



FAMU-FSU
College of
Engineering

Head Armor Pro **Team 101**

Design Review #4



Team Introduction



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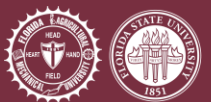
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Sponsor and Advisors

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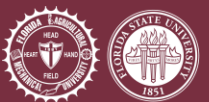
Project Objective

The objective of this project is to design a device that will reduce the risk of concussions for athletes across all sports, with a specific focus on football players.



Background Overview

- Mild, Moderate, and Severe Brain Injury
- TBI: deformation of brain cells due to inertial load
- 5% of youth football players suffer concussions each season
 - Looking to minimize long-term damage for youth players
- Current foam addresses linear forces but not rotational



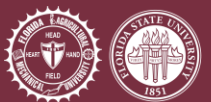
Stress-Strain vs. Cavitation

Stress-Strain Theory

- Forces deform brain cells
- After 18% of deformation, becomes plastic and disrupts biochemical process
- Dependent on fiber orientation, location of impact, force amount

Cavitation Theory

- Tensile force exceeds tensile strength of liquid
- Microscopic bubbles form inside homogeneous liquid
- Bubbles implode and release large amounts of energy



Stress-Strain vs. Cavitation

Stress-Strain Theory



Cavitation Theory



Deaccelerating
the Brain

Design Goals and Targets



Deaccelerate the brain during an impact **by 5 %**



Must dissipate energy reliably (how much energy are with dissipating)



Energy absorption efficiency is the highest priority, with a target reduction of at least 25% in linear impact forces.

Design Goals and Targets cont.



Rotational force mitigation, which aims for a minimum of 20% reduction, is also critical for preventing diffuse axonal injury.



Durability- withstanding at least 1,000 impacts



Weight \leq 1.5 kilograms to ensure comfort and practicality

510(k) Panels

- Identify, explain, and clarify each of the critical decision points in the decision-making process FDA uses to determine substantial equivalence
- Head Armor Pro vs. Riddell SpeedFlex helmet:s

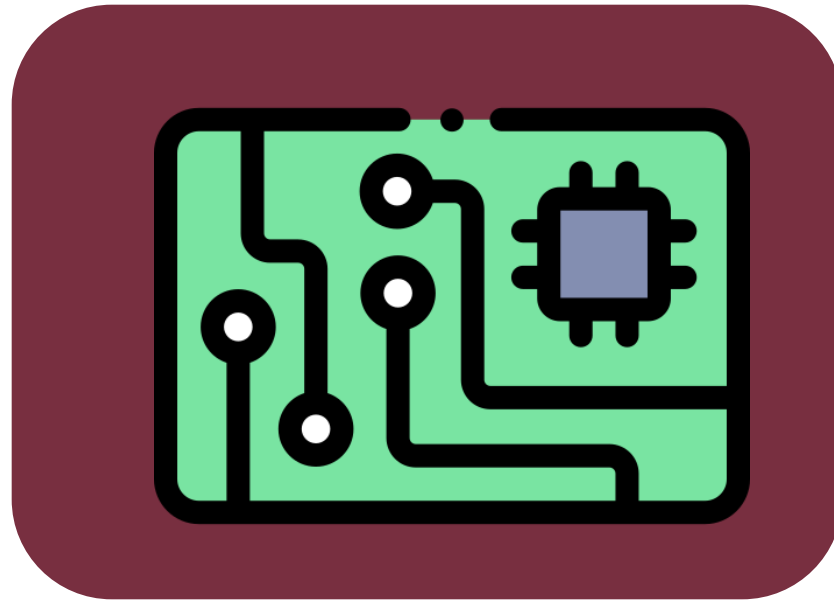
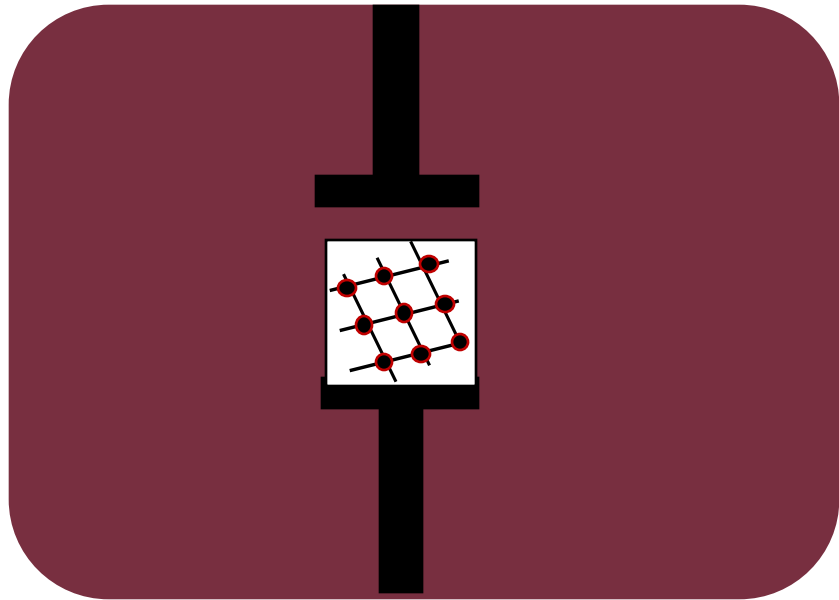
Proposed Device:

