



Team Introductions



Grant Giorgi Orthopedic Bioengineer



Erin Petkus Biomaterials and Biopolymers Engineer



Timothy Surface *Manufacturing Engineer*



Abrea Green *Clinical Engineer*



Tessany Schou Materials Engineer



Nicholas Vastano Bioinstrumentation Engineer







Project Sponsor Tom Vanasse Director of Engineering, Exactech



<u>Academic Advisor</u> Stephen Arce, Ph.D. *Professor, FAMU-FSU Engineering*

Tessany Schou



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Objective

The objective of this project is to create a functional prototype and complete feasibility testing of a device that assists the surgeon's selection in type of implant used during Total Shoulder Arthroplasty.

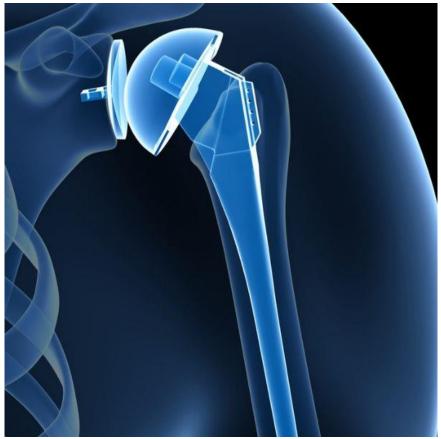
Tessany Schou



Total Shoulder Arthroplasty

Purpose

Eliminate source of pain and dysfunction by replacing shoulder joint with artificial components



Erin Petkus



Types of Implants

Stemmed Implant



Stemless Implant



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The "Thumb Test"

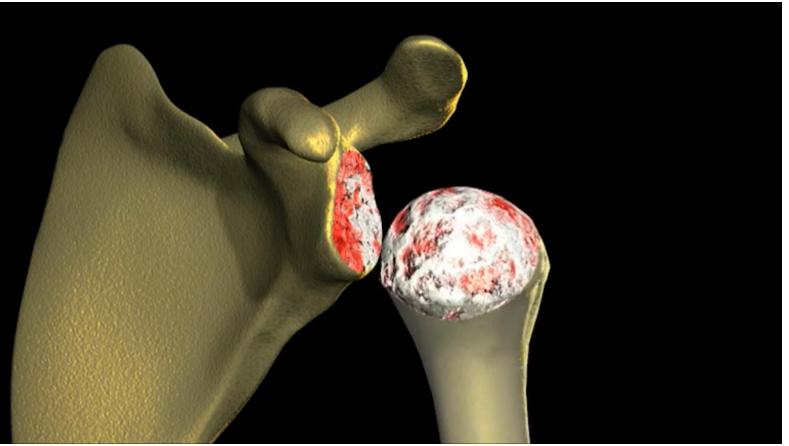


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The "Thumb Test"

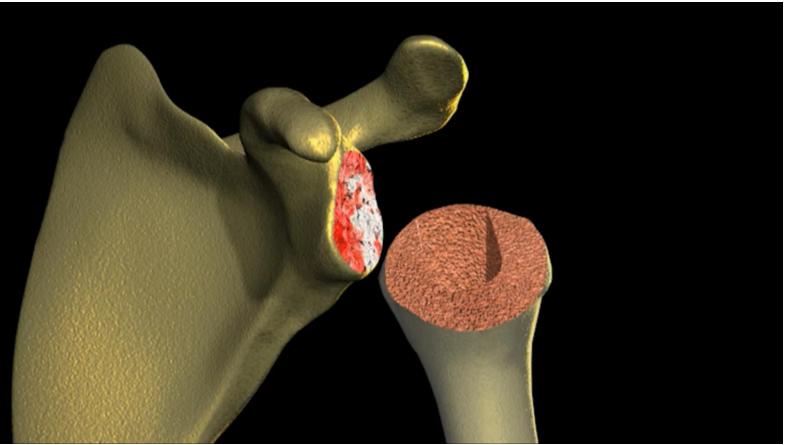


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The "Thumb Test"



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Levels of Bone Density/Quality



