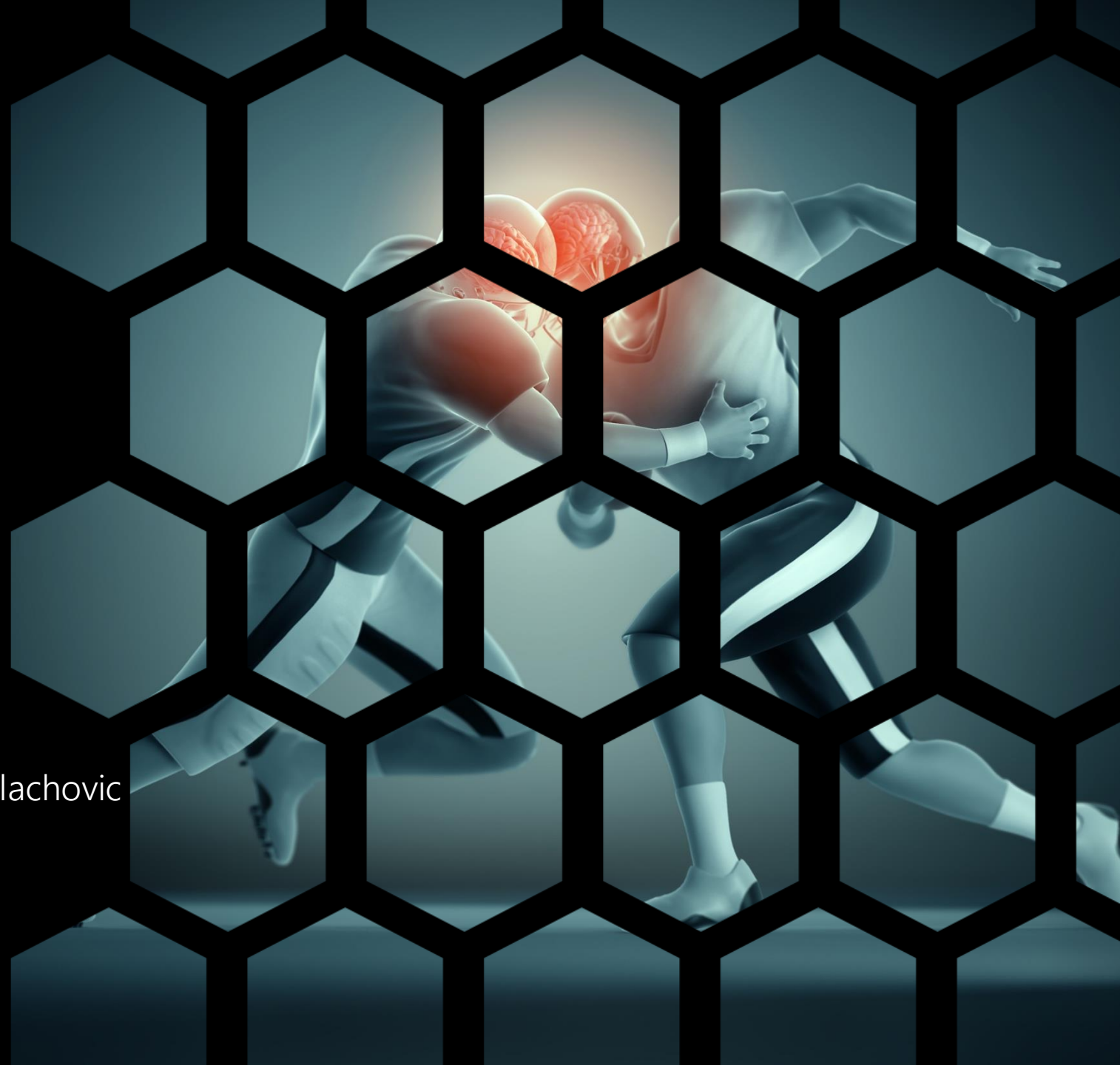




FAMU-FSU
College of
Engineering

Head Armor Pro **Team 110**

S. Devulapalli, A. Dolisca, C. Hollis, R. Stroth, M. Valachovic



Team Introduction



Saiabhinav
Devulapalli
Biomedical Engineer



Anghea Dolisca
Biomedical Engineer



Connor Hollis
Mechanical Engineer



Riley Stroth
Mechanical Engineer



Maddie Valachovic
Biomedical Engineer

Sponsor and Advisors

DEPARTMENT OF
CHEMICAL & BIOMEDICAL
ENGINEERING



FAMU-FSU
College of Engineering



Project Supervisor
Dr. Stephen Arce



Project Coordinator
Dr. Shayne McConomy



Academic Advisor
Emily Thiel



Project Objective

The objective of this project is to design a device that will reduce the risk of concussions for youth football players.

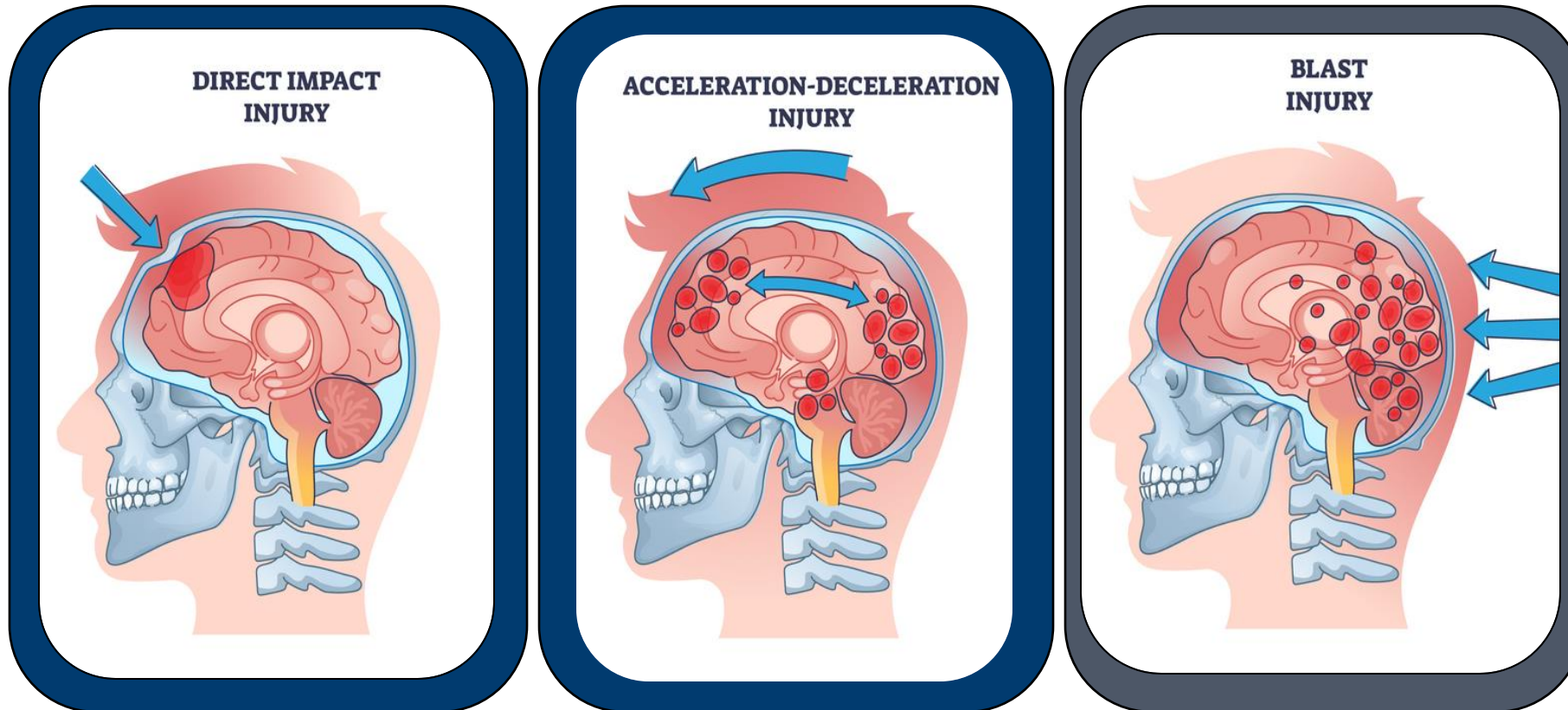
The Problem to Tackle

Youth Football

5/100 players are
diagnosed with a
concussion



What is a Concussion?