Auxetic foam (made of 80A resin) with unique geometric patterns designed to manage linear and rotational forces.

Predicate Devices:

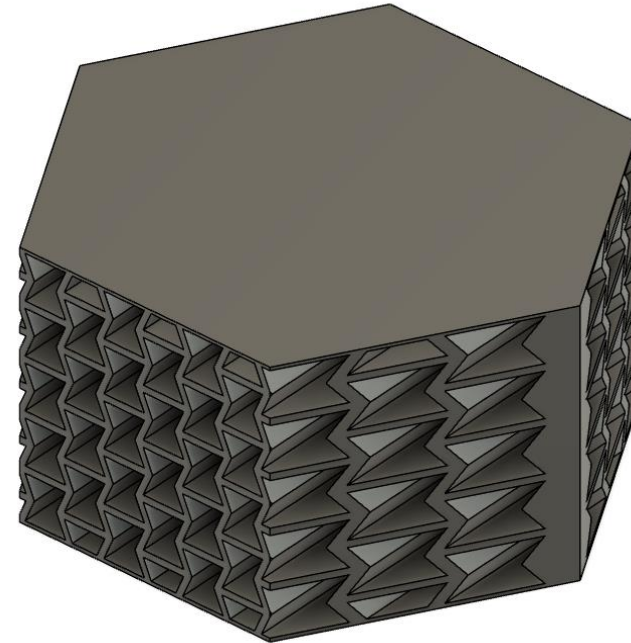
The Riddell SpeedFlex uses expanded polystyrene (EPS) foam for impact absorption. The device does not provide real-time impact monitoring.