Erin Petkus



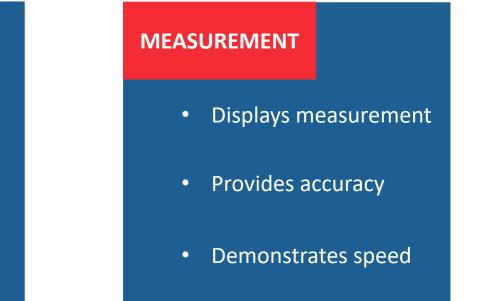
Functional Decomposition



EASE OF USE

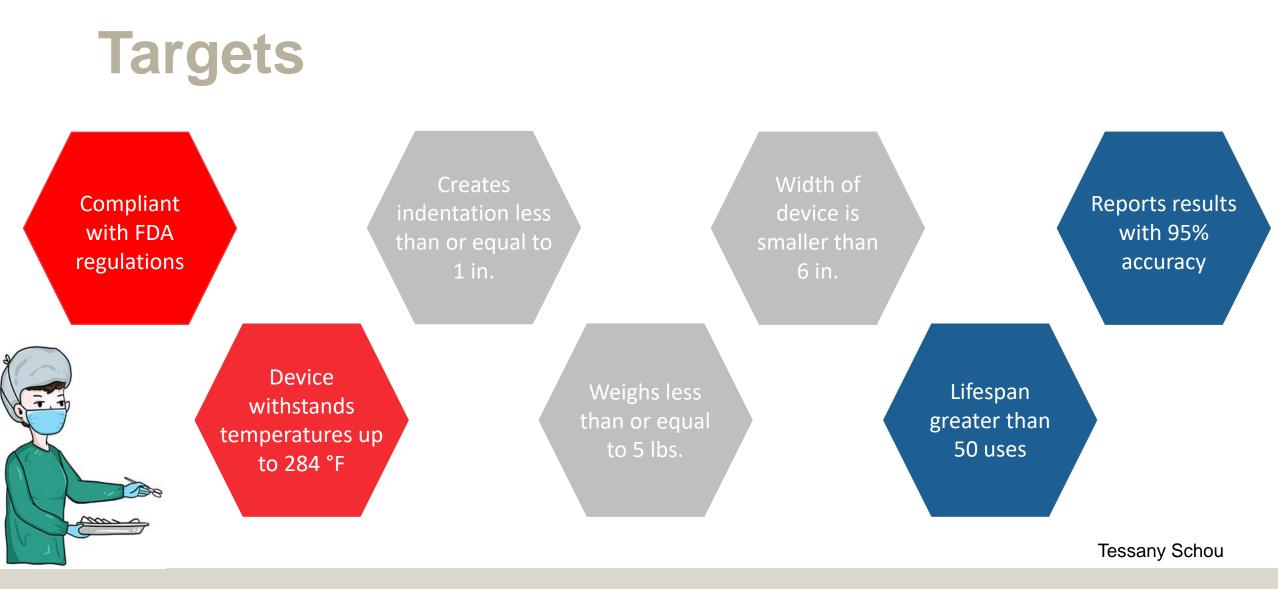
- Endures multiple uses
- Allows easy

manipulation



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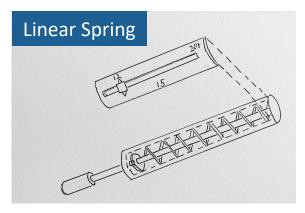


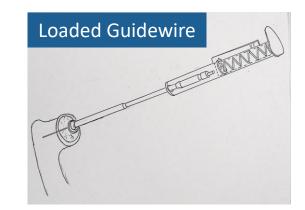


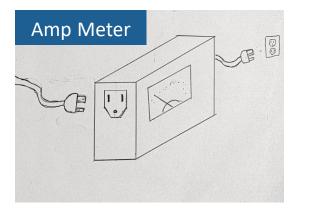
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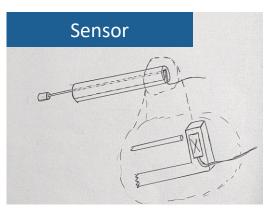