Current Solutions

Ethylene-vinyl Acetate (EVA) Foam Helmet



Guardian Cap: Closed- Cell Foam

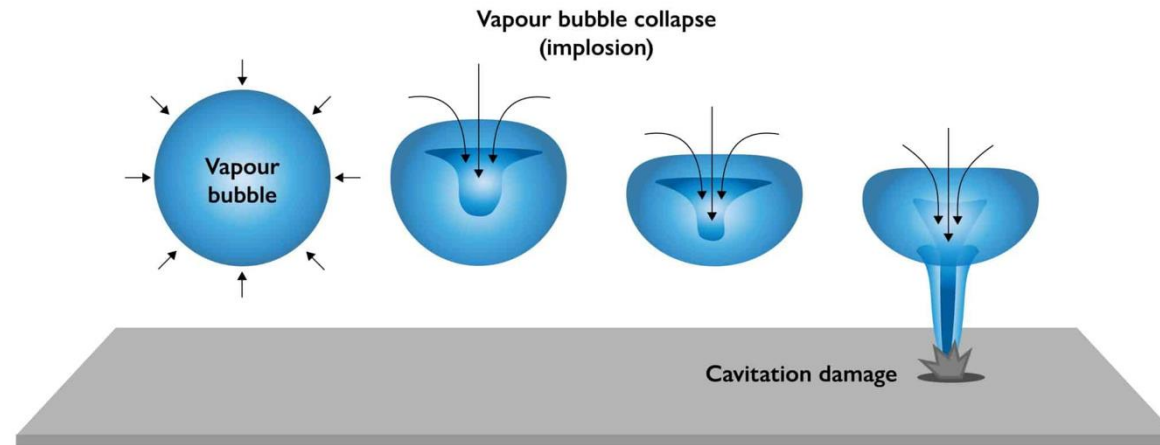


Concussion Theories

Stress-Strain Theory

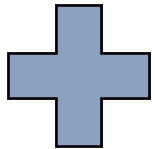


Cavitation Theory



Concussion Theories

Stress-Strain Theory

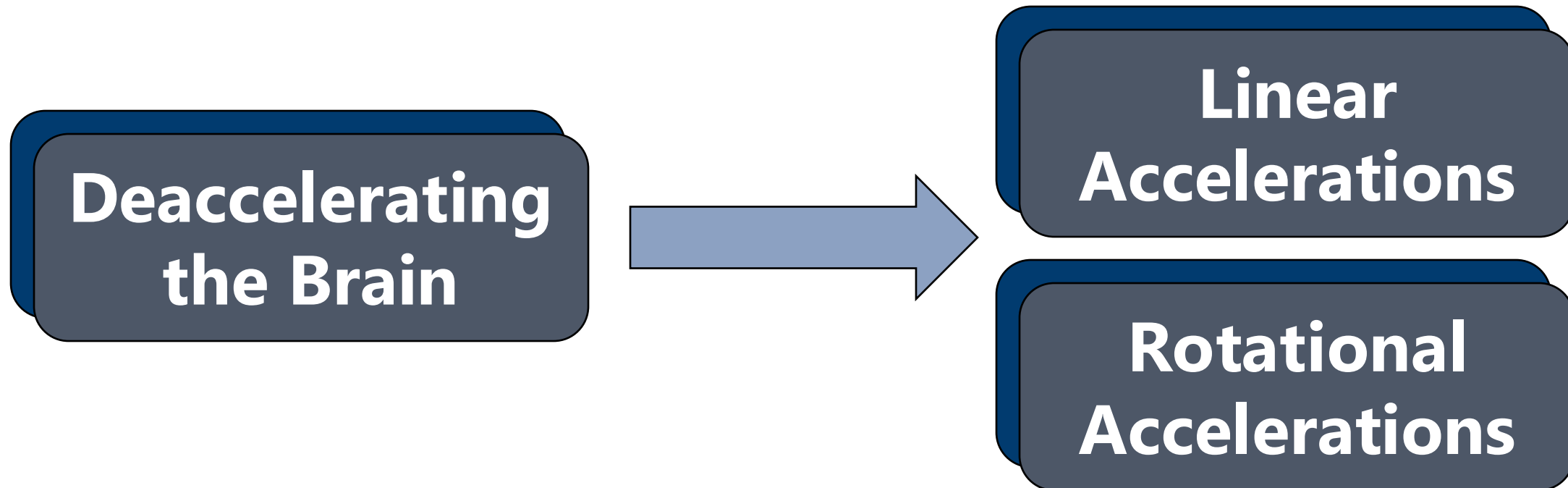


Cavitation Theory

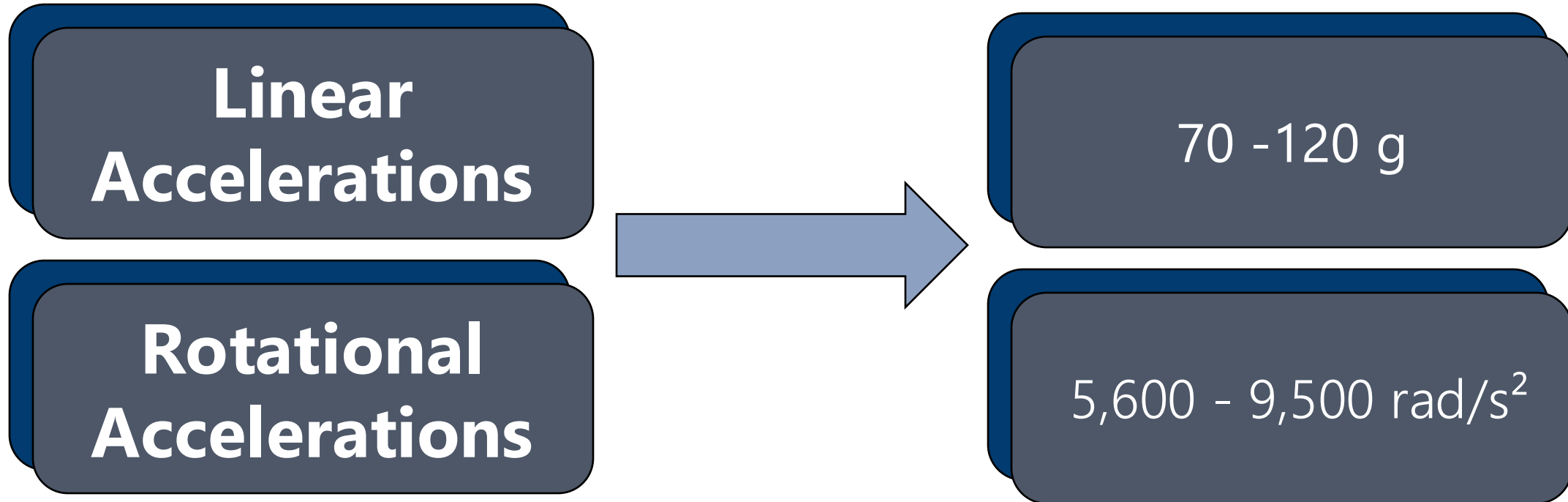


**Deaccelerating
the Brain**

Accelerations



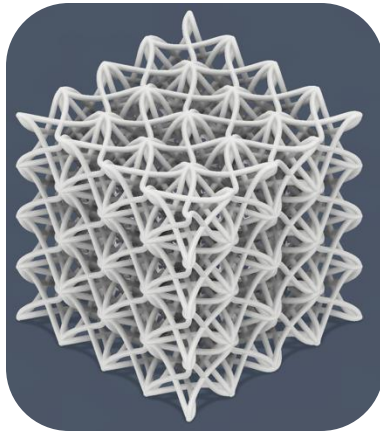
Concussive Thresholds



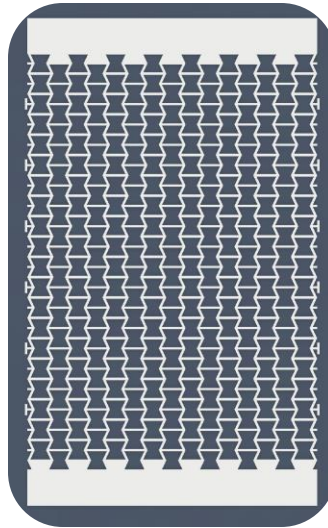
Design History



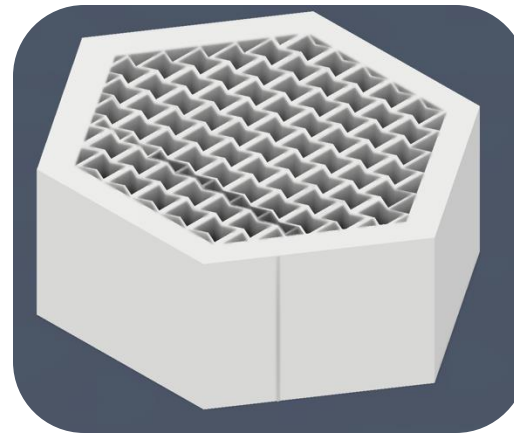
Version 1



Version 2



Version 3



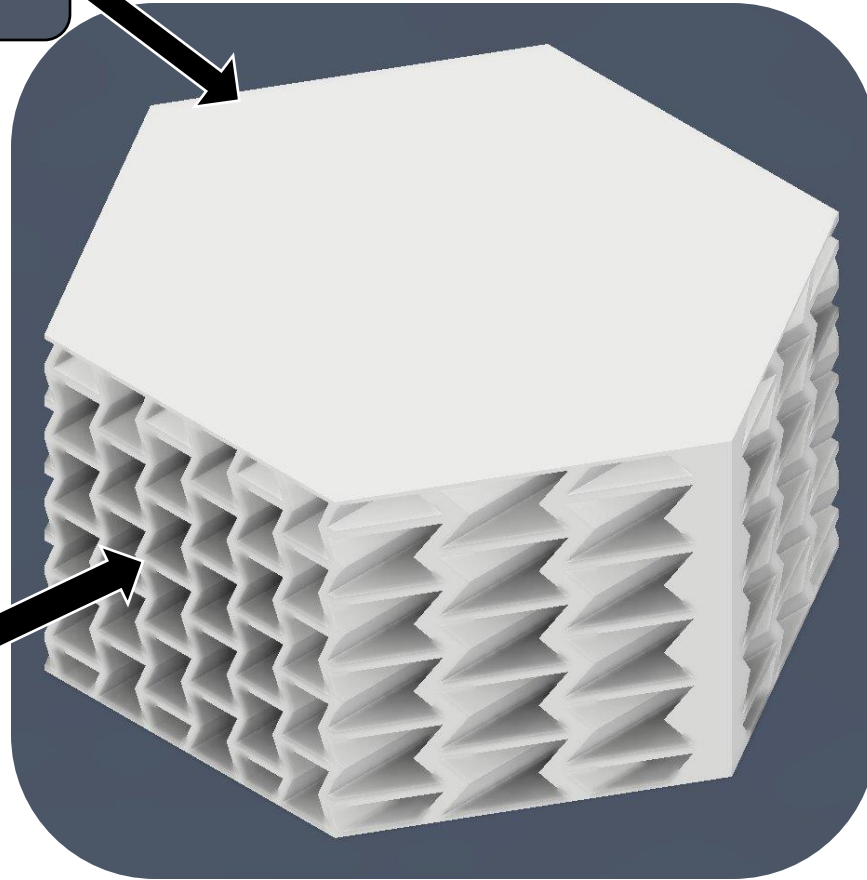
Version 4



Version 5

Final Auxetic Material Design

Hexagon Outer
Shape



Hourglass Layer

3D printing with
stereolithography (SLA)
technology

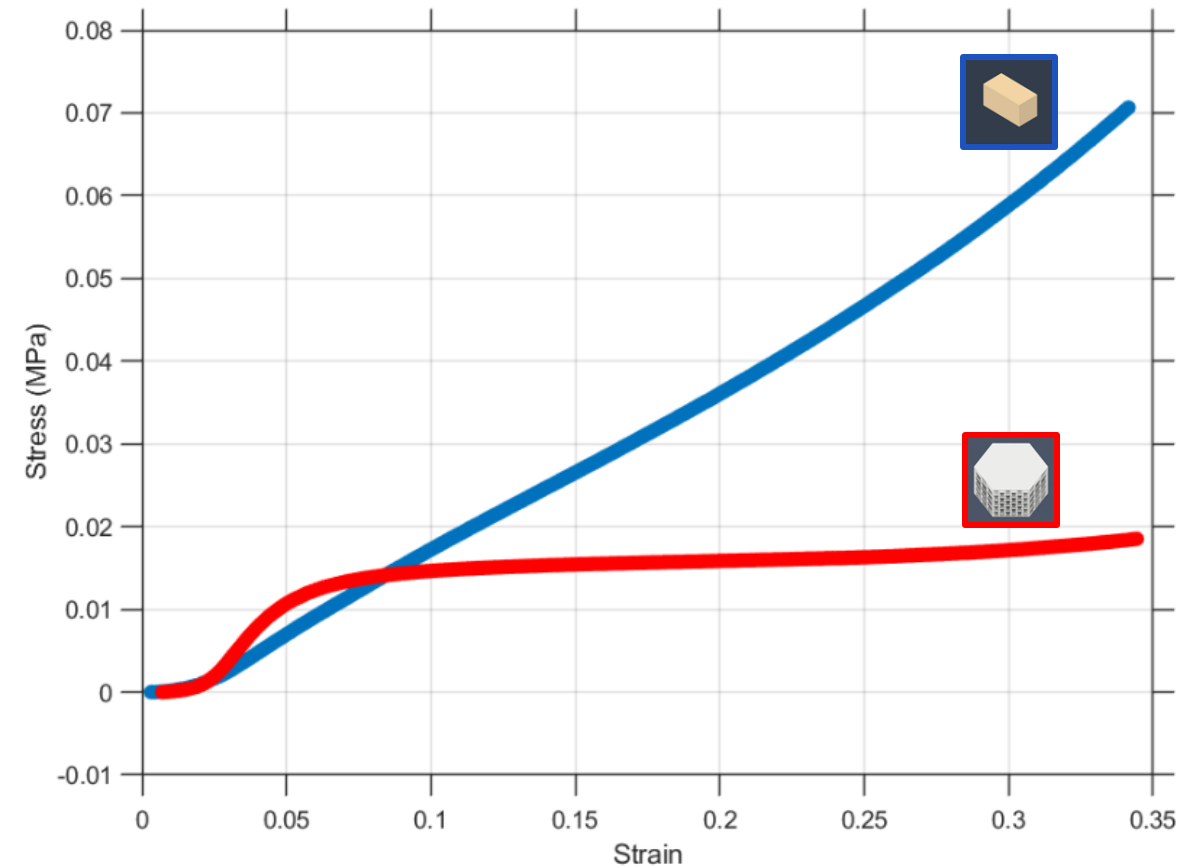
