

# High Speed Motor Test Stand

#### **Design Review 5**



David Balbuena and Emily Simmons



FAMU-FSU COLLEGE OF ENGINEERING MECHANICAL ENGINEERING



# Emily Simmons INTRODUCTION OF TEAM MEMBERS



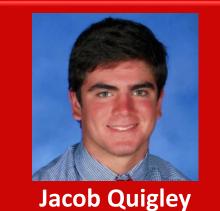
### **Team Members**







Charles Daher Web Designer



Jacob Quigley Communication Liaison



Emily Simmons Project Manager

**Emily Simmons** 



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# Emily Simmons PROJECT SUMMARY





- Sponsor: Danfoss
  - Danfoss primarily designs and builds commercial compressors.
- This is a continuation of a previous senior design project.
- Danfoss needs a testing apparatus to determine motor efficiency of their compressors.

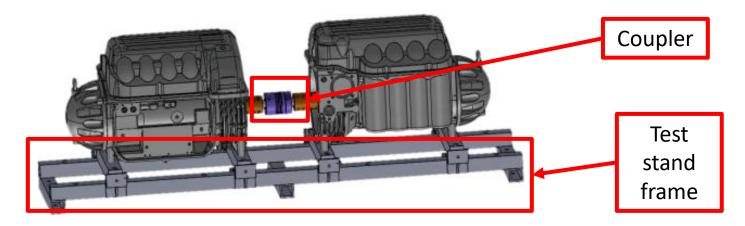
**Emily Simmons** 





#### ≻2016 Design Team

- Chose to use second compressor as load
- Focused on shaft alignment and frame design
- Built the Test Stand frame
- Bought a coupler for the motor shafts



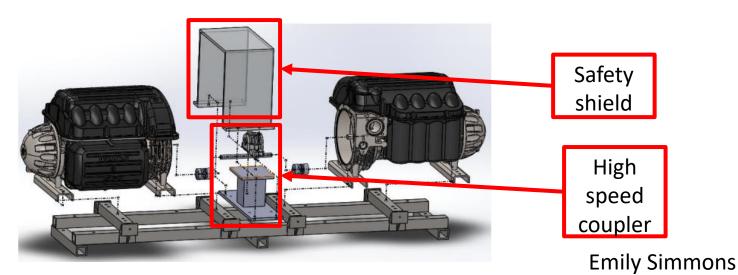
**Emily Simmons** 





### ≻2017 Design Team

- Implemented laser alignment system
- Bought a high speed flexible coupler
- Designed a safety shield
- Maximum operating speed of 5,000 rpm







# Emily Simmons PROJECT SCOPE



## **Project Scope**



#### Description

• Improve the motor test stand so that it is able to reach an operating speed of 10,000 rpm

#### Goals

- Redesign coupler connection
- Ensure safe operating conditions during testing
- Create a system that can be operated efficiently

