

Formula Sheet

Vapor-Liquid Equilibrium:

$$P = P_A^0 x + P_B^0 (1 - x)$$

$$y^* = \frac{P_A^0 x}{P}$$

$$\alpha = \frac{P_A^0}{P_B^0} = \frac{y^*(1-x)}{x(1-y^*)}$$

Flash Unit: Split Fraction:

$$\xi_k = \frac{\alpha_{k/n} \xi_n}{1 + (\alpha_{k/n} - 1) \xi_n}$$

Simplified bubble-point equation: $\frac{P_k^0}{P} = \frac{\alpha_{k/n}}{\bar{\alpha}}$

Simplified dew-point equation: $\sum_{i=1}^n \frac{y_i}{\alpha_{i/n}} = \frac{P_n^0}{P}$

Vapor Fraction and Split Fraction:

$$\xi_n = \frac{1}{\frac{1}{K_n \phi} - \frac{1}{K_n} + 1}$$

Distillation:

Fenske Equation

$$N = \frac{\ln \left[\frac{(\xi_{lk}(1 - \xi_{hk}))}{(\xi_{hk}(1 - \xi_{lk}))} \right]}{\ln(\alpha_{lk/hk})}$$

Split fractions:

$$\xi_k = \frac{\alpha_k^N \xi_{hk}}{1 + (\alpha_k^N - 1) \xi_{hk}}$$

$$N_i = \frac{12.3}{(\alpha_{lk/hk} - 1)^{2/3} (1 - \beta_i)^{1/6}}$$

$$N_T = 0.8 \max(N_i) + 0.2 \min(N_i)$$

$$i = lk, hk \quad R_i = \frac{1.38}{(\alpha_{lk/hk} - 1)^{0.9} (1 - \beta_i)^{0.1}}$$

$$R = 0.8 \max(R_i) + 0.2 \min(R_i)$$

$$i = lk, hk$$

Absorption:

$$A_E = \frac{L_0}{V_{N+1} K_n}$$

$$N = \frac{\ln \left\{ \frac{l_0^n + (r - A_E) v_{N+1}^n}{l_0^n - A_E (1 - r) v_{N+1}^n} \right\}}{\ln \{A_E\}}$$

$$\beta_N^k = \frac{[1 - (A^k)^{N+1}]}{1 - A^k}$$

$$\beta_{N-1}^k = \frac{[1 - (A^k)^N]}{1 - A^k}$$

$$v_1^k = \frac{v_{N+1}^k}{\beta_N^k} + \frac{\beta_{N-1}^k}{\beta_N^k} l_0^k$$

$$l_N^k = \left(1 - \frac{\beta_{N-1}^k}{\beta_N^k}\right) l_0^k + \left(1 - \frac{1}{\beta_N^k}\right) v_{N+1}^k$$

Energy Balance:

Enthalpy of Vapor Stream:

$$\Delta H_v = \Delta H_f + \Delta H_T$$

$$\Delta H_f = \sum y_k H_{f,k}(T_0)$$

$$\Delta H_T = \sum y_k \int_{T_0}^T c_{p,k}^0 dT$$

Enthalpy of Liquid Stream:

$$\Delta H_{L,k}(T) = \Delta H_{f,k}^0 + \int_{T_0}^T c_{p,k}^0(T) dT - \Delta H_{vap}^k$$

where

$$\Delta H_{vap}^k(T) = \Delta H_{vap}^k(T_b) \left[\frac{(T_c^k - T)}{(T_c^k - T_b)} \right]^{0.38}$$