Light weight profile

Viscoelastic Design

Negative Poisson's ratio

Compression Testing Results

Stress-Strain Comparison - EVA vs HAP

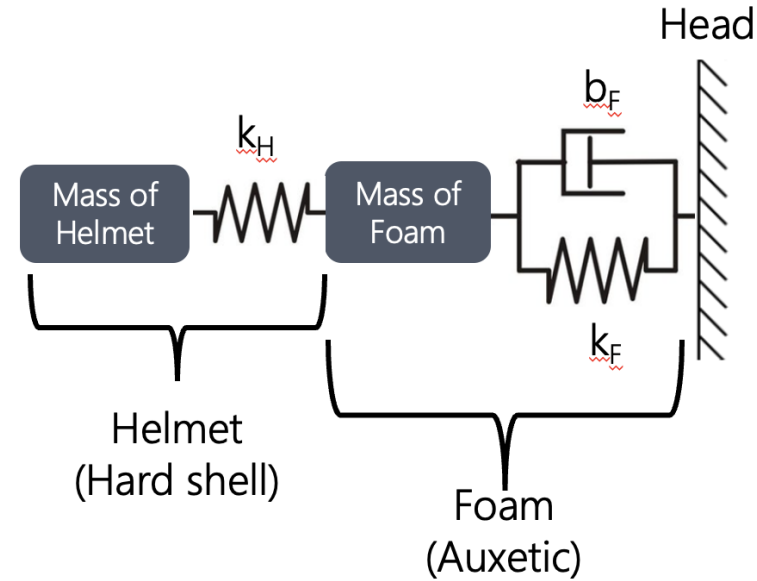
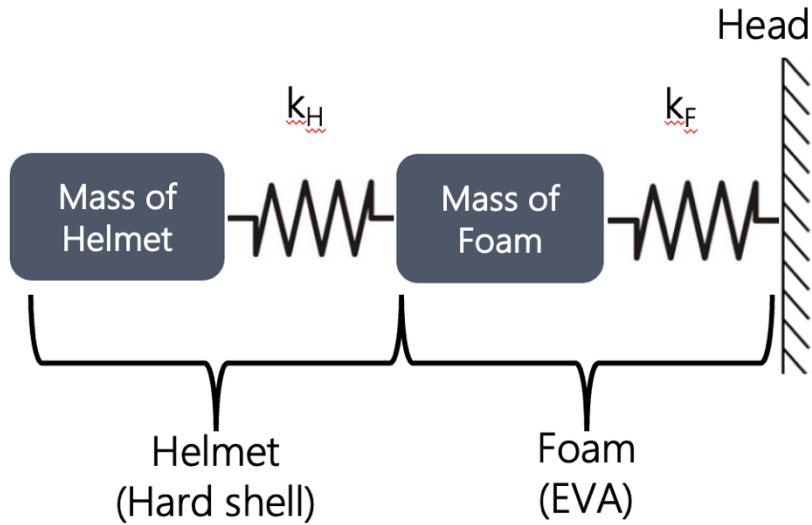


Material Properties	EVA Foam	HAP Foam
Young's Modulus (MPa)	0.157	0.287
Yield Strength (MPa)	0.009	0.003
Ultimate Strength (MPa)	0.071	0.019
Fracture Strain	0.342	0.567

Head Armor Pro Material Property Reflection

- Greater Fracture Strain = Higher Energy Absorption
 - Allows more deformation before failure
- Higher Young's Modulus = Resists compression early
- Lower Yield & Ultimate Strength = Controlled Stress Plateau
 - Reduces peak force to the head

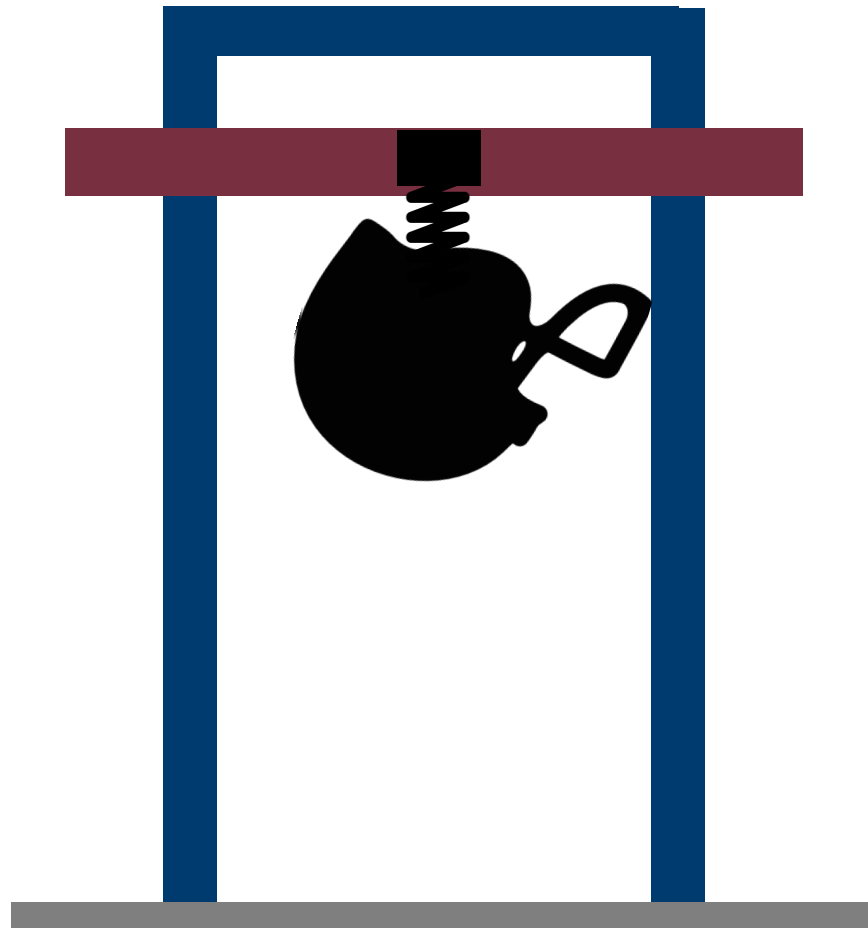
Mechanical Model Comparison



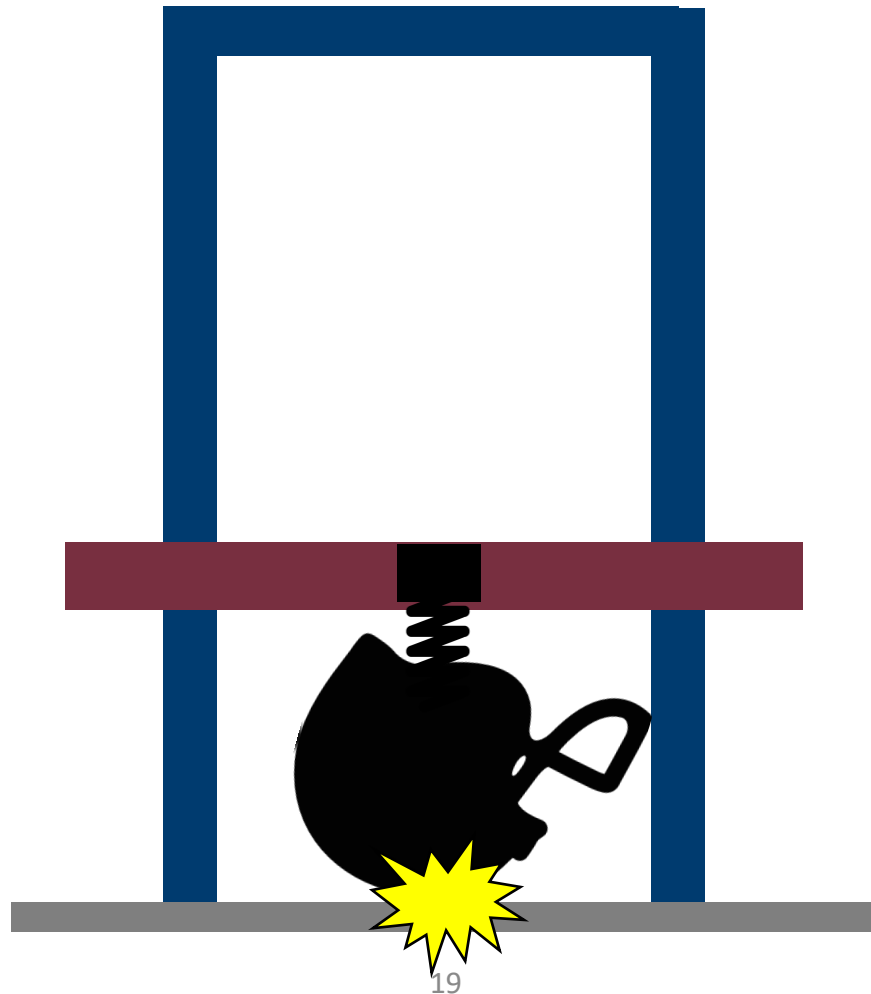
Spring Constants (N/m)	
Helmet	EVA Foam
6000	9728.20

