



# Virtual Design Review 1

## Team 504: Corning

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# Team Members



Ahmari Avin  
Computational  
Engineer



Brightson Bazile  
Systems Engineer



Michael Rodriguez  
Capera  
Manufacturing  
Engineer



Daniel Mack  
Design Engineer



Craig Yox  
Materials Engineer



# Sponsors and Advisors

CORNING



FAMU-FSU  
College of Engineering



Jeffery Roche  
Heavy Duty Project  
Manager



Trent Brush  
Project Leader



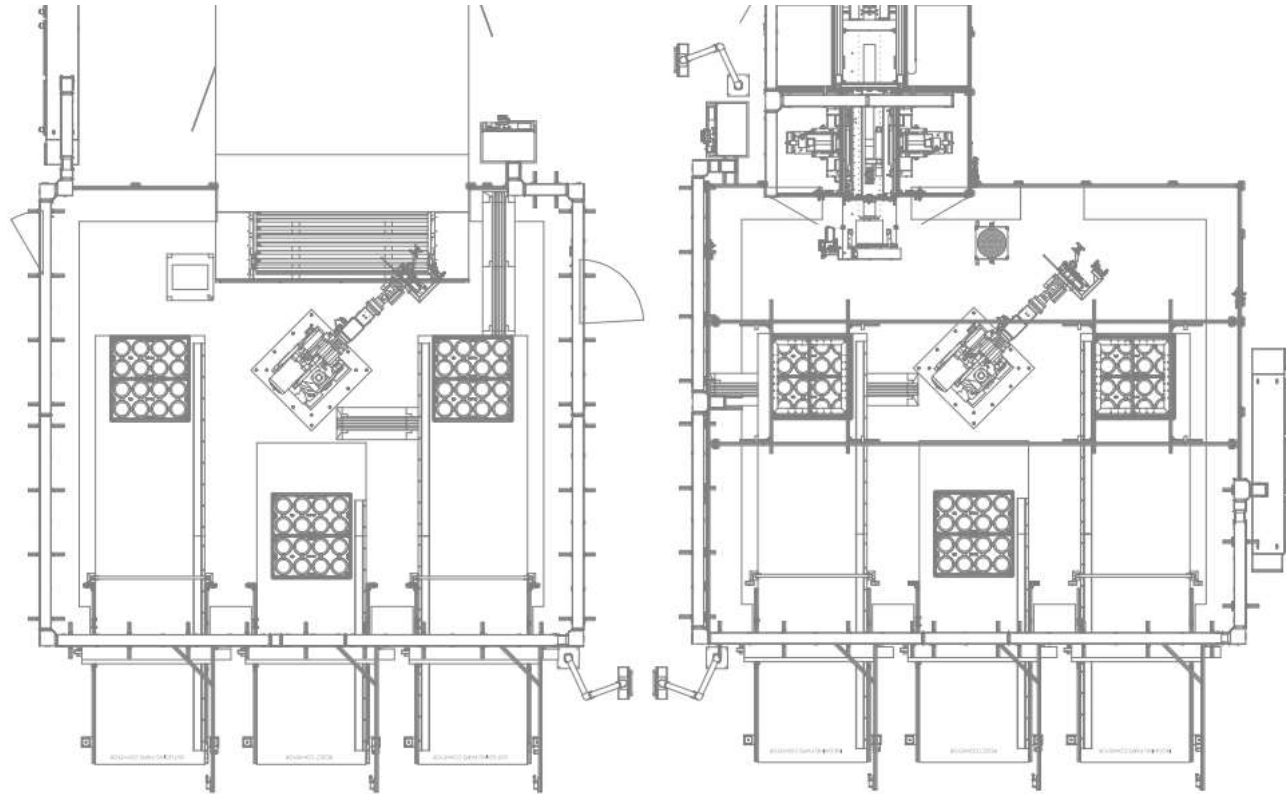
Shayne McConomy, Ph.D.  
Professor/Sponsor



Christian Hubicki, Ph.D.  
Project Advisor

# Objective

The objective of this project is to design an automated device to assist in Corning's current palletization and depalletization process through the placement and removal of pallet toppers and embedded foam layer.



