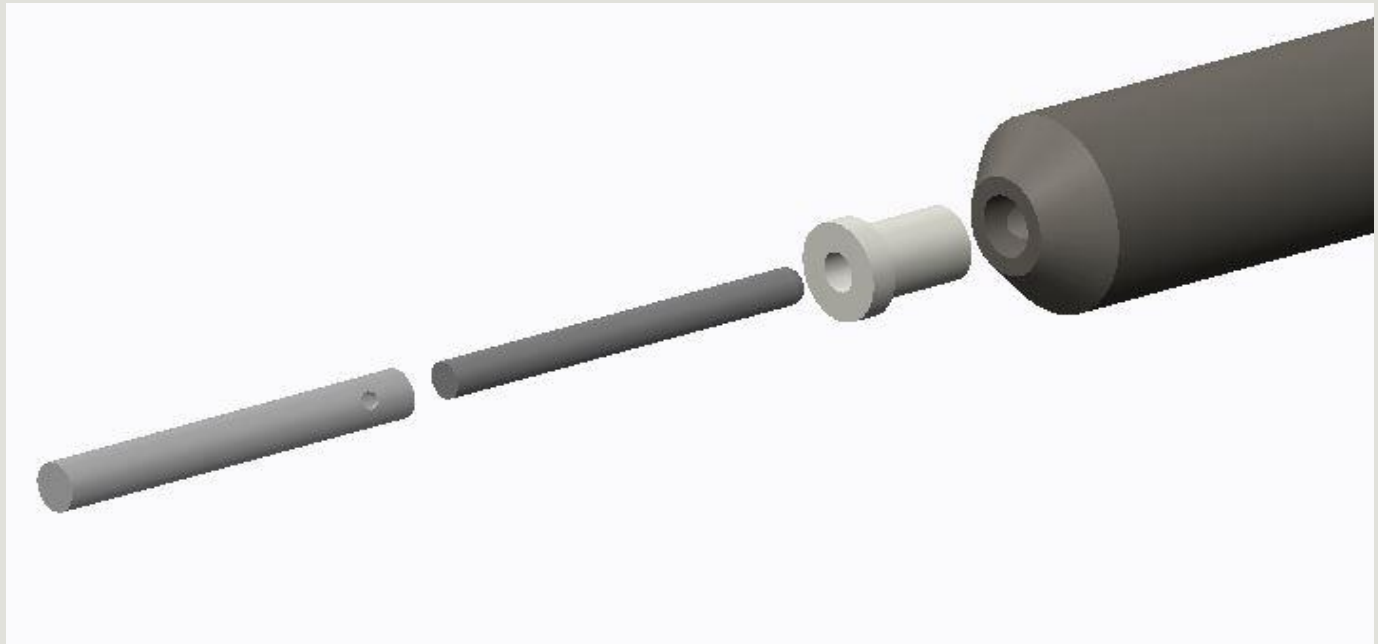
Machining Considerations

- Nozzle Construction
 - Three main components
 - Converging
 - Throat
 - Diverging



Machining Considerations

- Cathode Placement
 - Adjustable using threads
 - Change d on the $P*d$ axis of Paschen's curve
- Cathode Holster
 - Avoid machining tungsten



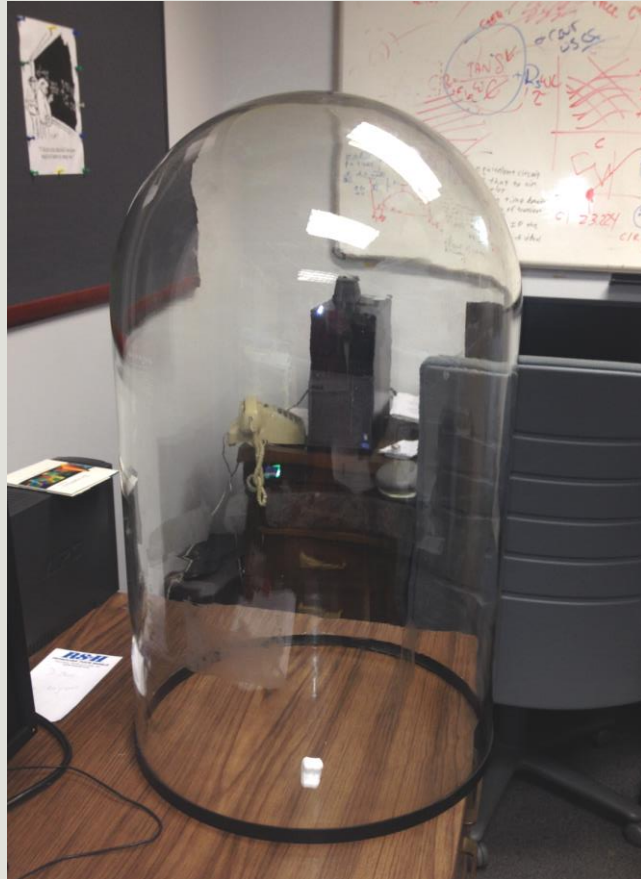
Material Selection

Component	Material	Rational
Cathode	Tungsten	High melting point
Anode	Type 303 Stainless Steel	Easy to machine, good temp resistance
Fuel Supply	Argon Gas	Readily available
Chamber	Type 303 Stainless Steel	Easy to machine, good temp resistance
Insulation	Macor (Glass Ceramic)	Machinable Ceramic Insulation
Nozzle	Type 303 Stainless Steel	Easy to machine, good temp resistance
Vacuum Chamber	Glass Bell Jar	Large Volume/ transparent / budget constraints

Testing Apparatus

Vacuum Chamber

- Bell Jar
- Borrowed from Dr. Weatherspoon
- Chamber will be evacuated to 0.5 torr
- Argon and electrical connection input through baseplate