Auxetic Foam (HAP)	
Spring Constant (N/m)	Dampening Coefficient (Ns/m)
1345.21	1.24×10^{10}

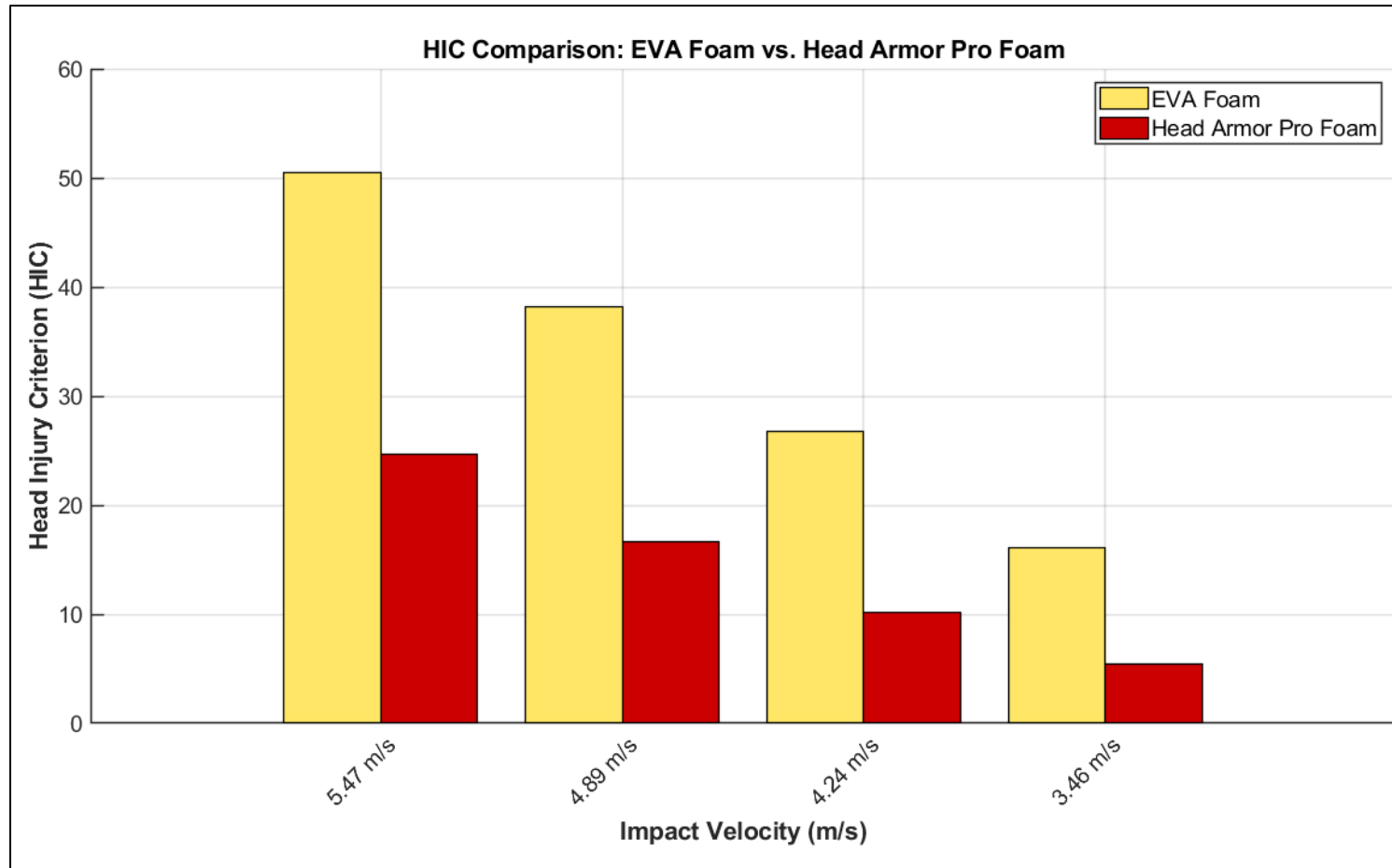
HPMI Drop Test



HPMI Drop Test



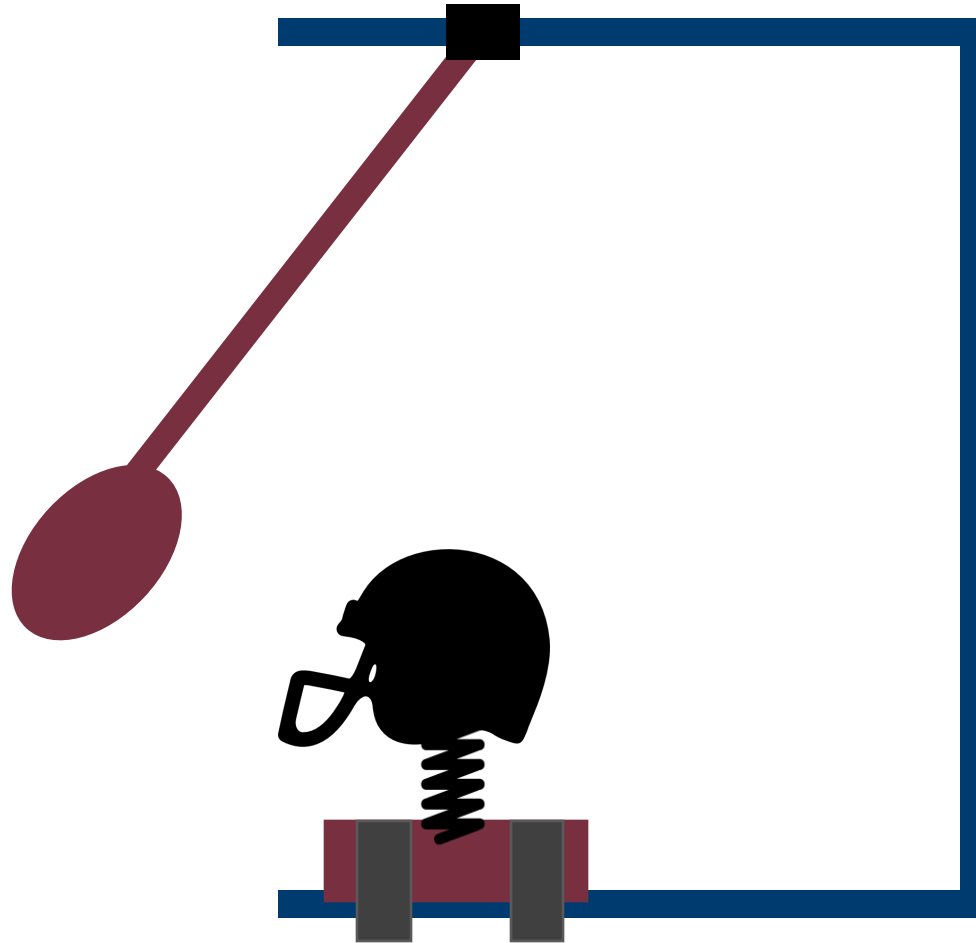
HIC Results



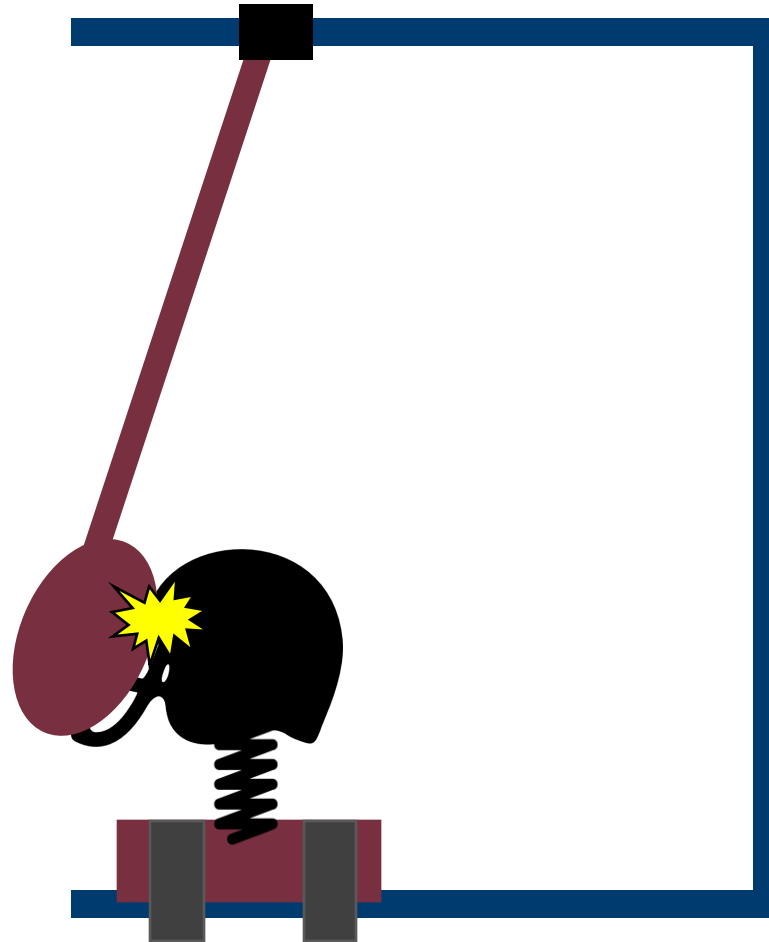
Head Armor Pro
consistently reduced
impact forces by 60%