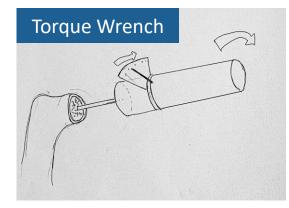
Concepts







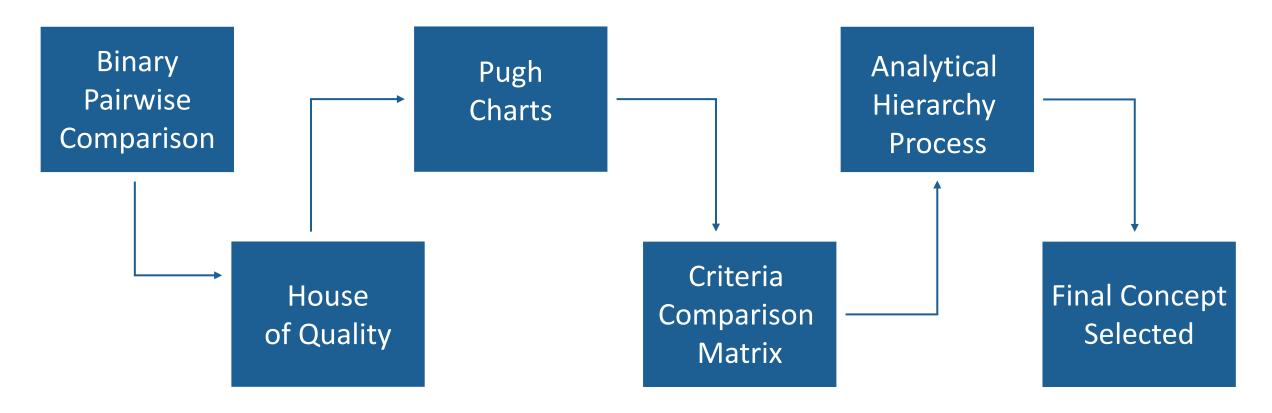




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Concept Selection

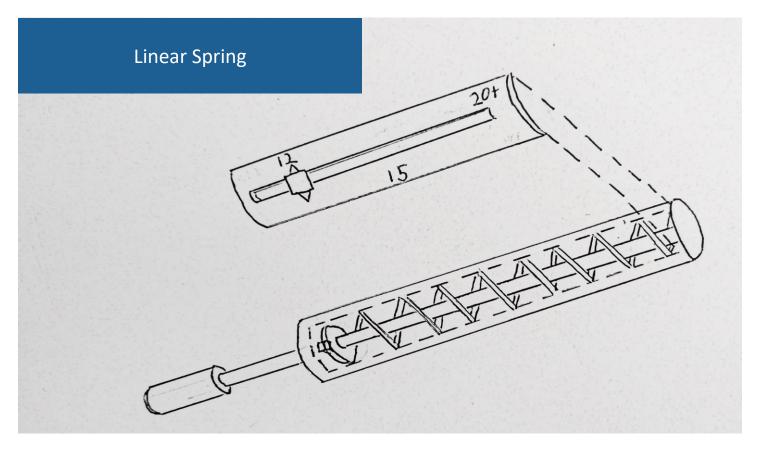


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Concept Selection



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Rework and 3D Model

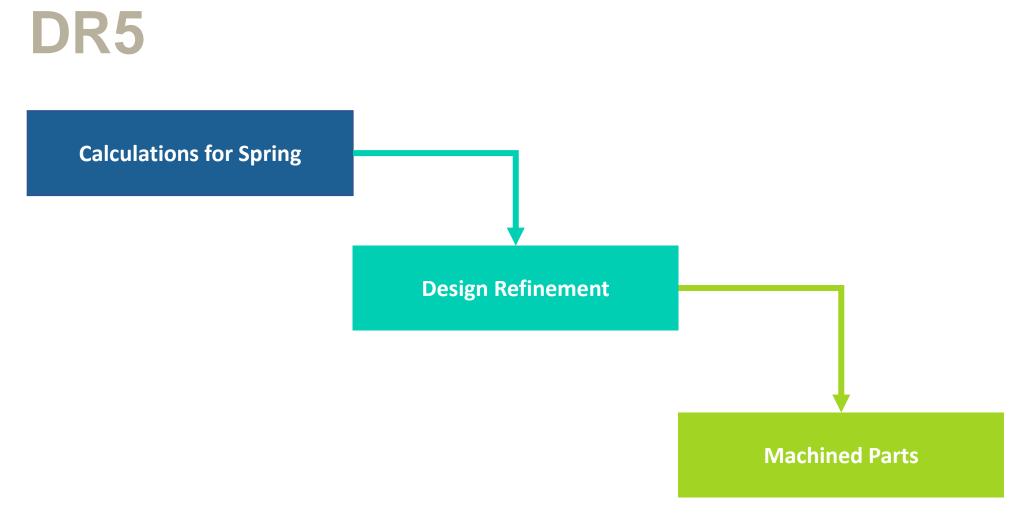




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Abrea Green



Classification & Applicable Standards



- Class I medical device
 - PMA versus 510K
- Relevant Standards
 - ISO 17665-1 and -2
 - ISO 10993-20