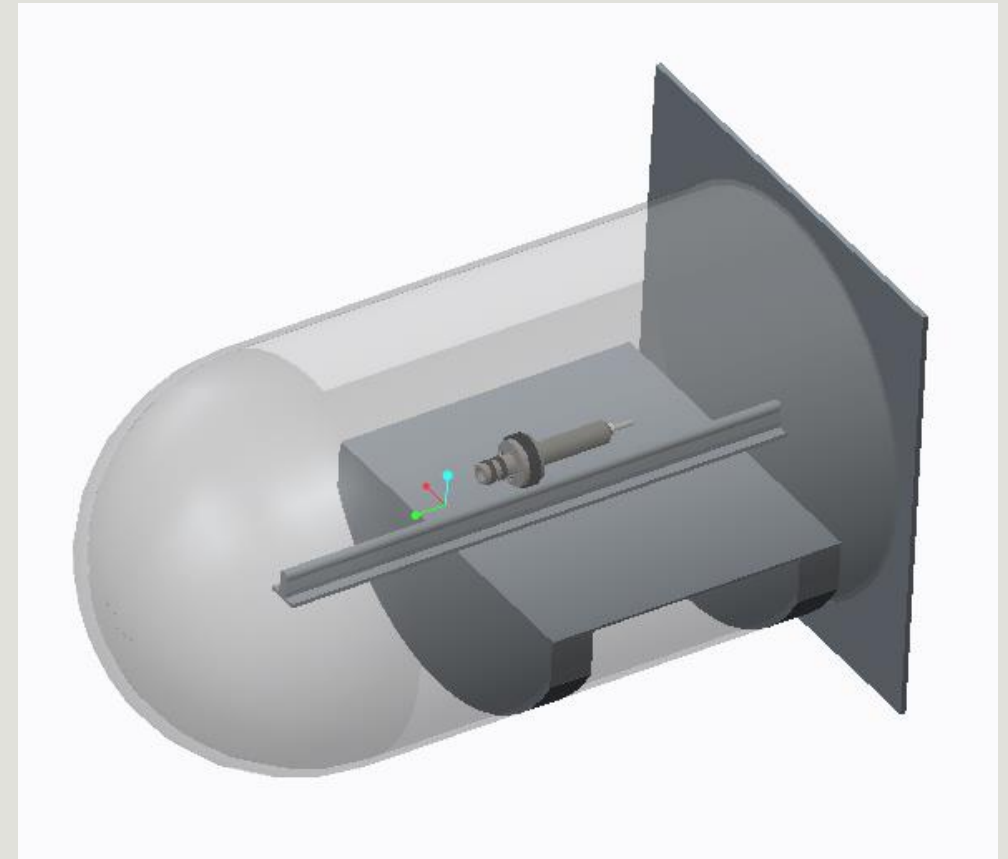
Vacuum Pump

- Borrowed from Dr. Weatherspoon
- Dekker RVL020H
- Vacuum to 0.5 torr
 - $P_b = 66 \text{ Pa}$



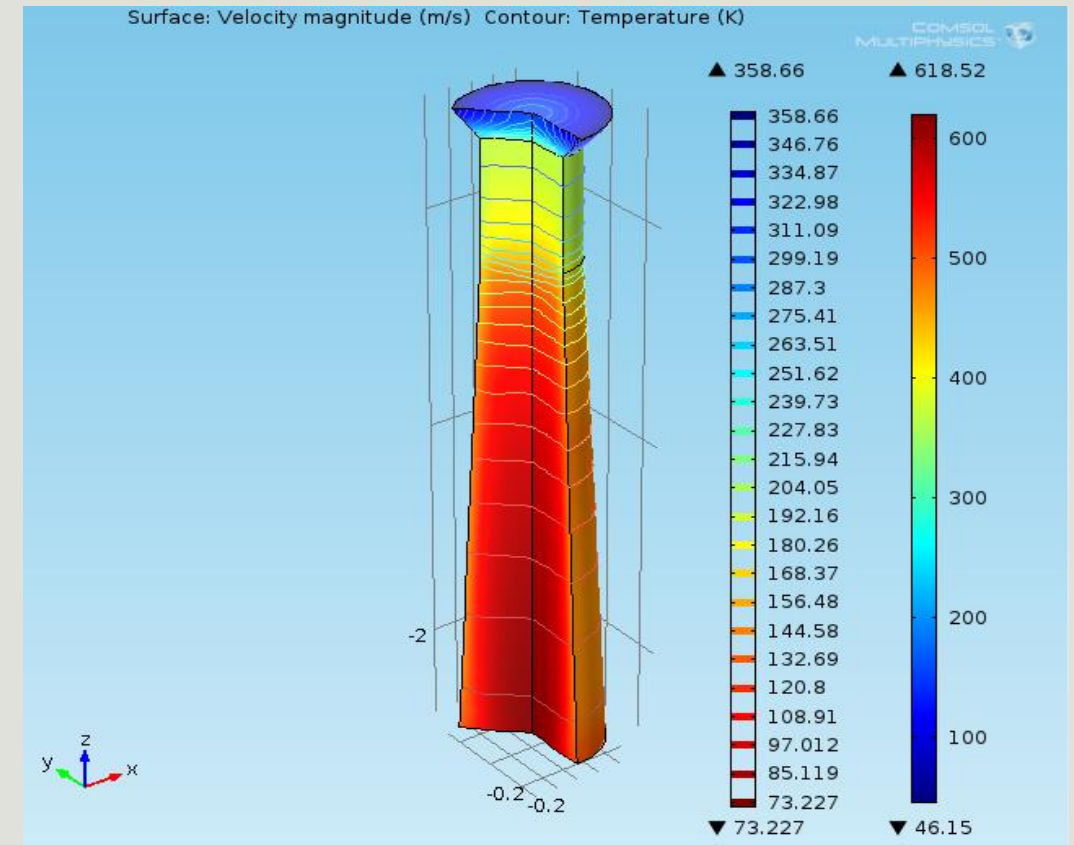
Experimental Setup

- Force measured with spring and sliding track
 - Max expected force – 1 N
 - Spring Constant – 0.44 lb/in
 - Max deflection – 1.85 in