Similar results to our
Mathematical Model

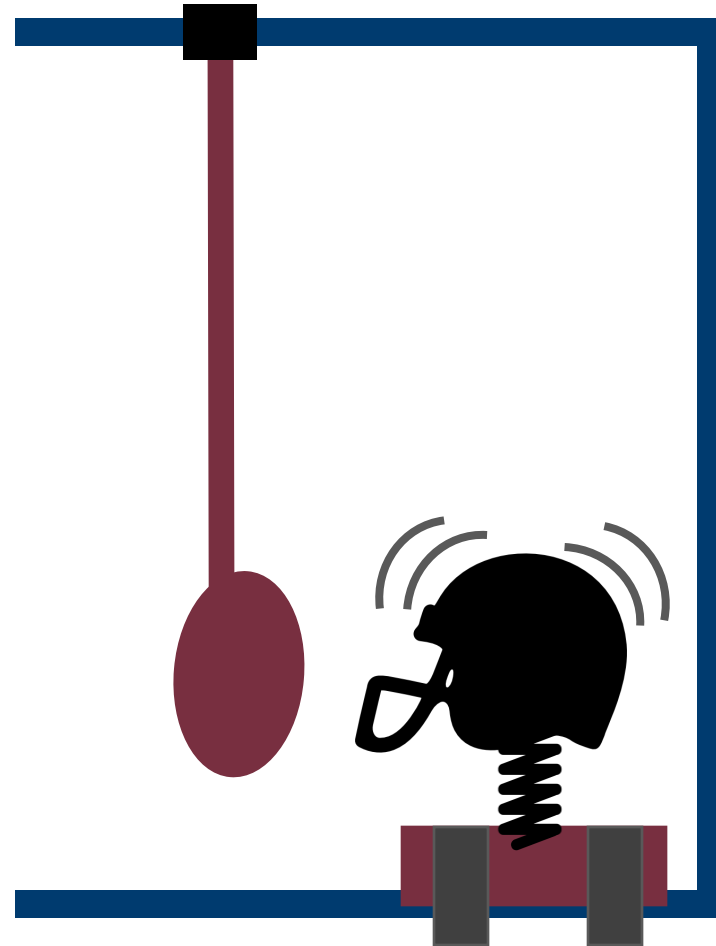
Pendulum Impact Test



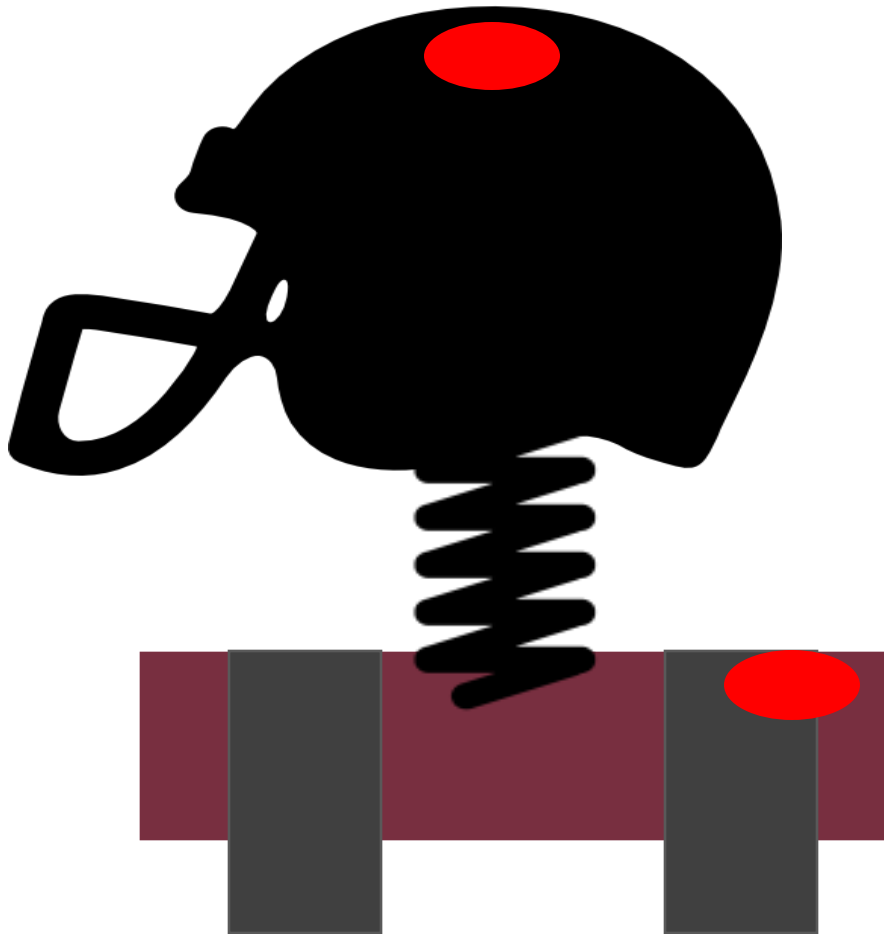
Pendulum Impact Test



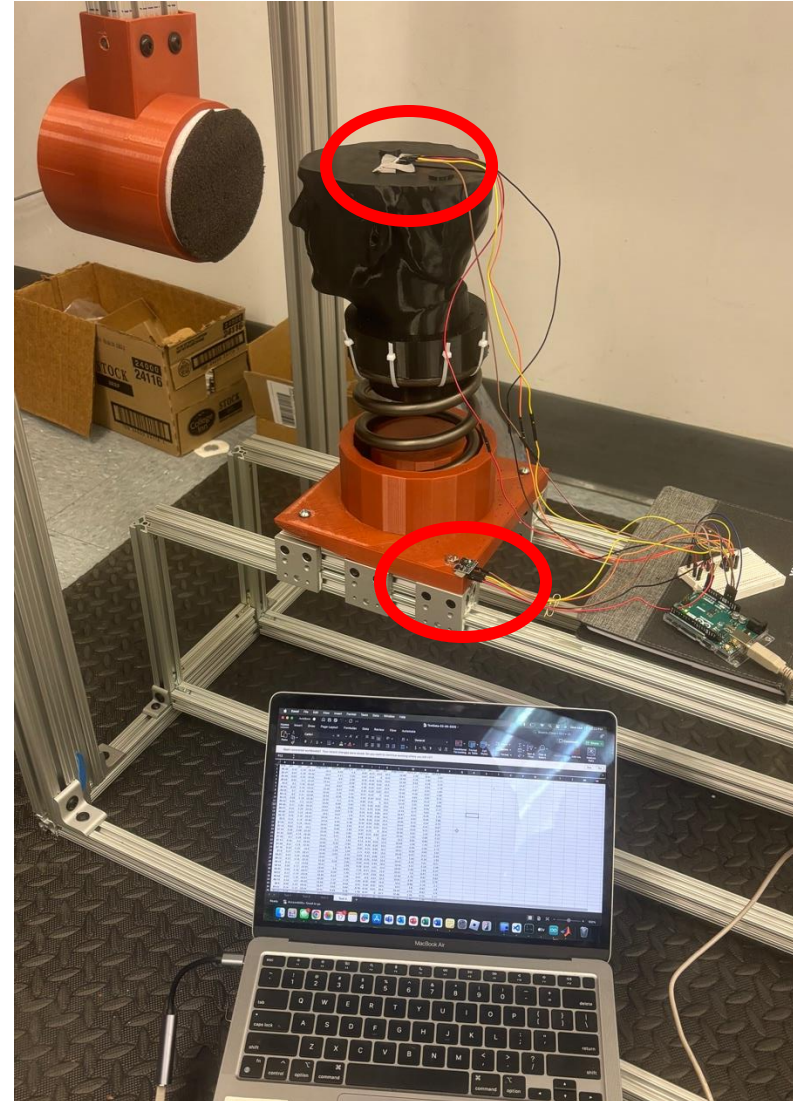
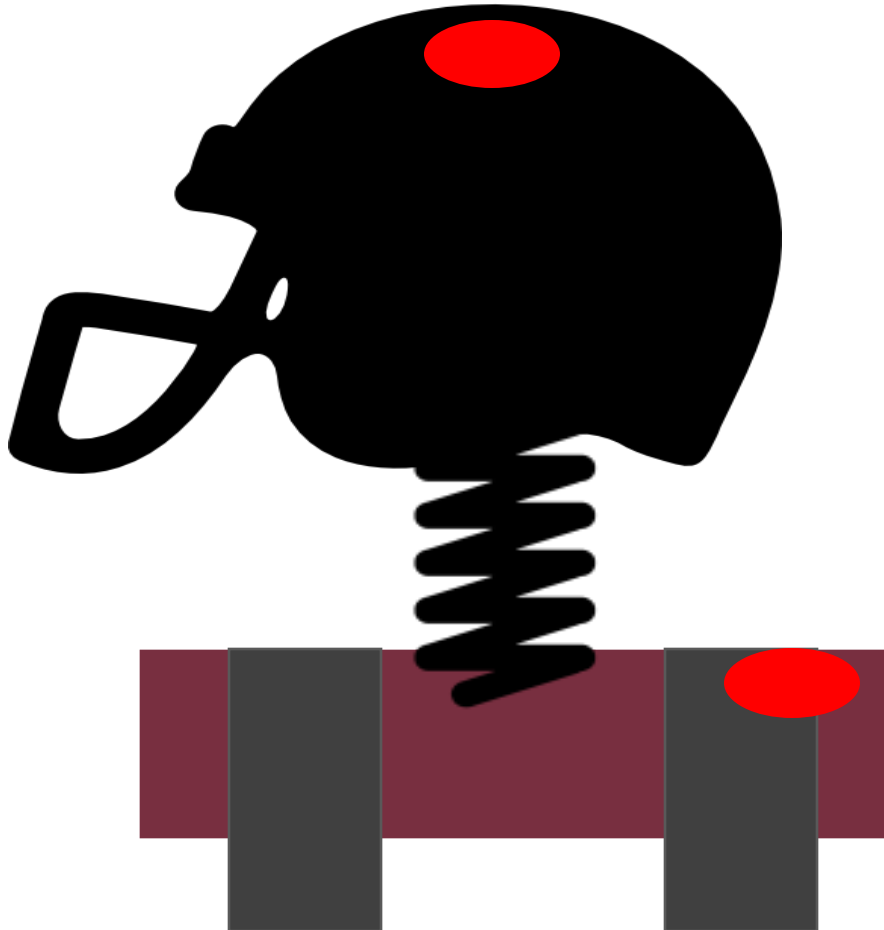
Pendulum Impact Test