# Background



Hubble telescope



Fiber optic cable



Diesel Particulate Filter

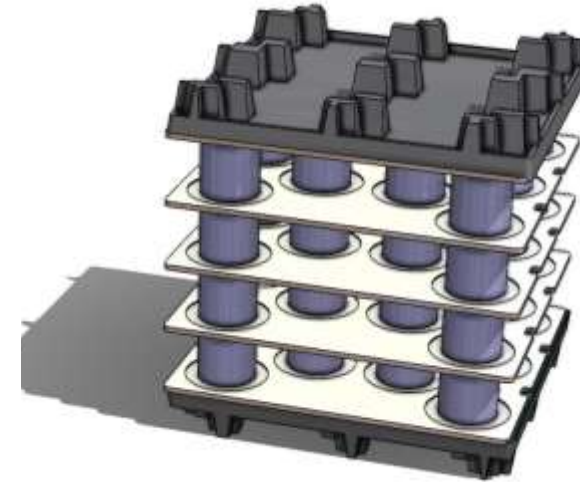
# Project Summary



Pallet Topper with foam



Ceramic Cylinder Stacked on pallet.



Complete Assembly with Topper

# Key Goals



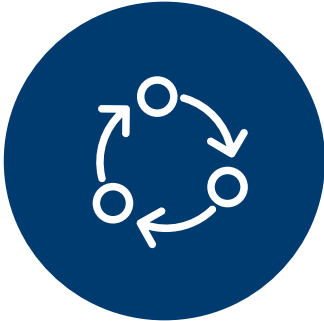
Sizing Constraints



Safety Measures



Automation



Placement/Removal

# Markets

## Primary

- Corning and Team Sponsor.
- Diesel particulate filter manufactures






## Secondary

- John Deere (Agricultural)
- Kroger (Super Market)
- SSI Schaefer
- Ford (Auto)





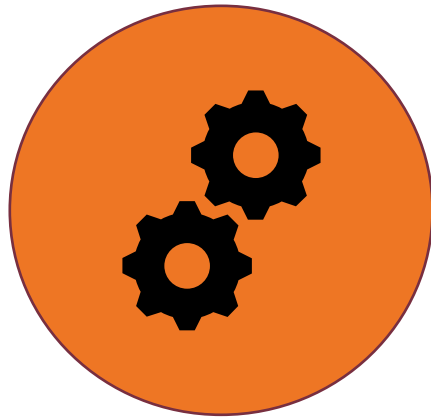
# Assumptions

-  The device will have easy access to a power supply.
-  The pallet stacking surface will stable and uniform.
-  Controlled Environment within the warehouse.
-  The pallet stacks are removed from conveyor system quickly.
-  Each pallet topper and foam piece are uniform in size.

# Stakeholders

Stakeholder	Investors	Decision Makers	Advisors	Receivers
Dr. McConomy			✓	✓
T.A.'s			✓	
Dr. Hubicki			✓	✓
Corning		✓	✓	✓
Team 504		✓		
OSHA				✓
Secondary Market				✓

# Customer Needs



**Efficiency  
Synthesis**

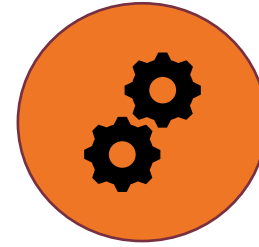


**Spatial  
Constraints**



**Physical  
Constraints**

# Efficiency/Synthesis



## Needs:

- Improve current palletization/depalletization process
- Communicate with Corning's current system
- Read differing heights of pallets

# Spatial Constraints



## Needs:

- Fit within the current or adjusted cell
- Stagnation area
- Operates without interfering with current robots

# Physical Constraints



## Needs:

- Matches speed of employee efforts
- Ability to lift the weight of the pallet topper
- Move pallet toppers and foam layers without damage

# Functional Decomposition

- Currently in Progress of being completed



# Future Work

Targets and Metrics

Concept Generation and Selection

Risk Assessment

Bill of Materials

Prototype and Modeling