Analytical Model

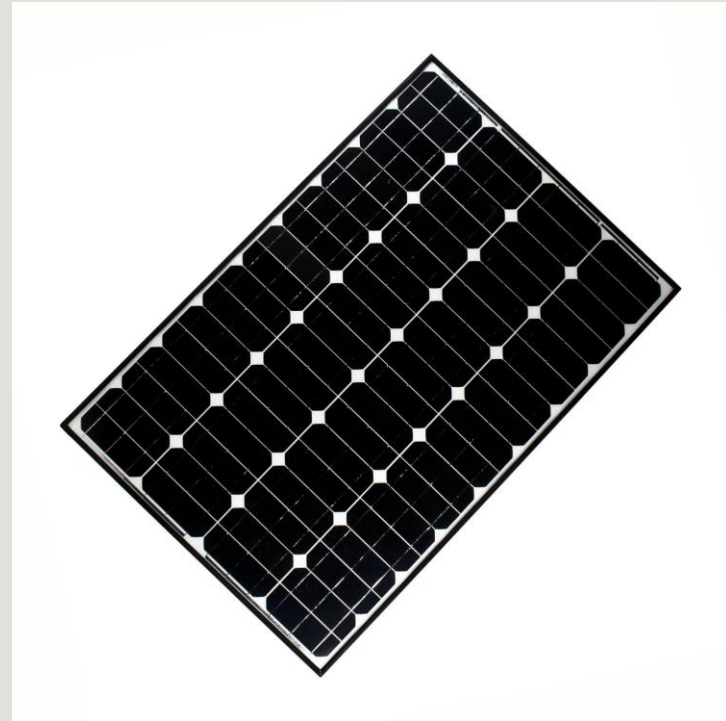
- Comsol Simulation of the Converging-Diverging Model
 - Simulation run utilizing calculated static and stagnation pressures
 - Gives a exit Mach number of approx. 1.7
 - Nozzle designed for a Mach number of 2
- Simulation not perfect
 - Temperature gradient difficult to model
 - Need to add magnetic field to nozzle



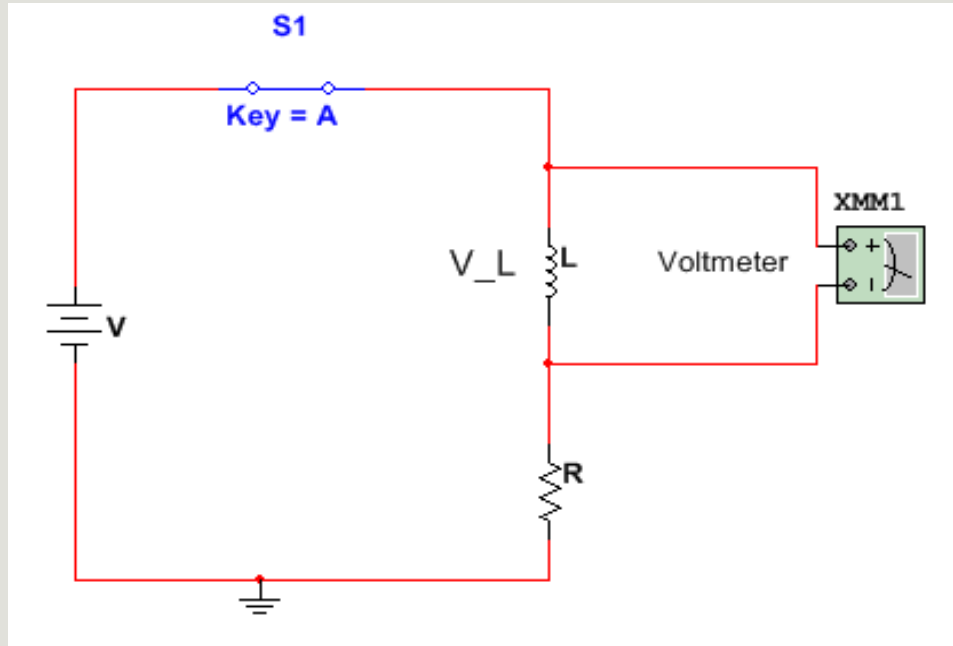
Electrical Goal #1 – Circuit Design

- Input – 4 Aleko 100 W Solar Panels
- Act as approximately 80V Source
- Can sustain approximately 5.5 A
- Produce correct voltage spike with 40V source