#### Market

Danfoss research and development team

**Emily Simmons** 



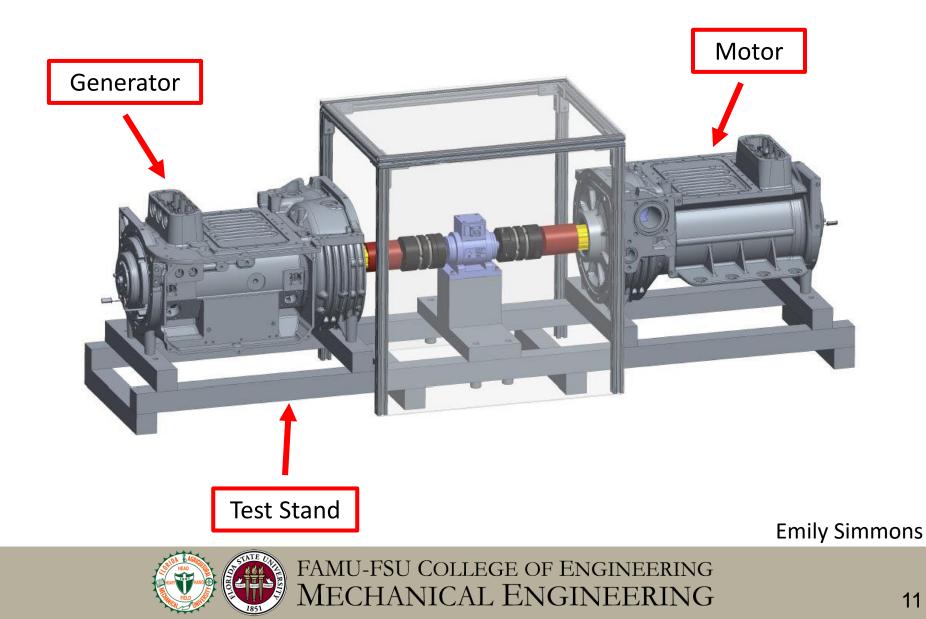


# Emily Simmons DESIGN CONCEPT



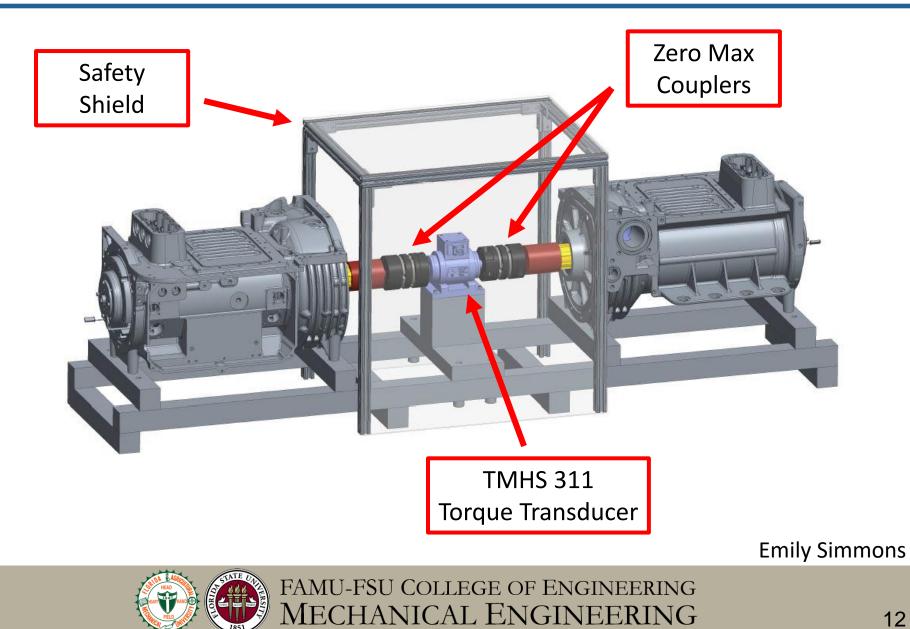
## **Design Concept**





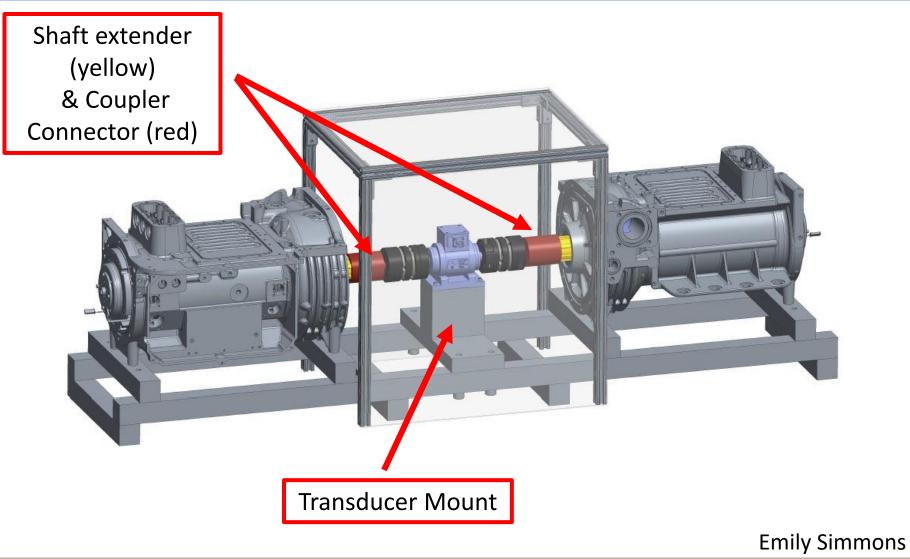
## **Design Concept**





## **Design Concept**







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- The carbon fiber Zero Max couplers that were specked out by last year's team were not available.
- Due to the expensive cost of the torque transducer, Danfoss decided that the team should design a mock torque transducer instead for proof of concept.

**Emily Simmons** 



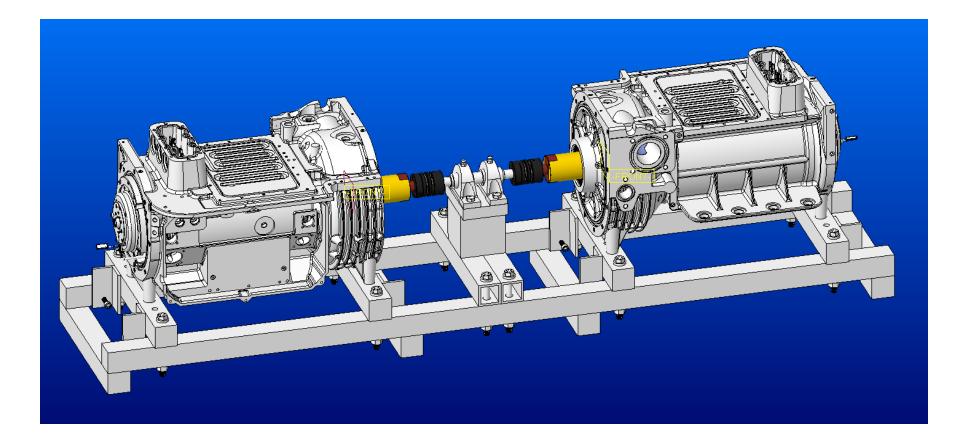


### **CURRENT DESIGN**



### **Current Design**





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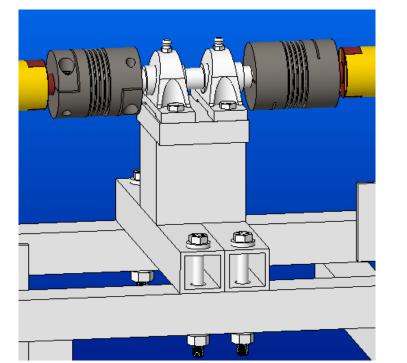


