## Project Bi- Weekly Progress Date: 2/27/2014

**Project Title:** Automated High Volume Bearing Bore Gage

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Mentors/ Coordinator/ Sponsor: Dr. Cartes, Dr. Frank / Joseph Potts / Koyo Bearings

1. Project Title: Automated High Volume Bearing Bore Gage

## 2. Project Objectives/tasks Breakdown:

The objective of this project is to update the software and interface on a bearing bore gage. This device must be user friendly and integrated into a system that monitors multiple gages at once.

## 3. What was accomplished the last two weeks on individual tasks- representative supporting data/ documents

The GUI programming has switched from Visual Basics programming language to Visual C++. The syntax of C++ is known and will remove the need to learn a new language. The housing has been sent off for modifications. Communications have been re-established with Koyo Bearing (Robert Potts). Parts have been ordered. We have received RSLogix500 for programming the PLC. We have begun tutorials for coding in RSLogix500.

## 4. Summary of problems encountered and actions taken (and by whom)

Communications were lost with Koyo Bearing and parts were not coming in. The team met with Dr. Shih to discuss a course of action. He contacted Robert Potts and was able to get things flowing. We learned that the parts had not been ordered yet but were able to put in a rush for the PLC and RSLogix500, the latter of which was given to us this past weekend.

5. Attached Gantt chart modifications and analysis if project is behind schedule and summarize actions planned to overcome the problems)

6. Work planned for the next period and the person(s) responsible: The GUI team will continue programming the GUI. The PLC team will begin
programming the PLC and start testing it on the test-bed. The housing should be received
and reassembly can begin. Miscellaneous parts, like wires, will be purchased and
prepared for the arrival of the other components.
7. Open comments/suggestions (Please feel free to include your private comments):
Coordinator/ Instructor assessment report and corrective action