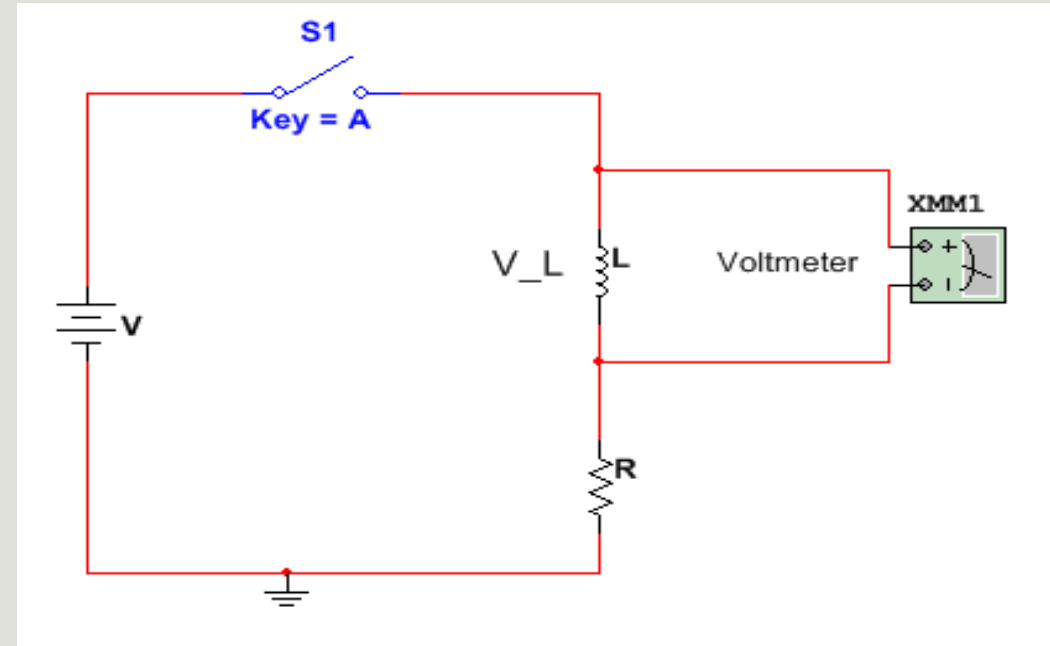
Aleko 100 W Solar Panel



Inductor Properties

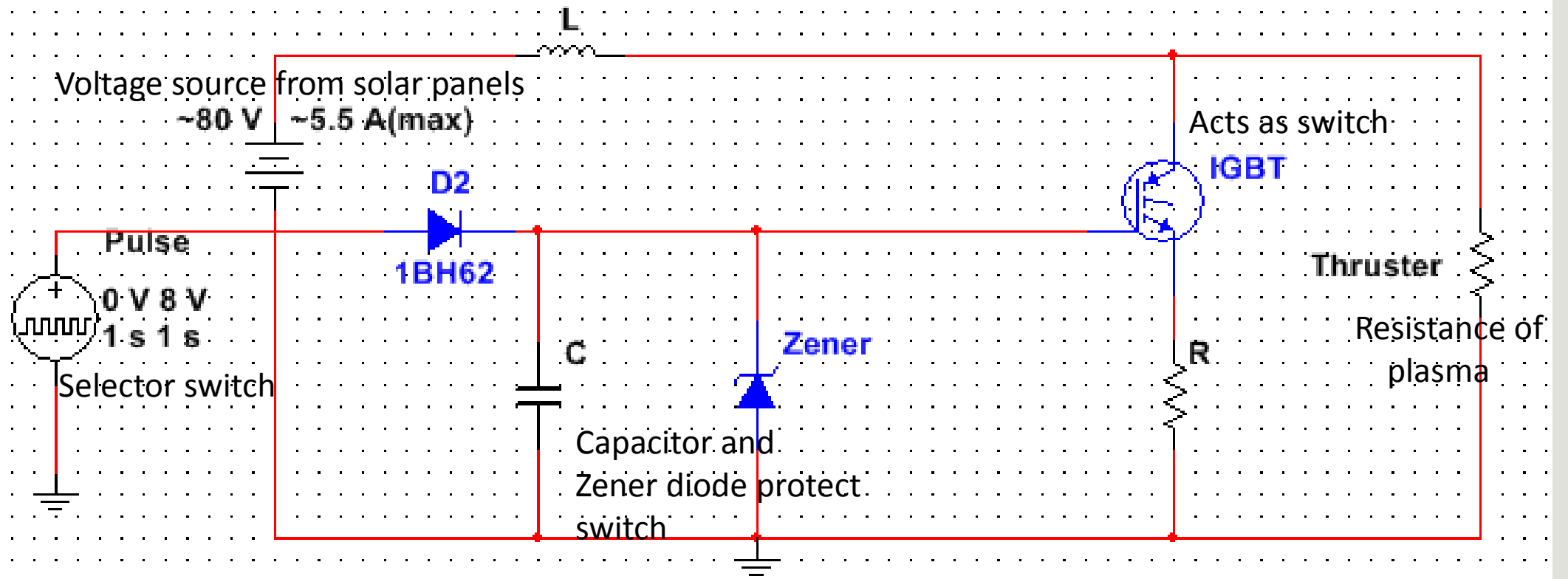


Once in steady state: $I = \frac{V}{R}$

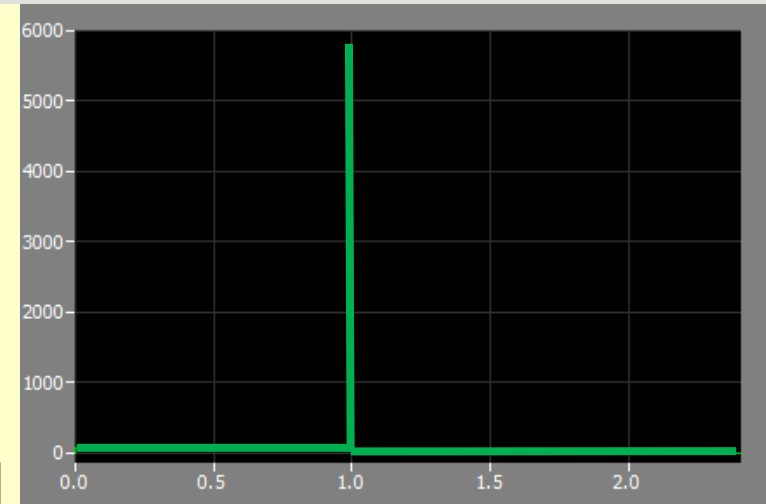
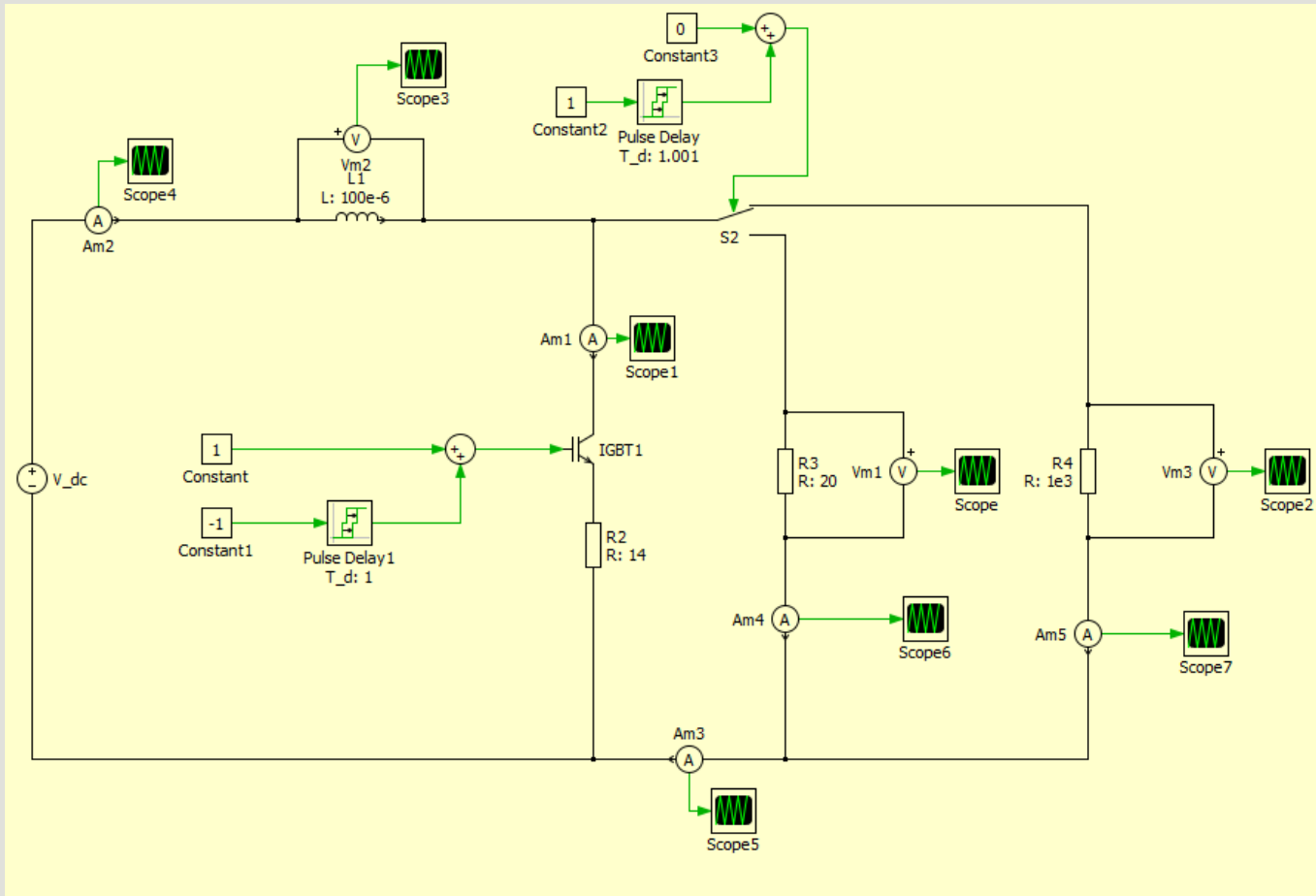


When the switch opens: $V_L = L \frac{di}{dt} = L \frac{I - 0}{dt}$

Final Circuit Design



Circuit Simulation using MATLAB