Proposed Solution



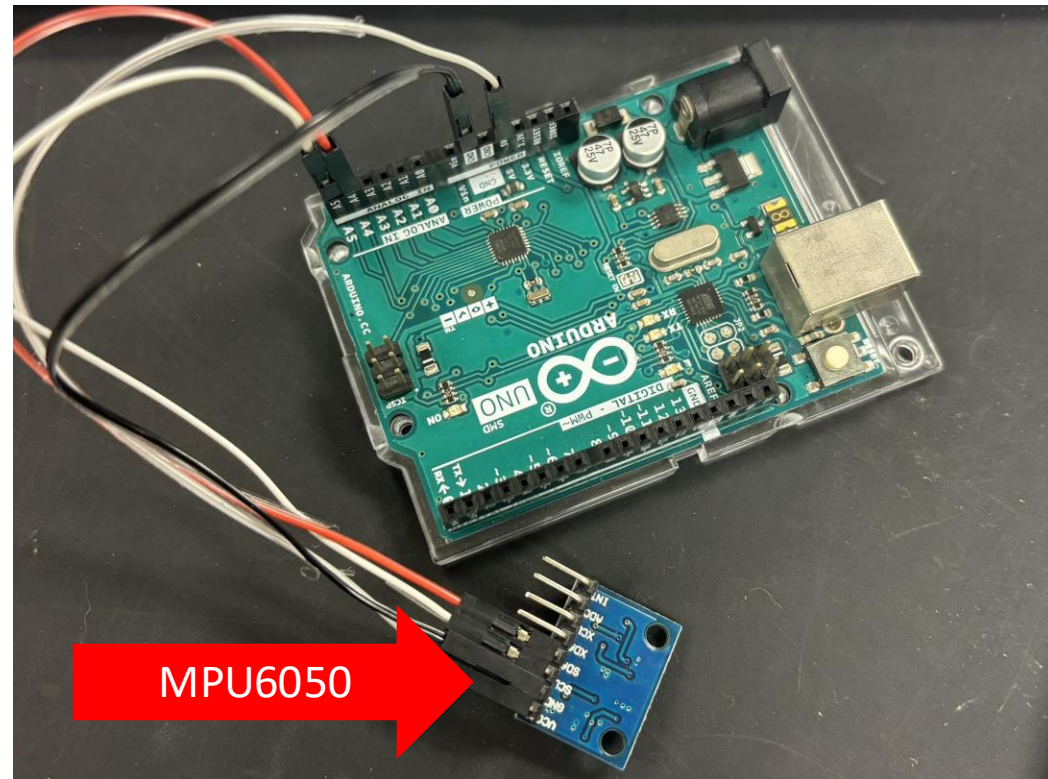
Current Auxetic Foam Design

- Honeycomb hourglass structure
 - 3D printing with stereolithography (SLA) technology
 - Flexible 80A resin
 - Light weight profile
- Hexagonal auxetic foam structure
 - Negative Poisson's ratio
 - Enabling lateral expansion during impact deformation

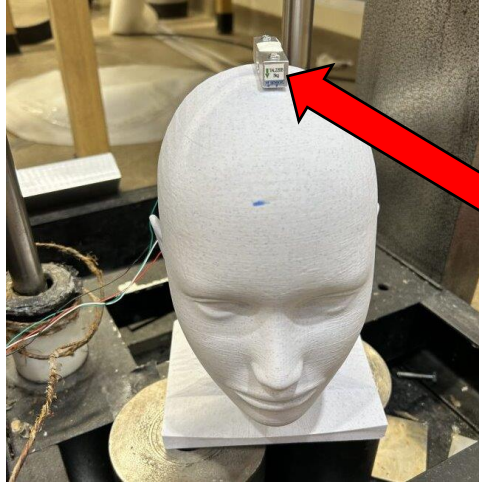


Impact Monitoring Sensor

- Alerts coaches and trainers to high-impact events in real-time, for immediate injury assessments
- Understanding linear and rotational impacts
- Concussive Thresholds:
 - Linear Acceleration- 70 to 120 g
 - Rotational Acceleration- 4500 to 6000 rad/s²