 - ASTM D-1621

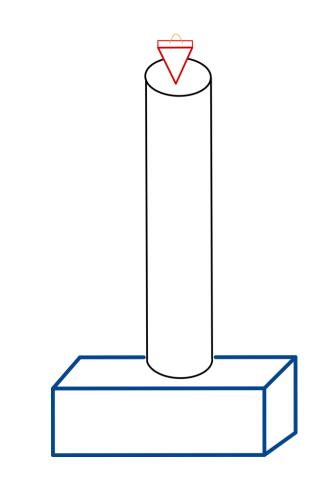
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Drop Testing Procedure

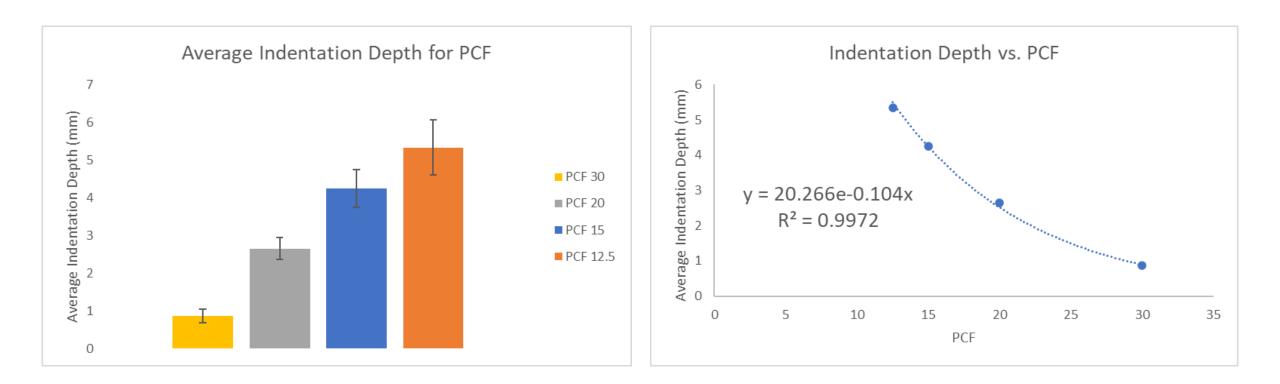
- Pyramid shaped fishing weights through PVC pipe
 2 ounces and 50 75 inches
 - 3 ounces and 50.75 inches
- Depth measured with calipers
- Force back-calculated for varied PCF



Grant Giorgi



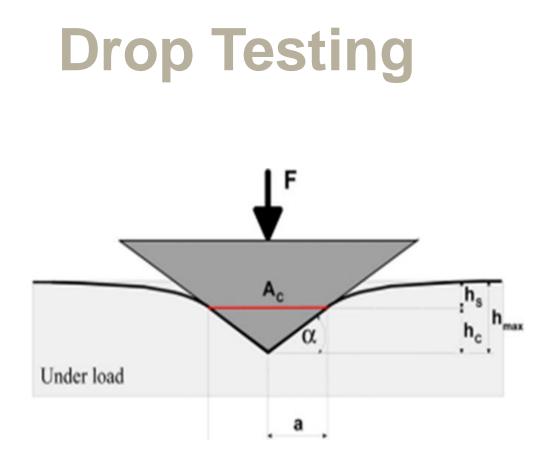
Drop Testing



Nick Vastano

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$$F = \frac{2}{\pi} \cdot \frac{E^*}{\tan \alpha} \cdot h^m, \quad \text{where}$$
$$E^* = \frac{E}{(1 - \nu^2)} \quad \text{and} \quad m = 2$$