Voltage spike of 5.9kV in MATLAB

Circuit Analysis

➤ The magnitude of the voltage spike is incorrect.

➤ Can be calculated using KVL in loop L3 as:

$$\text{➤ } V_{\text{breakdown}} = V_{\text{dc}} + L \frac{di}{dt}$$

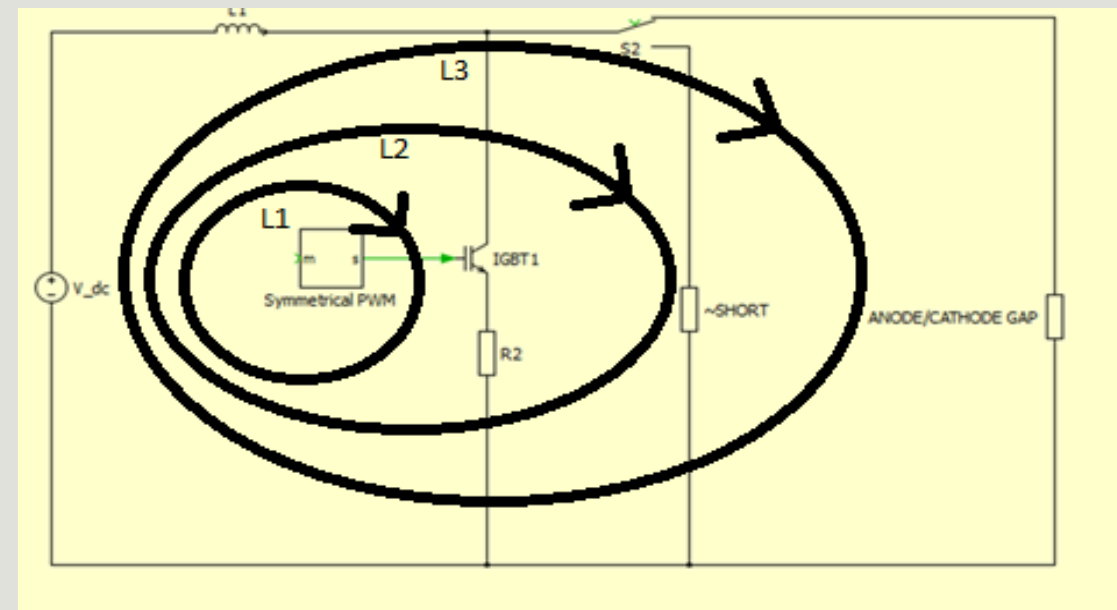
$$\text{➤ } V_{\text{breakdown}} \cong V_{\text{dc}} + L \frac{V_{\text{dc}}}{R_2 * dt}$$