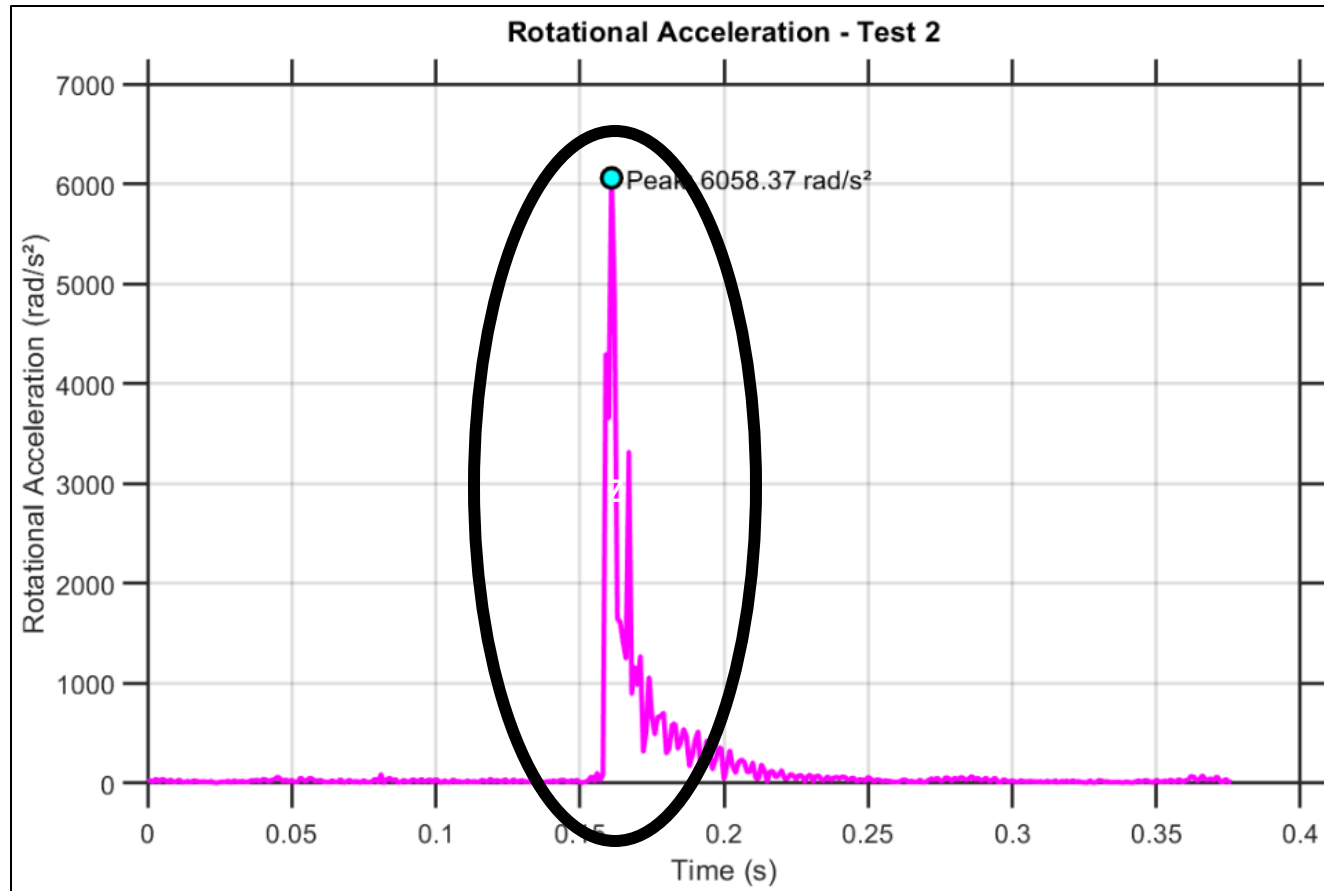
Pendulum Impact Test



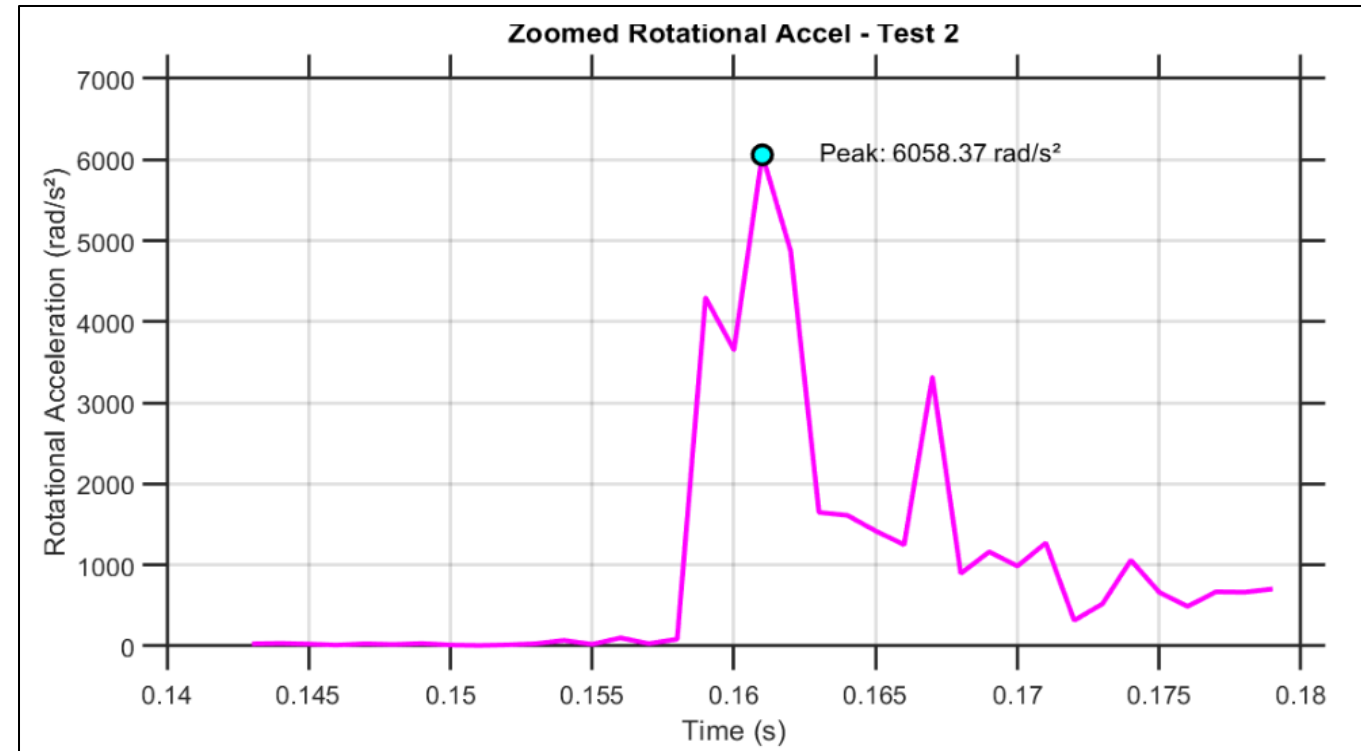
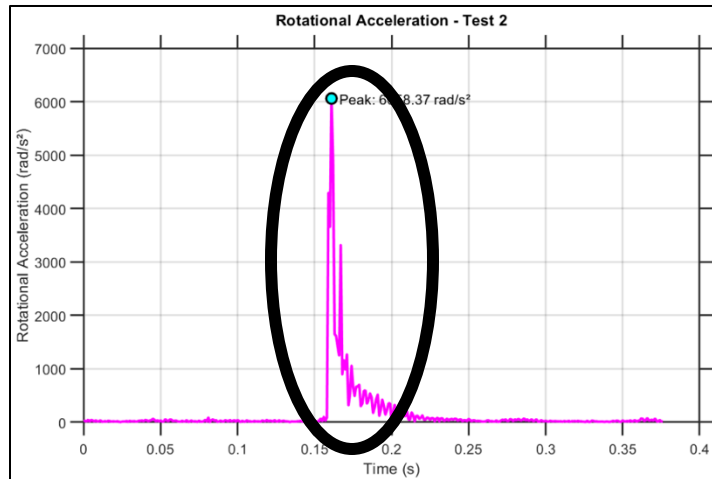
Pendulum Impact Test



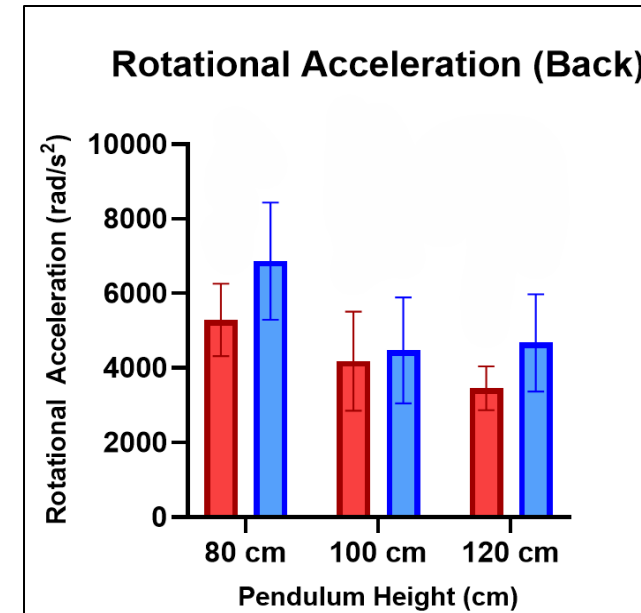
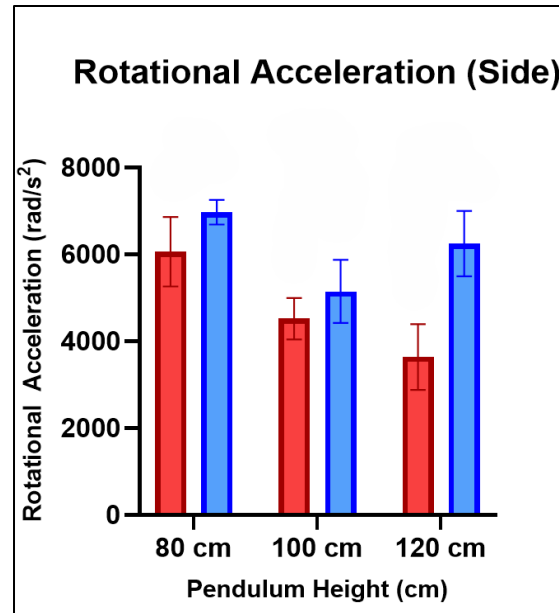
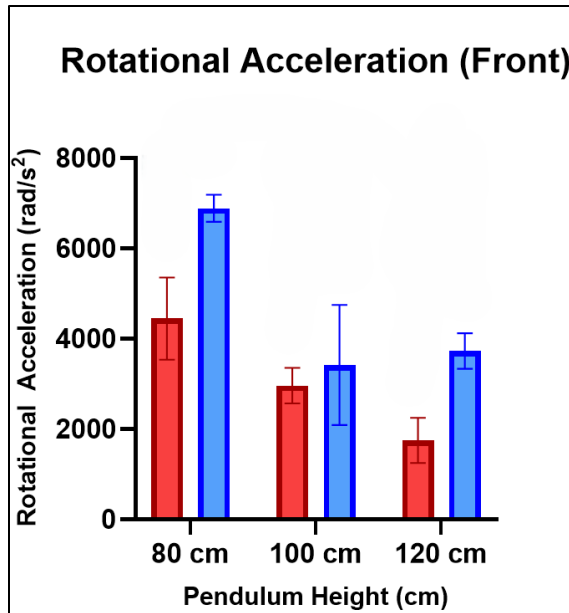
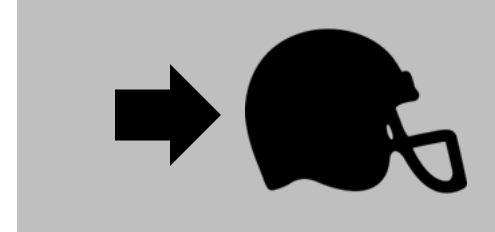
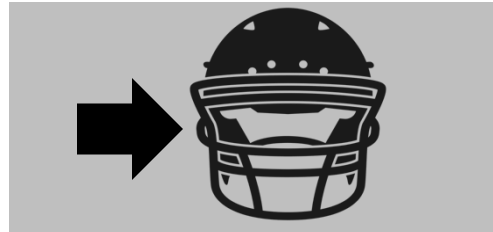
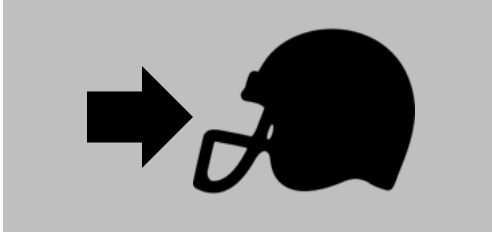
Rotational Acceleration Results