- F: Force (176.9±10% N)
- E*: Young's Modulus of sawbone related to Poisson's ratio
- v: Poisson's ratio for polyurethane foam = 0.25
- α: Angle of incidence (78 Degrees)
- h: Indentation depth

Nick Vastano



Flat Point Testing

Indentation in Sawbone of Variable Hardness 14 12 Indentation Depth (mm) 10 8 ■ 20 pcf 6 15 pcf 4 12.5 pcf 2 0 0.5J 1.5J 1J Potential Energy (J)

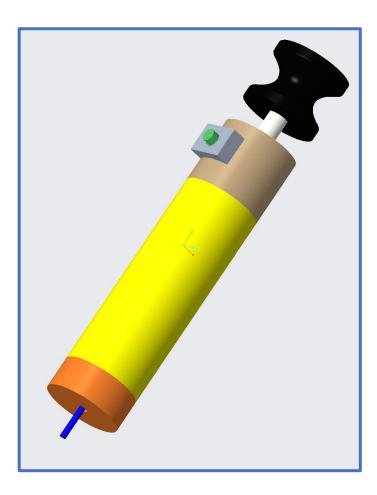
- $PE = \frac{1}{2} * kx^2$
- Largest indentation depth at 1.5J
 - 15 vs 12.5 PCF
- No indentation of 20 PCF at 0.5J

Abrea Green



Design Refinement



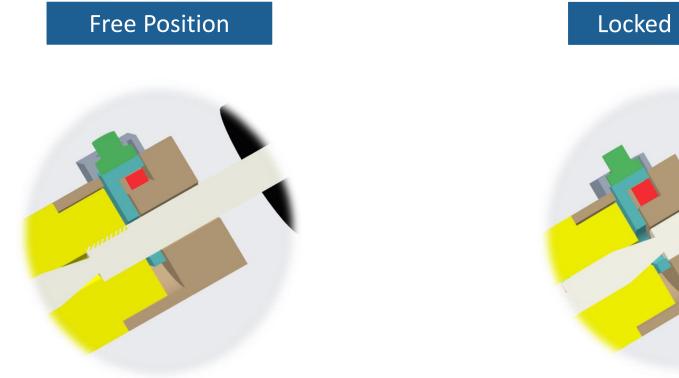


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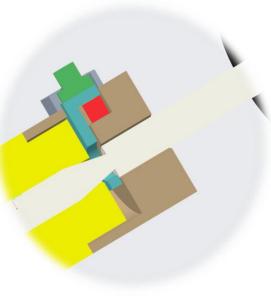
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Current Method of Release





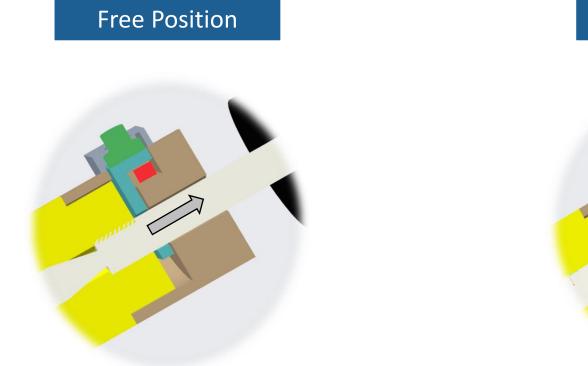


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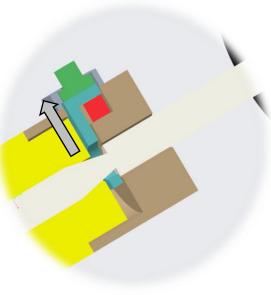
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Current Method of Release