$$\text{➤ } V_{\text{breakdown}} = 80V + 100\mu\text{H} \frac{80V}{R_2 * 130\text{ns}}$$

➤ When $R_2 = 1.1\text{k}\Omega$, $V_{\text{breakdown}} = 136V$

➤ When $R_2 = 65\Omega$, $V_{\text{breakdown}} = 1.0\text{kV}$

➤ At a voltage of $V_{\text{dc}} = 40V \Rightarrow$ When $R_2 = 32\Omega$, $V_{\text{breakdown}} = 1\text{kV}$



Component Values

$L = 100 \text{ } \mu\text{H}$

$R = 15 \text{ to } 400 \text{ } \Omega$

$di = 0.2 \text{ to } 5.5 \text{ A}$

$dt = 130 \text{ ns (max)}$

Output Range

At 80 V

$V_{\text{max}} = 4230 \text{ V}$

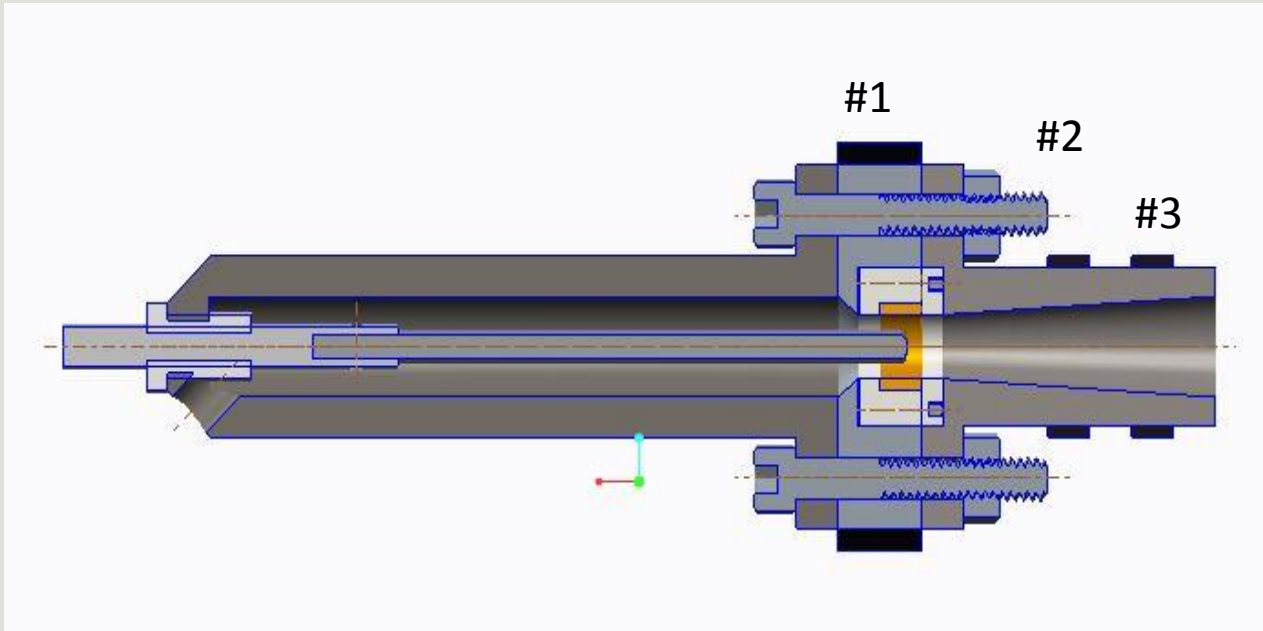
$V_{\text{min}} = 154 \text{ V}$

At 40 V

$V_{\text{max}} = 2115 \text{ V}$