Drop Test – Failures and Successes



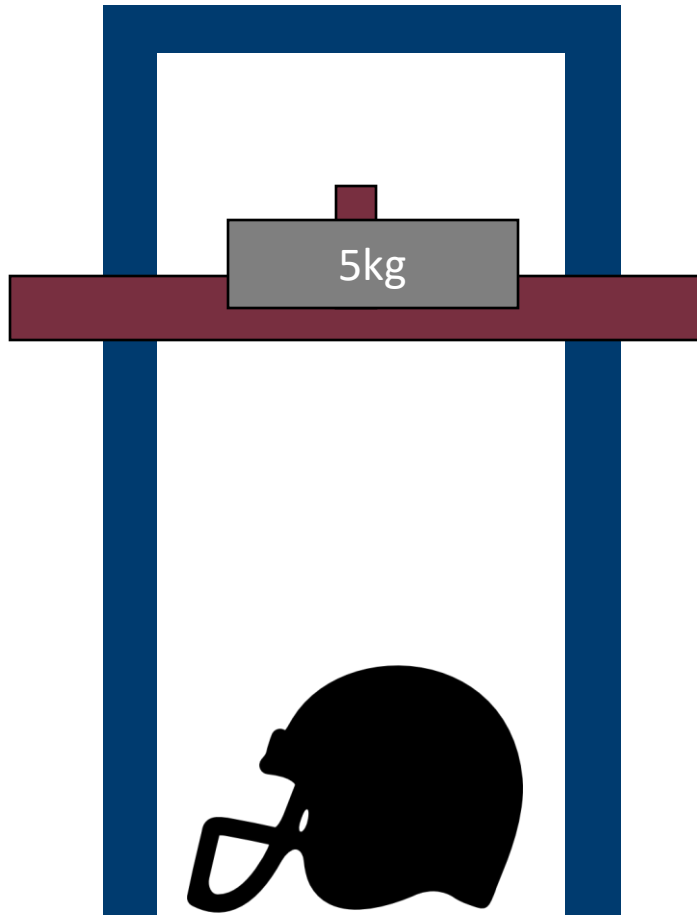
Load Cell



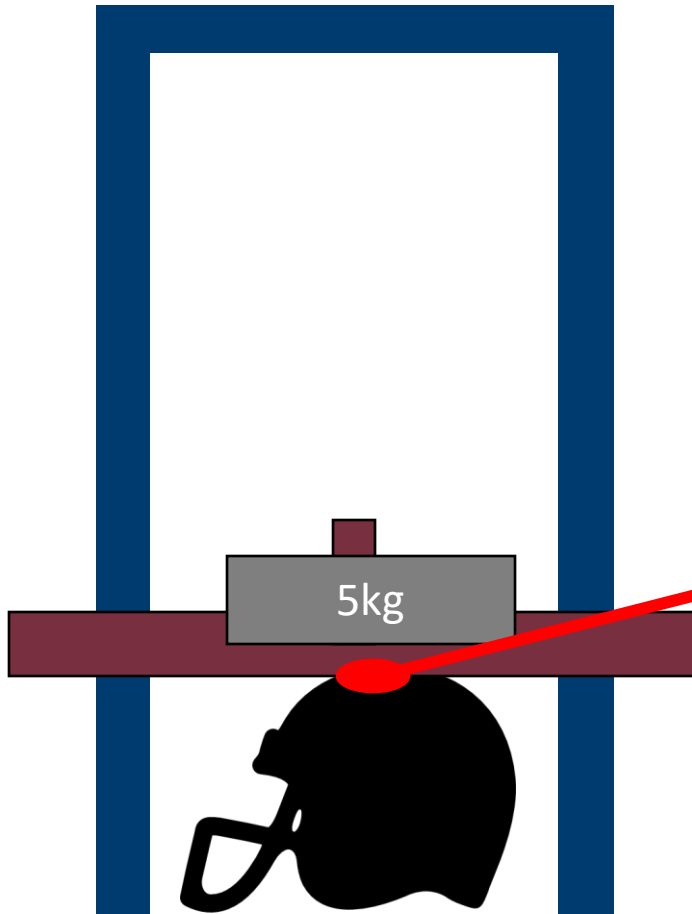
Arduino & Circuit



Drop Test – Failures and Successes