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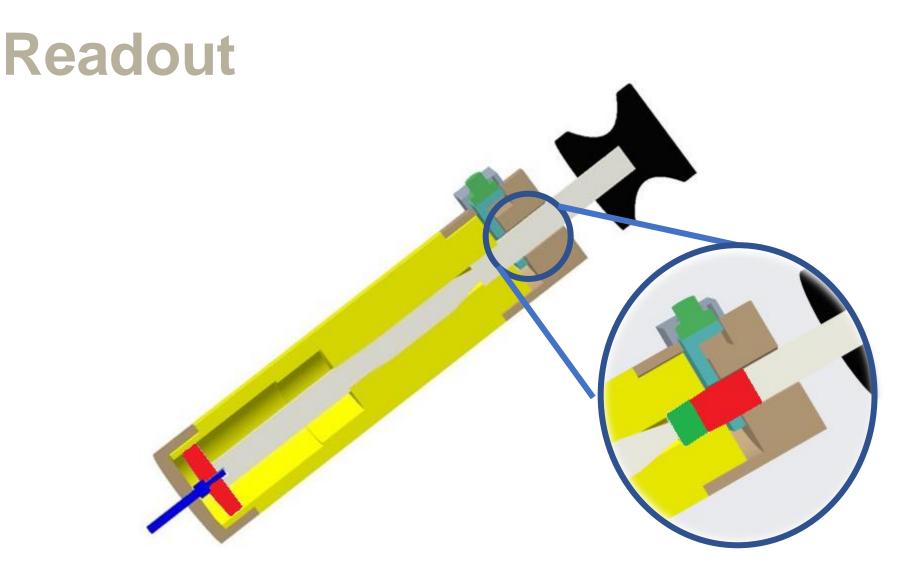


- Visit to Machine shop
 - Feedback on design
- Changes
 - Removable tip
 - "Washer"
 - Sealing
 - Welding

Timothy Surface

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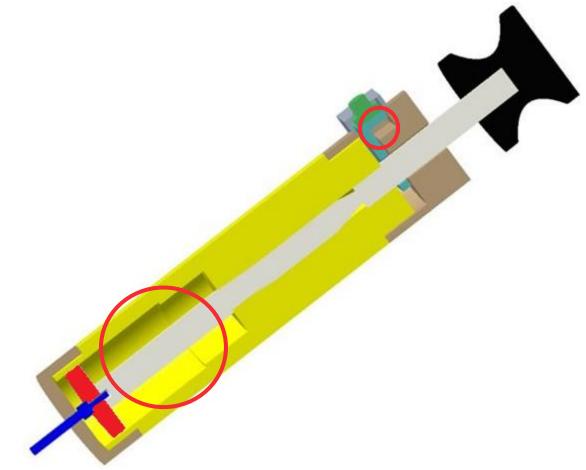


Timothy Surface

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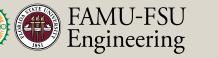
Components and Ordering



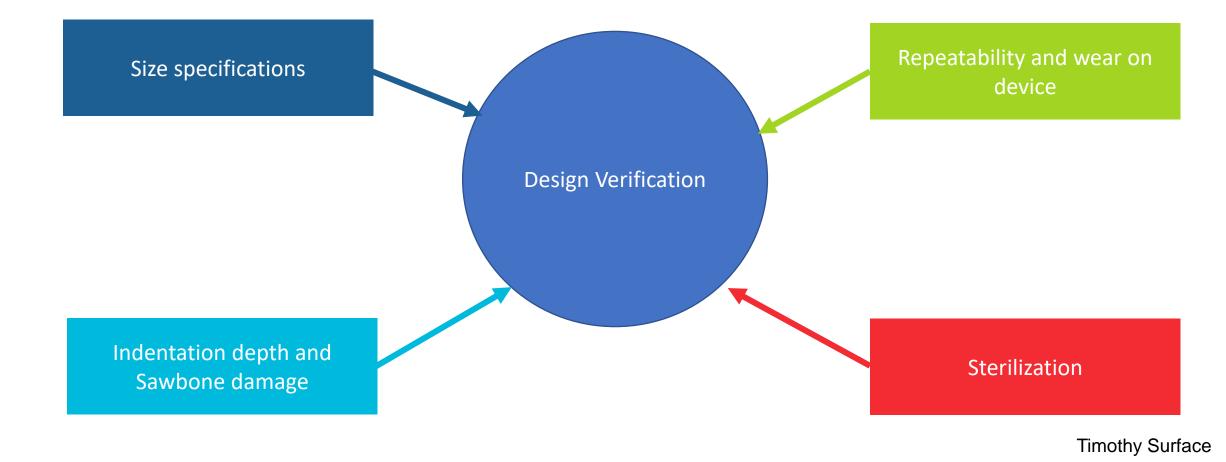
- Housing and Caps
- Rod
- Tip
- Button Components
- Spring