Rotational Acceleration Results



Rotational Acceleration Results

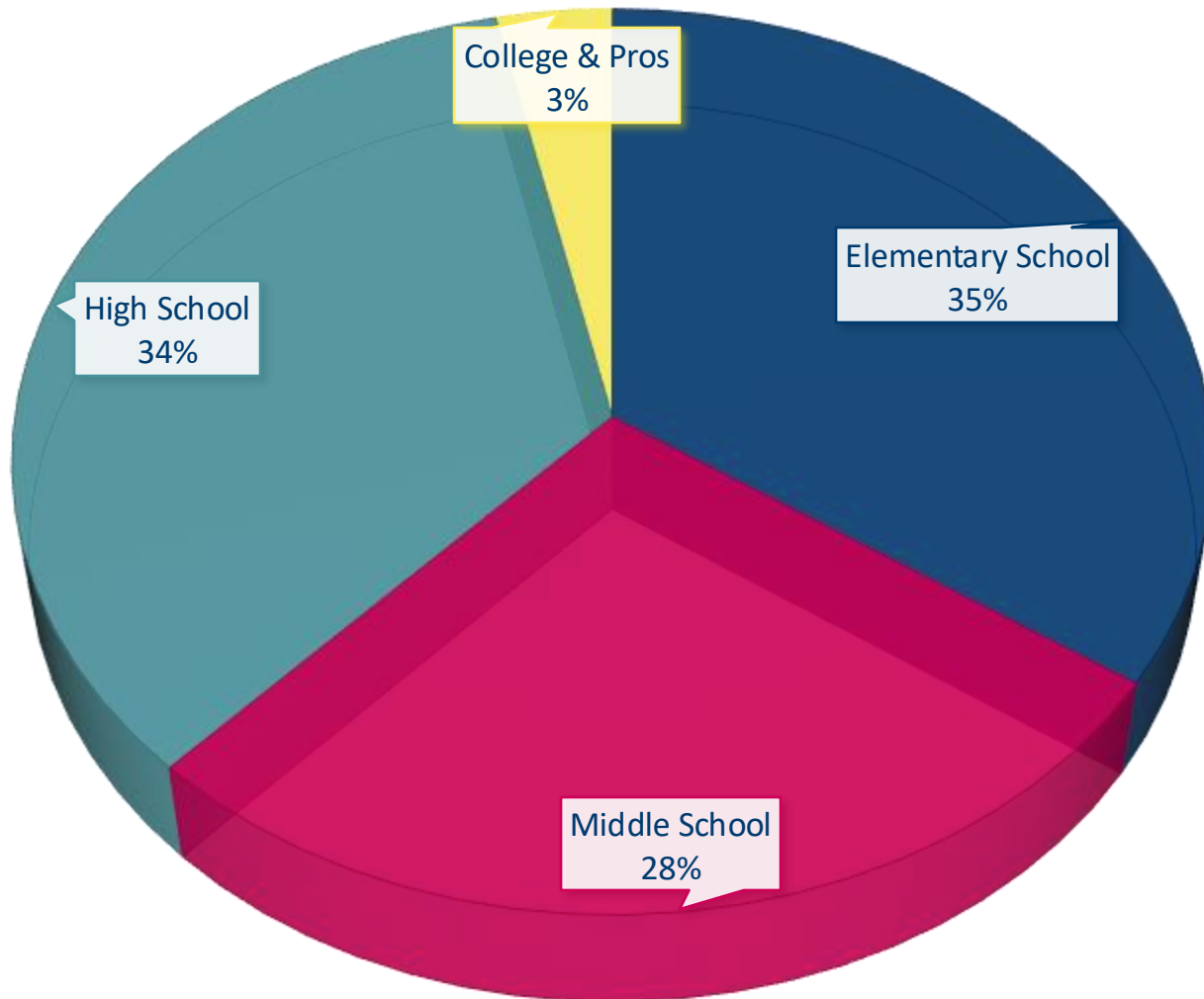


Head Armor Pro
EVA Foam

Summary

	Auxetic Foam Design	EVA Foam	Conclusion
Theoretical Acceleration	✓	✗	15% Reduction
Experimental Acceleration	✓	✗	60% Reduction
HIC Value	✓	✗	60% Reduction
Max Rotational Acceleration	✓	✗	33% Reduction
Young Modulus	✓	✗	82% Increase
Fracture Strain	✓	✗	65.8% Increase

Cost, Market, and Opportunity



Elementary School: \$52 M

Middle School: \$42.4 M

High School: \$121 M

College & Pros: \$24.9 M

3 Million Players
Market Size: \$240.3 M

Future Work



Continue collecting
data



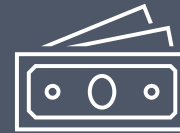
Write a publication

Make sure auxetic
foam follows ASTM
guidelines and
NOCSAE



Survey high school
football players

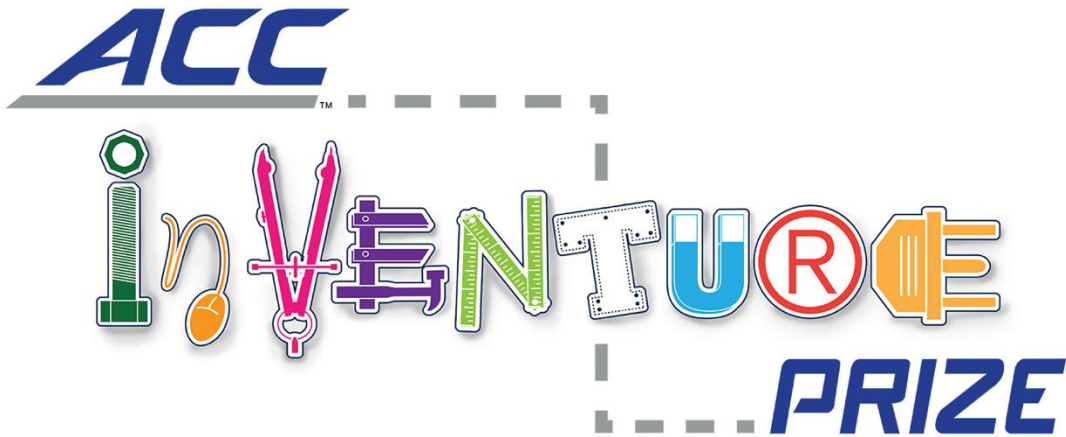
Taking a step into
other sport
protective
equipment



Seek out funding

ACCInVenture Prize

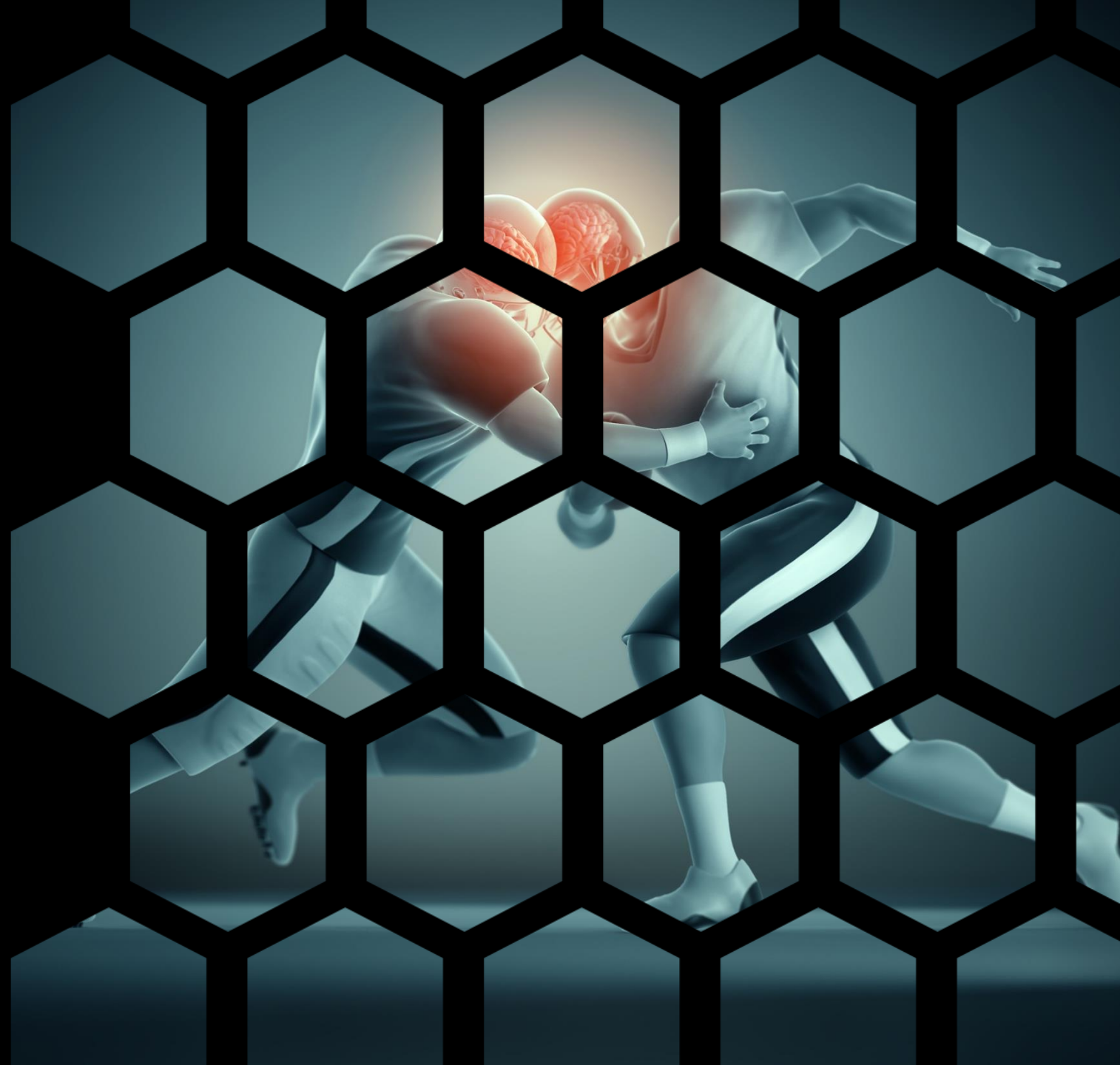
- People's Choice Award Voting [3/31 - 4/2]
- Text **FSU** to ACC Number: **415-965-7445**
- Live Broadcast: 4/2 (7PM – 8PM)





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Thank You!