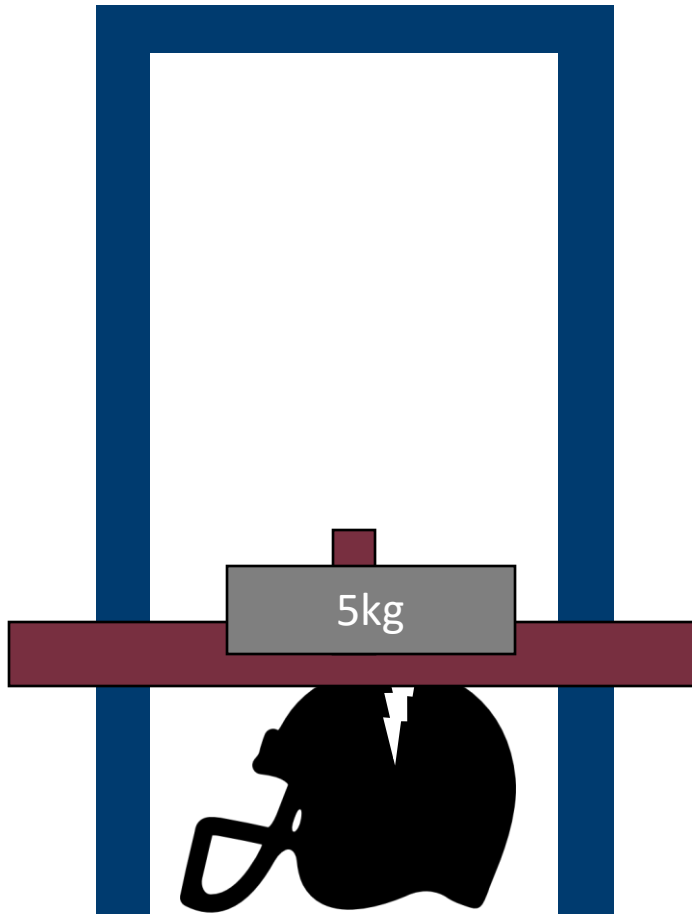
Drop Test – Failures and Successes



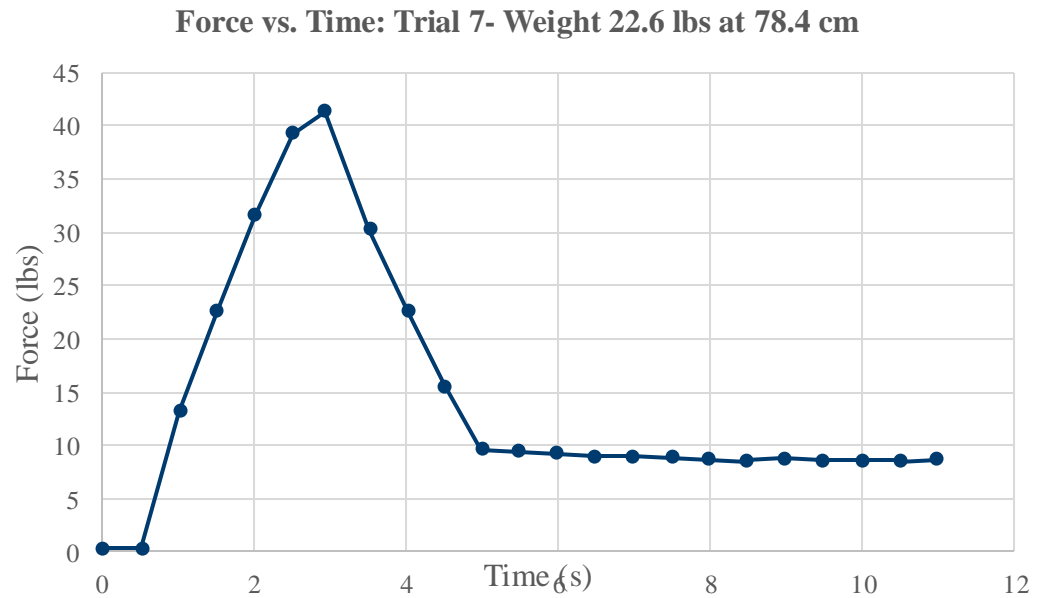
Theoretical Value-
Force = Mass • Gravity • Height