Timothy Surface

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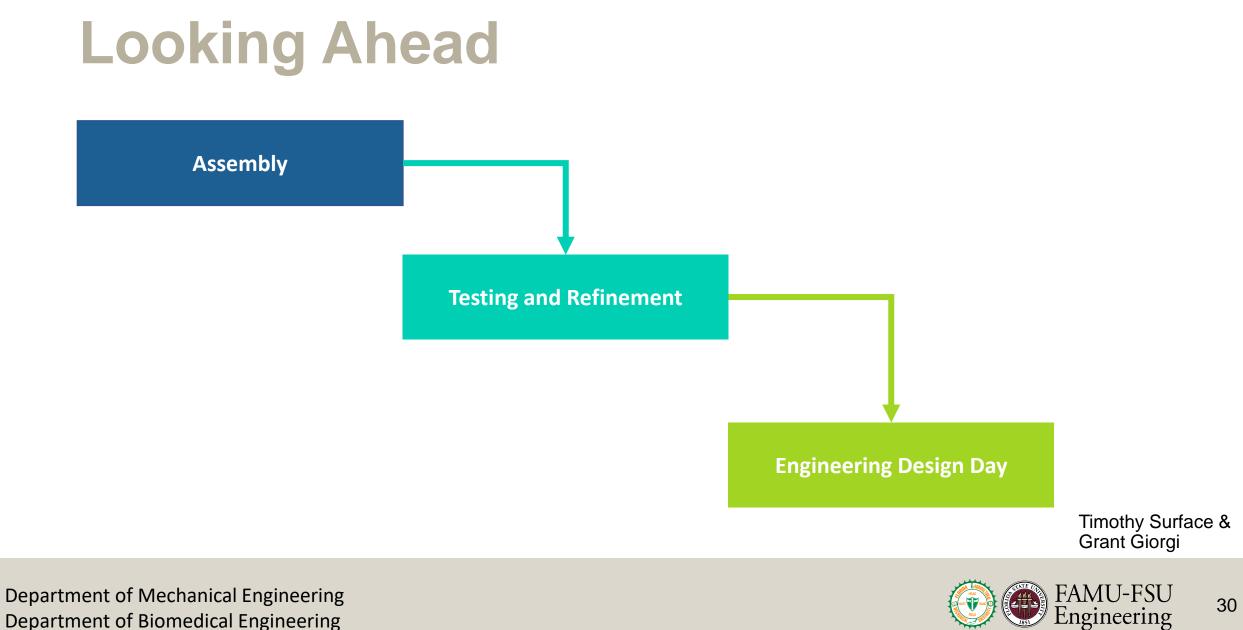


Validation Testing



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4 Most Important Points

- 1. Project is to develop a device to measure bone quality.
- 2. Machined parts are finished.
- 3. Assembly is in progress.
- 4. Moving to complete validation testing next week.

Timothy Surface





Anastasio, Okafor, C., Garrigues, G. E., Klifto, C. S., Lassiter, T., & Anakwenze, O. (2021). Stemmed versus stemless total shoulder arthroplasty: a comparison of operative times. Seminars in Arthroplasty, 31(4), 831–835. https://doi.org/10.1053/j.sart.2021.05.013

Jordan D. Walters, S. F. B. (n.d.). Anatomic total shoulder arthroplasty with a stemless humeral component - Jordan D. Walters, Stephen F. Brockmeier, 2021. SAGE Journals. Retrieved October 15, 2021, from https://journals.sagepub.com/doi/10.1177/2635025421997126.

Meeting with Tom Vanasse. (2021, October 4). personal.

Reeves, J. M., Vanasse, T., & Langohr, G. D. G. (2021). (working paper). *Indentation Depth as an Objective Supplement to Surgeon 'Thumb Testing.'* ORS.

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Timothy Surface





Zdravkovic, Kaufmann, R., Neels, A., Dommann, A., Hofmann, J., & Jost, B. (2020). Bone mineral density, mechanical properties, and trabecular orientation of cancellous bone within humeral heads affected by advanced shoulder arthropathy. Journal of Orthopaedic Research, 38(9), 1914–1919. https://doi.org/10.1002/jor.24633



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