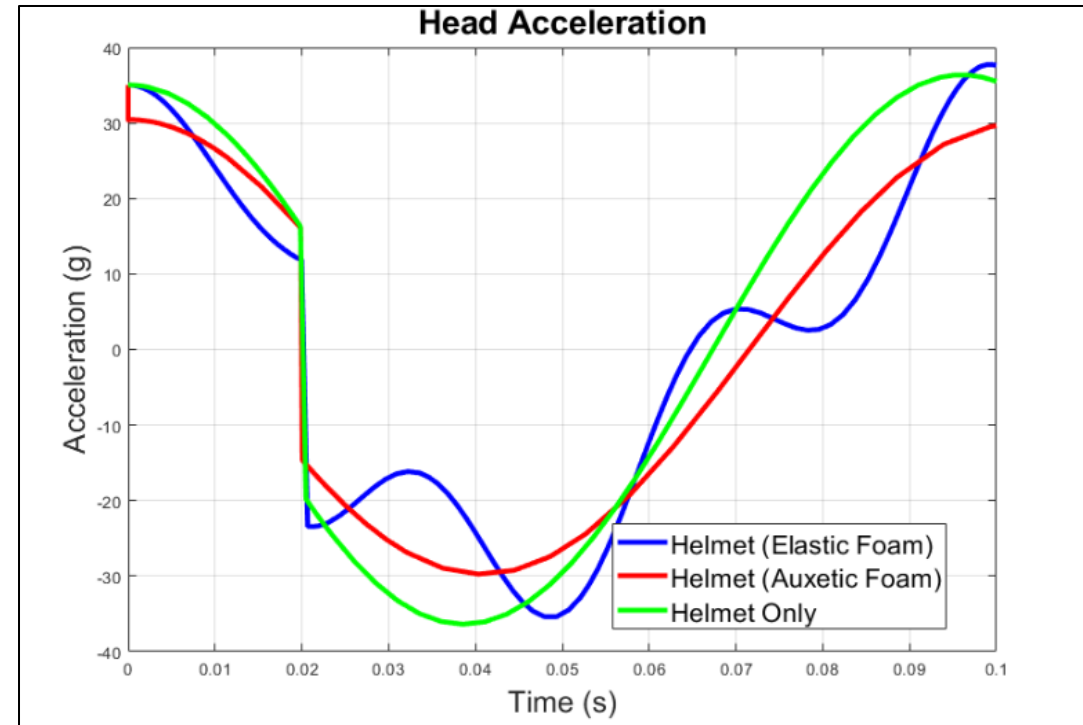
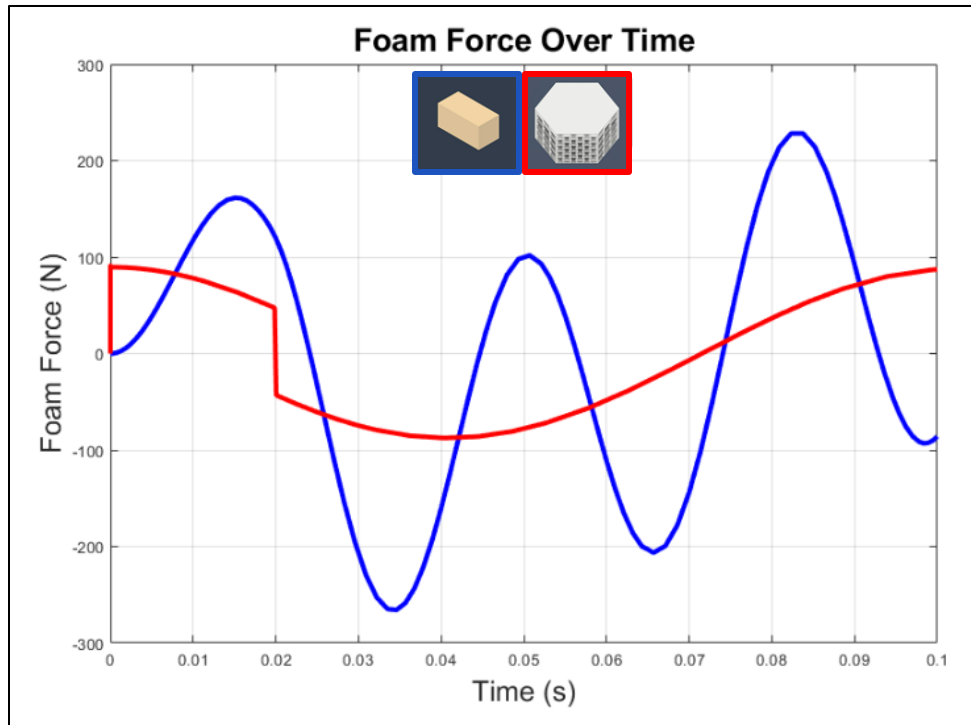
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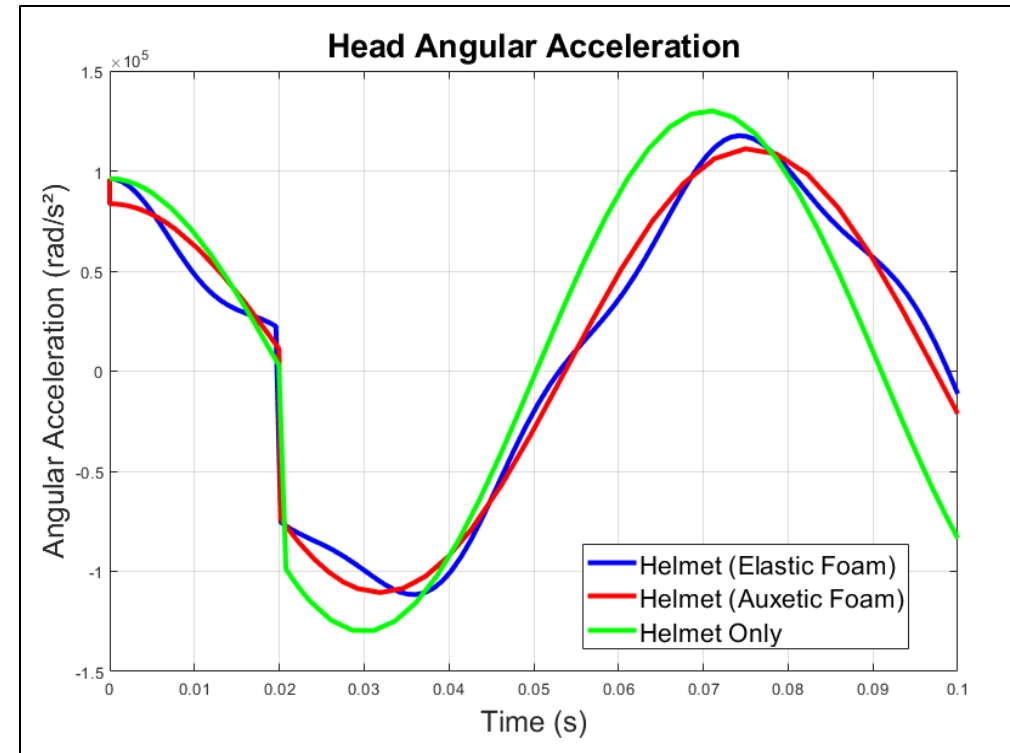
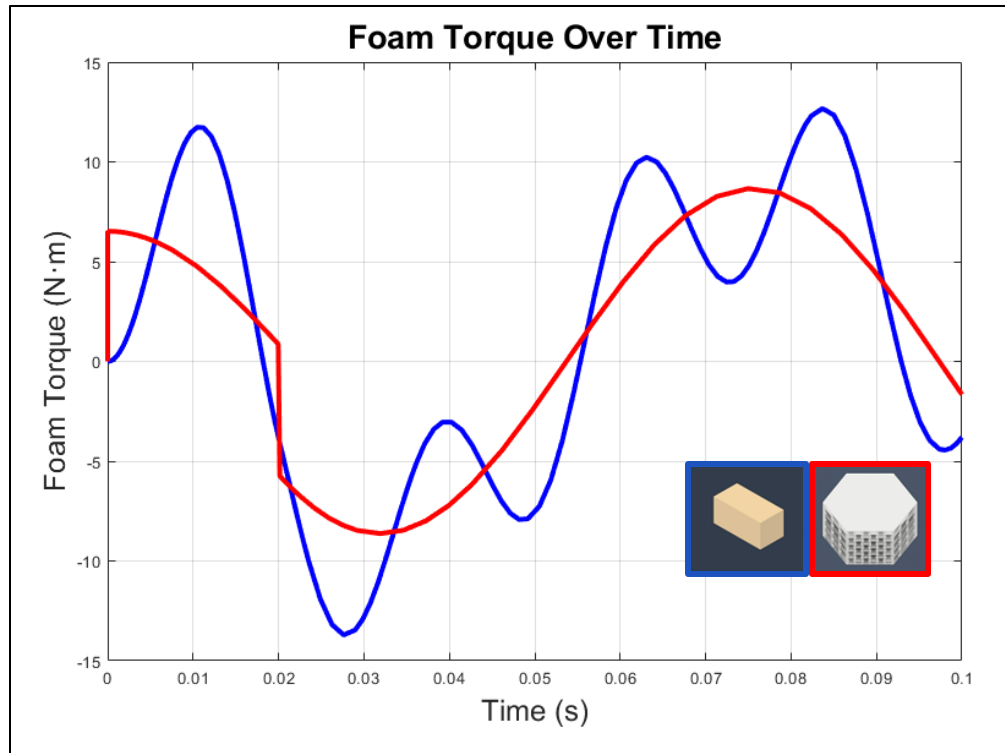
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Linear Model – Comparisons



Output Metric	Helmet	Elastic Foam (EVA)	Auxetic Foam (HAP)
Force (N)	687	265.69	91.20
Acceleration (m/s^2)	36.36	37.74	31

Rotational Model – Comparisons



Output Metric	Helmet	Elastic Foam (EVA)	Auxetic Foam (HAP)
Torque (Nm)	50	13.71	8.66
Rotational Acceleration (rad/s ²)	1.3×10^5	1.2×10^5	1.1×10^5