Load Cell Reading-
Recorded Pound Force

Drop Test – Failures and Successes



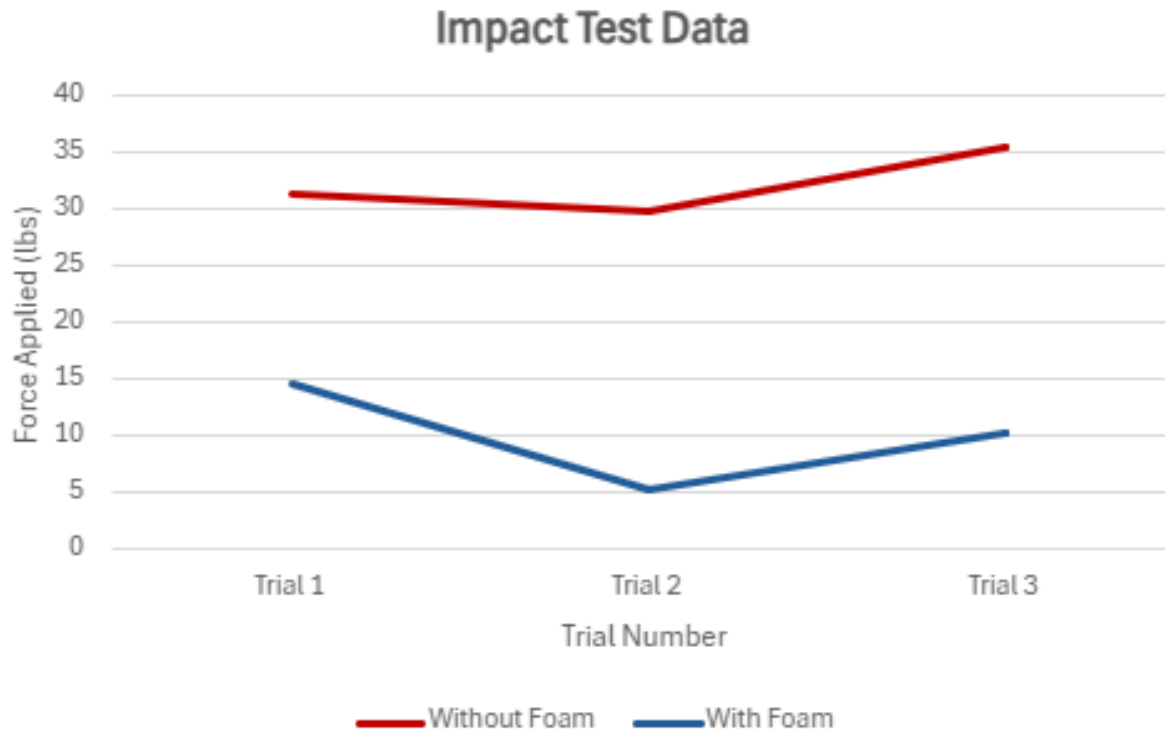
Drop Test – Failures and Successes



Drop Test – Failures and Successes

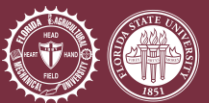
The reduction in peak linear forces transmitted to the head