$V_{\text{min}} = 77 \text{ V}$

Electrical Goal #2 – Magnet Design

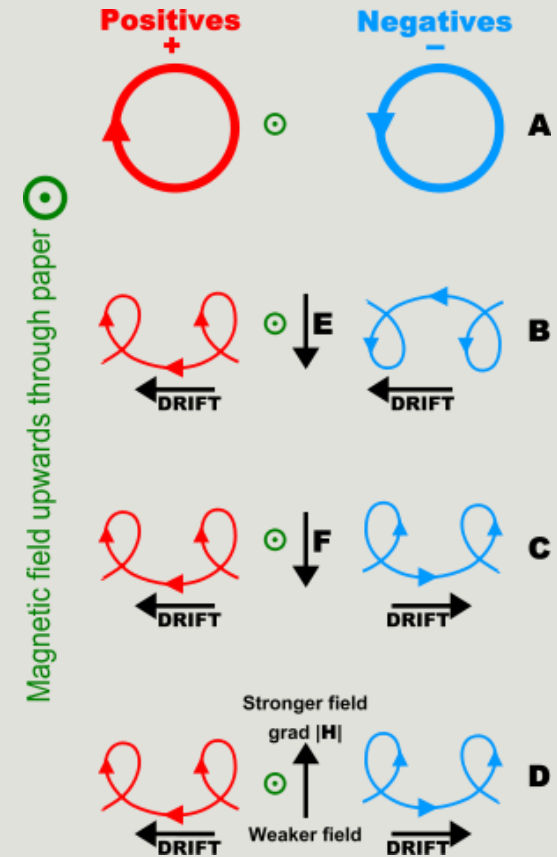
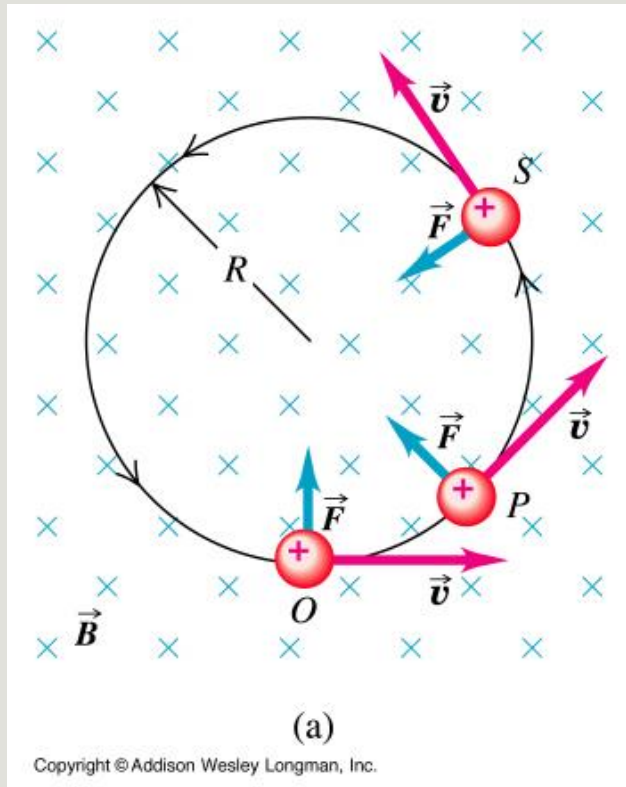


Magnet 1 at $r = 3.81 \text{ mm}$

Magnet 2 at $r = 5.82 \text{ mm}$

Magnet 3 at $r = 6.63 \text{ mm}$

Charges in Magnetic Field



Magnetic Field

The magnetic field is given by $B = \frac{mv}{qr}$, $v = \sqrt{\frac{20eV}{3m}}$, where m is mass, v is velocity, q is charge, r is radius, eV is an electron-voltage, and B is the magnetic field. These equations simplify to give us

$$B = \frac{3}{r} mT$$

Magnet at P1

0.787 T

Magnet at P2

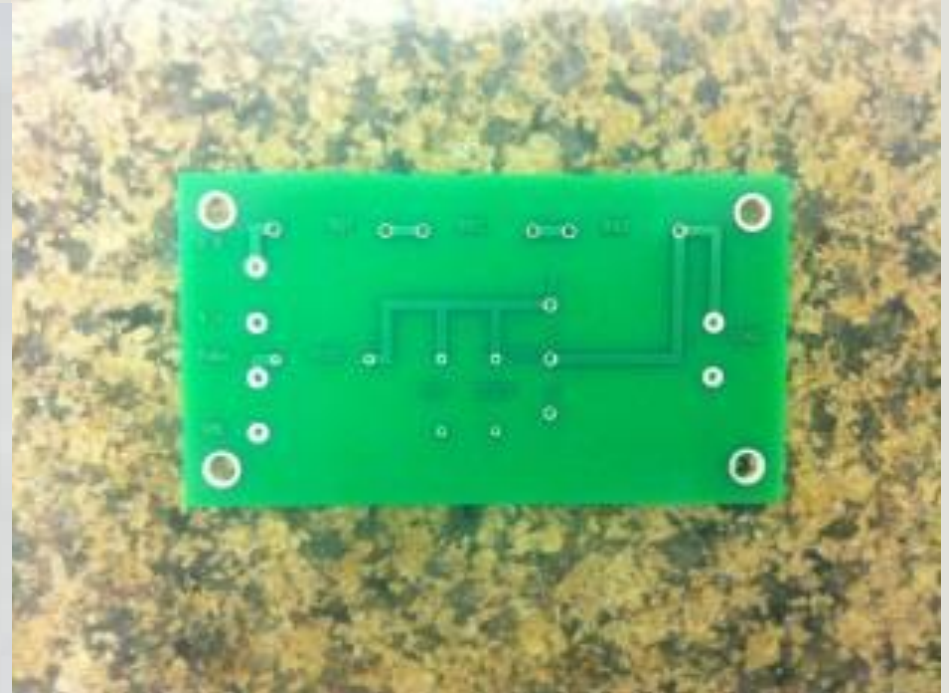
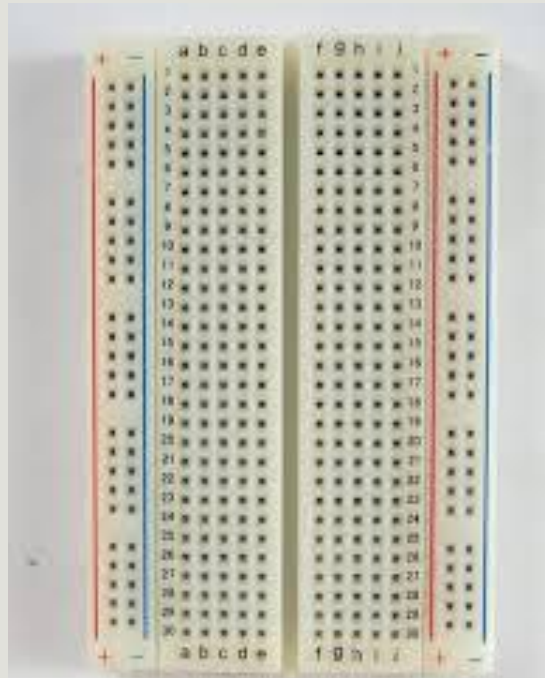
0.515 T