Mock Torque Transducer

- Two high speed bearings will act as the mock torque transducer
- Center height and length simulate the TMHS 311 torque transducer
- Bearings come with set screw to lock onto and prevent axial movement of shaft

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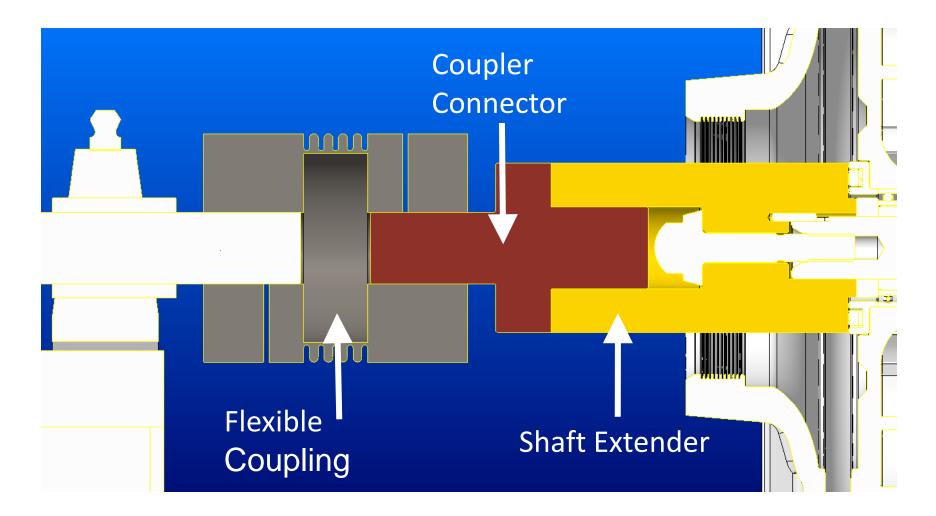






### **Custom Parts**





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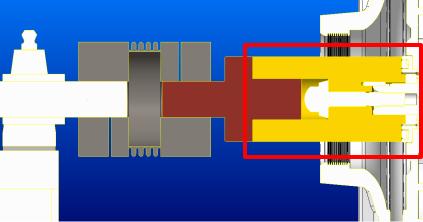
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# Shaft Extender

- Acts as modified 1<sup>st</sup> stage impeller
- Allows for shaft to be in proper stack tolerance and balanced with the rest of the assembly
- Allows for laser alignment tool to be used properly







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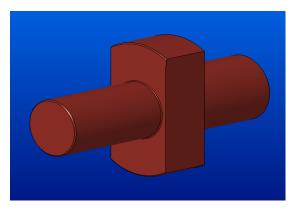
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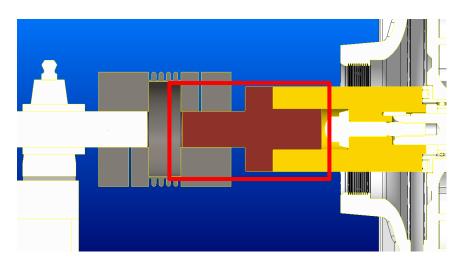




# **Coupler Connector**

- Connects Shaft Extender to flexible coupling
- Slip fits into shaft extender
- Two different coupler connectors will be machined for the two different couplings





#### David Balbuena



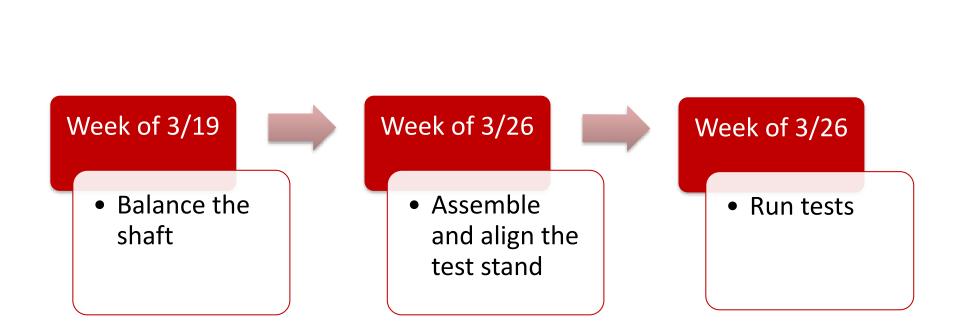




#### **FINAL STEPS**











- Purchase and implement torque transducer
- Purchase high speed couplings
- Refine test stand for continuous use
- Address cooling issues for continuous operation





# Questions?