Preliminary data shows **27% reduction** in peak forces



Redirection-

Taking a step back and breaking the problem down to core components



Treating the Material as a Spring

Amount of energy stored elastically

Deformation under certain frequencies

Energy dissipated during loading

Stiffness of material

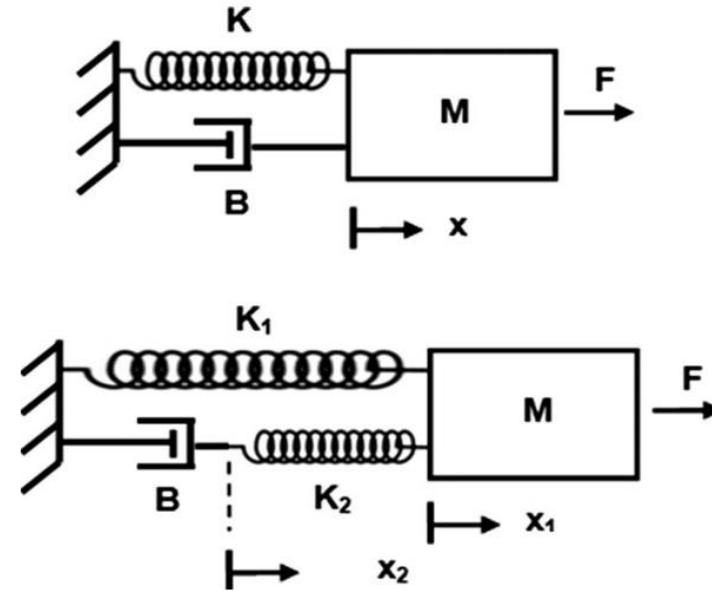


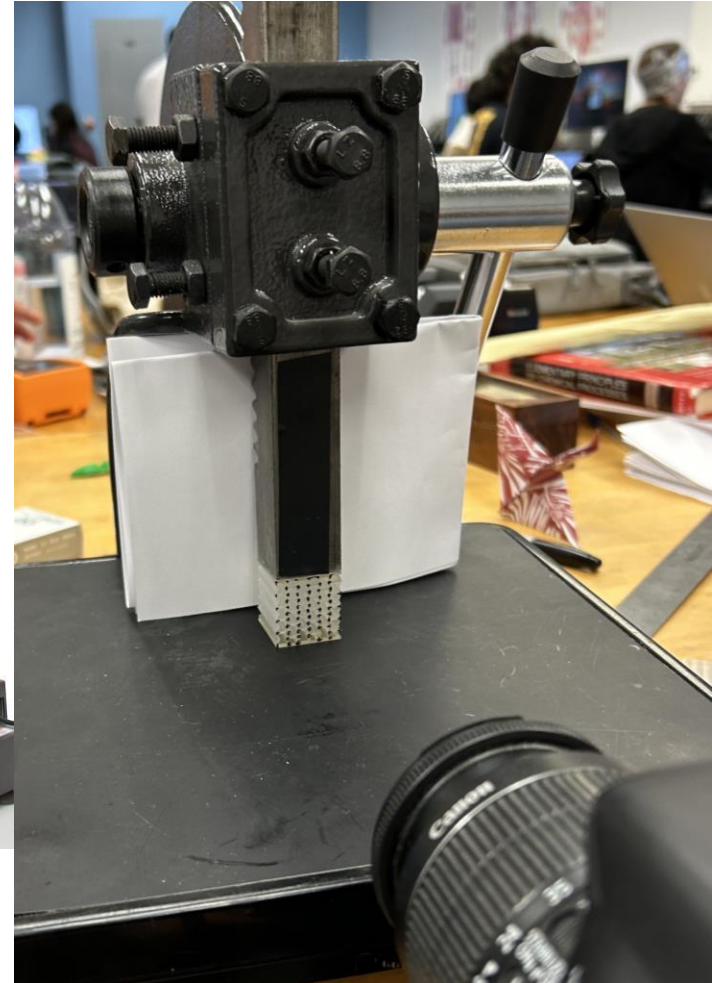
Fig. 6 Schematics of second-order (top) and third-order (bottom) mass-spring-damper models. The head/neck unit (M) is connected to a rigid body by springs (K, K_1, K_2) and a damper (B).

Auxetic Foam vs Current Foam

Instron Machine:

○ Tensile, compressive, and shear testing

- Assess durability, flexibility, and material integrity



Future Work

Phase 1:

- Spring testing with Instron
- Compression tests vs current foam
- Assure we are hitting linear thresholds
- Understand material properties in environmental conditions



Phase 2:

- Wireless accelerometer
- Testing for rotational impacts
 - Impact tester, pendulum testing, drop testing
- Sizing the foam and implementing into helmet

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