Magnet at P3

0.452 T

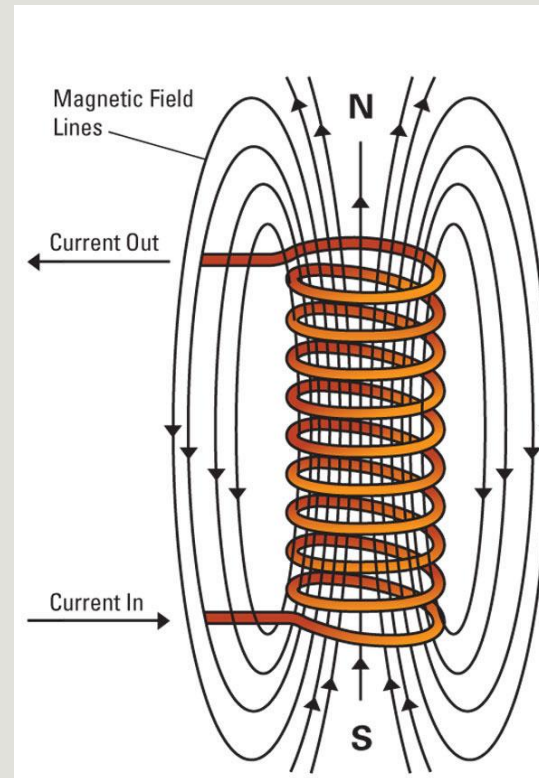
Circuit Testing and Finalization

- We plan to use a breadboard (left) for testing, and a printed circuit board (right) for the final design



Magnet Testing and Finalization

- Electromagnets (Left) will be used in initial testing since it is easy to change their strength
- Final Design will feature permanent magnets (Right)



Potential Challenges/ Safety

Safety

- High voltages/currents
- High temperatures
- Ar gas – asphyxiant

Challenges

- Lots of assumptions
 - More modeling needed
- Multiple tests needed
- Accurately measure displacement of spring to calc. thrust

Procurement

<u>Component</u>	<u>Description</u>	<u>Quantity</u>	<u>Cost</u>	<u>Manufacturer</u>
Cathode	Tungsten Rod, 3/16" x 6" P#8788A153	2	\$ 33.24	McMaster Carr
	Stainless Steel 303, 3/16" x 6' P#8984K93	1	\$ 7.77	McMaster Carr
Anode	SS Steel Tube 1/2 OD, 0.37 ID 3' P# 9220K461	1	\$ 8.79	McMaster Carr
Argon Gas Cylinder	20 CF, Welding Cylinder	1	\$ 77.00	Welding Supplies from IOC
Argon Gas	20 CF Fill	1	TBD	TBD
Hose from Arcjet to Baseplate	Air and Water Hose 1' P#5304K9	1	\$ 13.97	McMaster Carr
Hose Fitting to Arcjet	ARO-Shape Hose Coupling P#343K74	1	\$ 12.90	McMaster Carr
Fitting to Arcjet Fitting	Industiral Shape Hose Coupling P#6534K72	1	\$ 4.21	McMaster Carr
Hose Fitting to Baseplate	Through-Wall Coupling P#50785K274	1	\$ 11.23	McMaster Carr
Hose Fitting from Baseplate Fitting	Female Barbed Hose Fitting P# 5346K72	1	\$ 9.20	McMaster Carr
Hose	1" x 5' Hose P#5304K45	1	\$ 12.65	McMaster Carr
Housing/Nozzle	Stainless Steel 303, 2' Diameter, Stock P#8984K573	1	\$ 79.64	McMaster Carr

Procurement Cont.

Gasket	All Purpose Sheet Gasket 6"x6" P#9470K26	2	\$ 6.02	McMaster Carr
Bolts (Anode)	P# 92185A078	1	\$ 3.23	McMaster Carr
Mating Bolts	P# 92185A546	1	\$ 5.43	McMaster Carr
Nuts for Mating Bolts	P# 91845A029	1	\$ 4.57	McMaster Carr
Insulation	Macor Rod P#8489K81	1	\$ 72.95	McMaster Carr
IGBT	Part# IRG7PH30K10DPBF	1	\$ 8.73	Digi-Key
Inductor	100.0 μ H, 6 A PART#1410460C	1	\$ 2.62	Digi-Key
Switch	PART# C3900BA	2	\$ 8.92	Digi-Key
Potentiometer	Part# AVT20020E200ROKE	2	\$ 31.24	Digi-Key
Magnet	Ceramic Ring Magnet, ID 2"	3	\$ 11.25	American Science & Surplus
Spring	Extension Spring #EBD-012-672-S	2	\$ 7.50	The D. R. Templeman Company
		TOTAL	\$ 433.06	

Future Plans – Spring 2014

- Submit purchase order – this week
- Submit drawings to machine shop
- Test voltage spike of circuit
- Measure resistance of plasma
 - Determine whether to insert additional resistor or transconductance amplifier
- Design mounting and thrust measurement apparatus
- Create test plan

Questions?
