

Cummins Advisor: Dr. England, Dr. Hays Faculty Advisor: Dr. Juan Ordonez Instructors: Dr. Shih, Dr. Gupta

Cummins Energy Saving

Group Number 2

Daniel Baker, Warren Bell, Daniel Carnrike, Kyle Fields, Marvin Fonseca

Group 2

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Marvin Fonseca

Cummins Energy Saving



Background

- Cummins increased efforts to reduce energy consumption in 2009
- Energy audits used to reduce and reuse energy in industry
- Their initial audit provided a 14% energy savings



Figure 1 – Energy Audit Process



Fall 2014 Energy Saving Ideas

- Chillers
- Insulation
- Dynamometers
- Exhaust Gases
- Solar Panels

- Better appliances
- Solar light posts
- HVAC
- Wind Turbines
- Elevators



Fall 2014 Results

- Cumulative savings
 ~\$250,000 /year
- Exhaust gases provide significant savings
- Analysis and implementation of exhaust energy system is lucrative

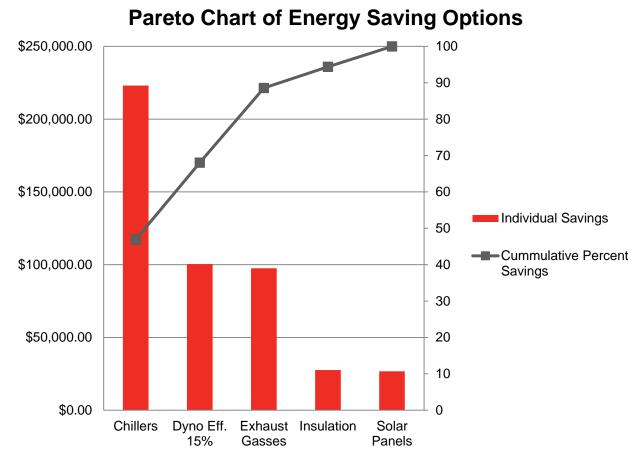


Figure 2 – Pareto Chart



Fall 2014 Takeaways

More Focused Goal

- Main Sources of Energy Consumption
- Improve Communication with Advisor and Professors
- Some Ideas Developed Already Implemented



Revised Project Scope

"Provide an engine exhaust capture system design supplemented with other energy saving ideas that will assist in decreasing the overall energy usage at the Cummins Technical Center."



Projected Work

- Exhaust System Design
 - -CTC
 - Prototype Design
- Power Generation
 Cycle
- Simulation
- Wind Turbine
 Feasibility



Figure 3 – CTC Exhaust Vents



Simulation

- Simulate Industrial Prototype
- Generate Live Measurement Feed
- Create experiment for CTC's engine testing



Prototype

- Fabricated Product
- Develop Measuring Tool
 - Mass Flow Rate
 - Temperature
- Prove Feasibility of Power Generation from Exhaust



Figure 4 – ISX



Daniel Baker

Expected Results

- Exhaust System Design / Simulation for the CTC
 - Electrical Energy Measurement
 - Mass Flow Rate Measurement

 Innovate New Energy Saving Methods



Figure 5 – Accomplishing Goals



Project Breakdown

					Jan '15			Fe	b '15			Ma	r '15				A
Task Name 👻 👻	Duration 🚽	Start 👻	Finish 👻	21	28 4 11	1	8 2	5 1	8	15	22	1	8	15	22	1	29
Background/Component Research	13 days	Wed 1/7/15	Fri 1/23/15														
Exhaust Gas Capture Design	12 days	Sat 1/17/15	Sat 1/31/15			•											
Piping Design	11 days	Mon 1/19/15	Mon 2/2/15														
Piping Material Selection	4 days	Sat 1/31/15	Wed 2/4/15														
Component Selection	6 days	Mon 2/2/15	Mon 2/9/15														
Revise/Edit Material and Design	4 days	Mon 2/9/15	Thu 2/12/15														
Cost Analysis	4 days	Mon 2/9/15	Thu 2/12/15														
Order Material	10 days	Thu 2/12/15	Wed 2/25/15														
Simulation Work	27 days	Thu 2/12/15	Fri 3/20/15														
Capture Design Construction	16 days	Wed 2/25/15	Wed 3/18/15														
Testing / Simulation Finalized	23 days	Wed 3/18/15	Fri 4/17/15														



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Summary

- Ideas Generated
- \$250,000 of Energy Saving Costs
- Exhaust Capturing System Design
- CTC 88 Test Cells and 8 Auxiliary Cells For Simulation
- Engine Prototype Measurement Tool



References

http://energy.gov/public-services/homes/home-weatherization/homeenergy-audits



Questions





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Group 2

Daniel Carnrike

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